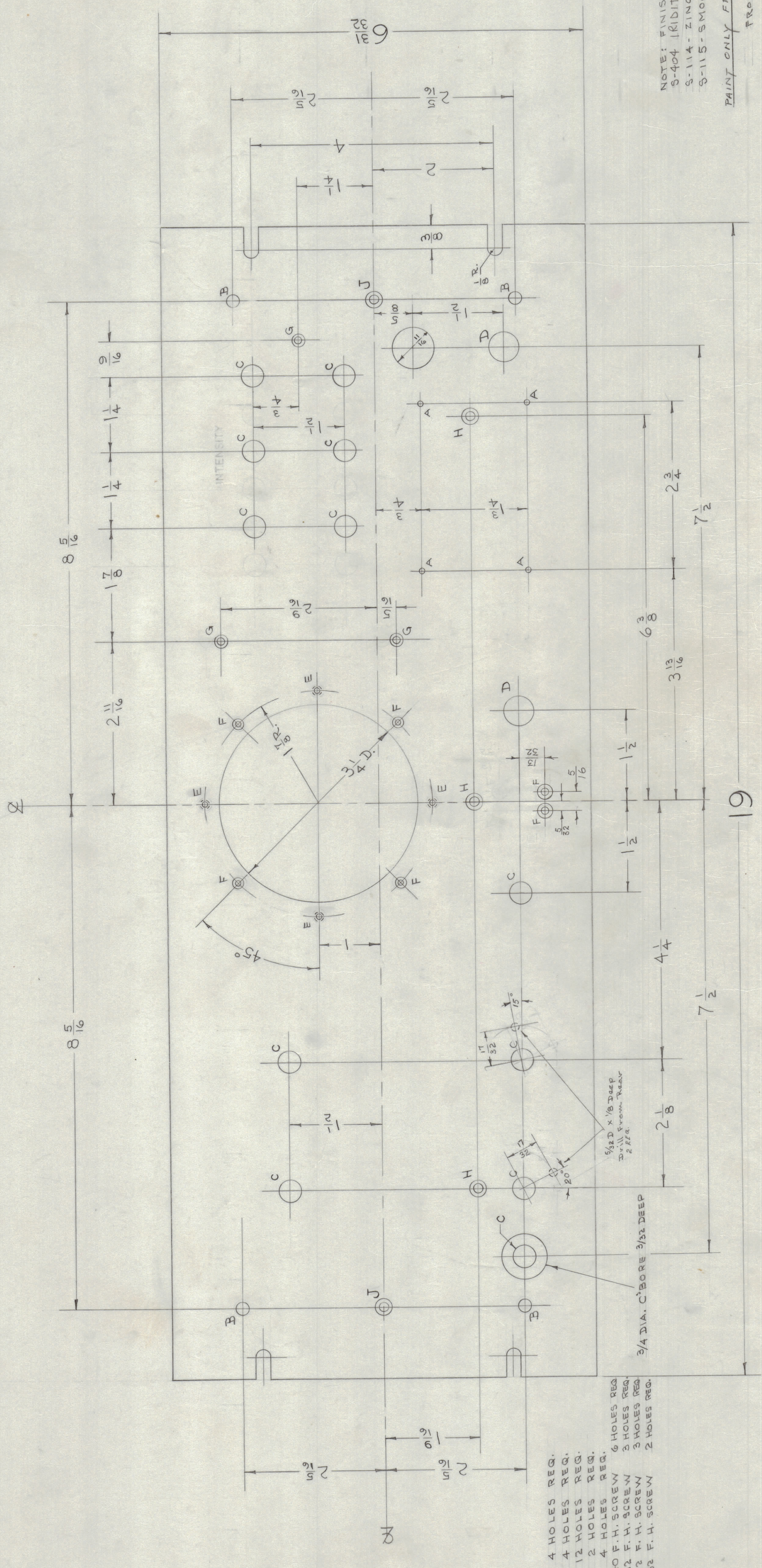


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER IMMEDIATELY. TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

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Property of:  
 THE TECHNICAL MATERIEL CORPORATION  
 MANHATTAN, NEW YORK

MS-251 F



NOTE: FINISH  
 S-404 IRIDITE  
 S-114-ZINC CHROMATE PRIMER  
 S-115-SMOOTH GREY ENAMEL  
 PAINT ONLY FRONT & EDGES OF PANEL

FRONT VIEW SHOWN

- A NO. 41 (078) DRILL 4 HOLES REQ.
- B 7/32 (.218) DIA. 4 HOLES REQ.
- C 3/8 (.375) DIA. 12 HOLES REQ.
- D 1/2 (.500) DIA. 2 HOLES REQ.
- E DRILL & TAP FOR 4-40 4 HOLES REQ.
- F DRILL & C'SINK FOR 4-40 F.H. SCREW 6 HOLES REQ.
- G DRILL & C'SINK FOR 6-32 F.H. SCREW 3 HOLES REQ.
- H DRILL & C'SINK FOR 8-32 F.H. SCREW 3 HOLES REQ.
- J DRILL & C'SINK FOR 10-32 F.H. SCREW 2 HOLES REQ.

ISSUE ITEM	CHANGED FROM	DATE	CH. NO.	DRAPTH	CHECKER	ENG. APP.
F	S-404 IRIDITE WAS	1/27			EMN	
E	S-101 CAUSTIC DIP	1/29			AB	
D	1 5/16 HOLE RELOCATED 2/8 3/164	5			AB	
C	5/32 DIA. HOLE RELOCATED 2/8 3/164	5			AB	
B	PAINT NOTE ADDED	11/13			AB	
A	2 F HOLES MOVED	7/13			AB	
	1 REDRAWN-DIM. CHGD.	9/15			AB	

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
3/16 THK.		THE TECHNICAL MATERIEL CORP.	
STOCK SIZE		MANHATTAN, NEW YORK	
ALUMINUM		PANEL, FRONT	
MATERIAL			
WEIGHT PER SQ.			
TYPE & TEMPER			
HEAT TREAT SPEC.			
FINISH & SPEC. NO.			

MODEL	PROJECT NO.	ASBY. NO.	DATE
DVM	199		6-4-53