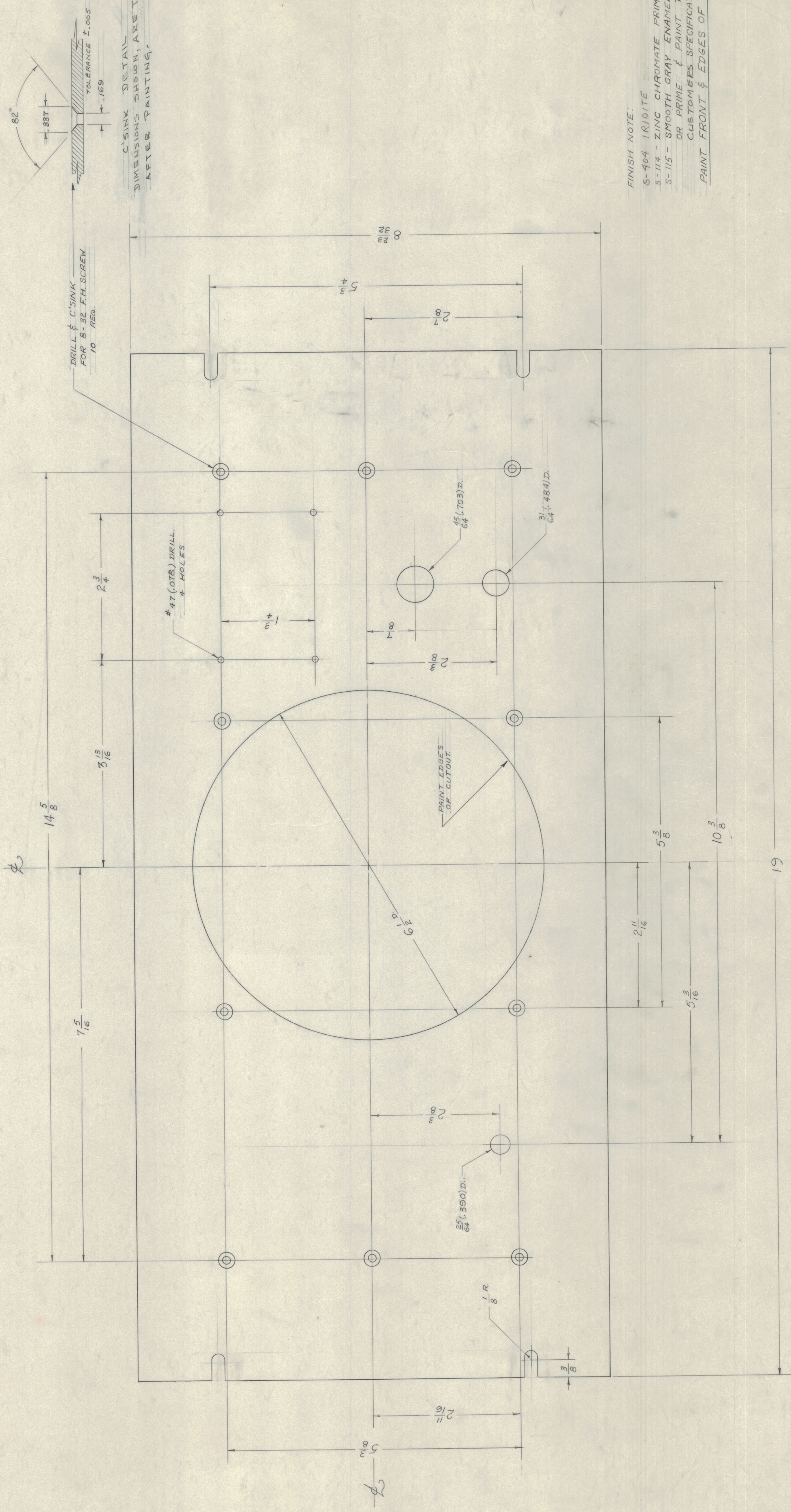


IT IS UNDESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED IN ACCORDANCE WITH THE STANDARD PRACTICE.
 REMOVE ALL BURRS AND SHARP EDGES.

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MS-264 C



FINISH NOTE:
 S-404 IRIDITE
 S-114 - ZINC CHROMATE PRIMER
 S-115 - SMOOTH GRAY ENAMEL
 OR PRIMER & PAINT TO CUSTOMERS SPECIFICATIONS
 PAINT FRONT & EDGES OF PANEL ONLY

REFS LD-141

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL																
1	LD-141	FRONT PANEL																	
<table border="1"> <tr> <td>STOCK SIZE</td> <td>ALUMINUM</td> </tr> <tr> <td>MATERIAL</td> <td>24S-T3</td> </tr> <tr> <td>WEIGHT PER PIECE</td> <td>8-16.55</td> </tr> <tr> <td>TYPE & TEMPER</td> <td></td> </tr> <tr> <td>HEAT TREAT SPEC.</td> <td>SEE NOTE</td> </tr> <tr> <td>FINISH & SPEC. NO.</td> <td></td> </tr> </table>				STOCK SIZE	ALUMINUM	MATERIAL	24S-T3	WEIGHT PER PIECE	8-16.55	TYPE & TEMPER		HEAT TREAT SPEC.	SEE NOTE	FINISH & SPEC. NO.					
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FRONT VIEW SHOWN

ISSUE ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ING. APP.
C	S-404 IRIDITE W/AS	12/17/51	1001	AB	EMN	
B	S-114 COUSTIC O.P.	11/15/51	1145	Z	BSB	
B	HOLES INCREASED BY 1/64"	11/15/51	1145	Z	BSB	

TOLERANCES
 DEC. DIM. ± 1/64
 FRACTIONAL DIM. ± 1/64
 ALL DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.
 OTHERS ANGULAR DIM. ±