

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE
CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES
.XXX ± .005	± 0° 30'

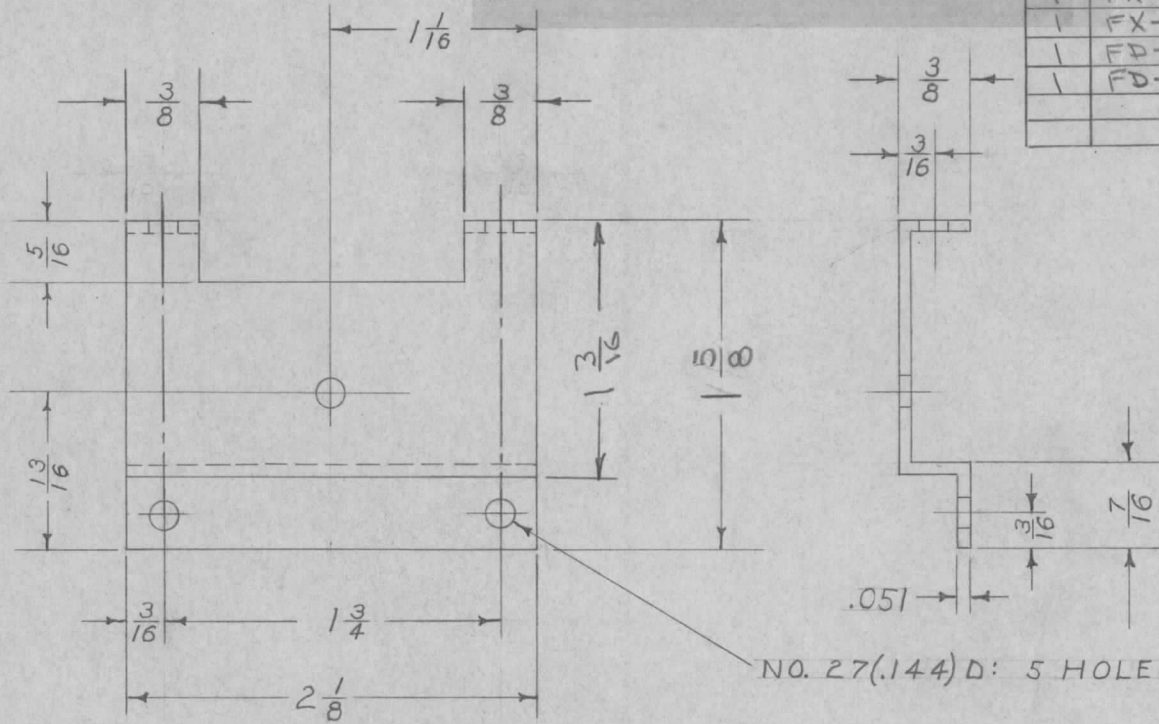
TOLERANCES

ALL DIMENSIONS
UNLESS OTHERWISE
SPECIFIED
ARE IN INCHES

MS-231 D

USED ON

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1 FX-130	170	A-780	11-19-54
1 FX-140	170	A-781	11-19-54
1 FD-116	170	A-750	11-19-54
1 FD-117	170	A-751	11-19-54



ALL BENDS - 90°

BLANK SIZE
2 1/8 x 2 2/64

NO. 27(.144) D: 5 HOLES REQ'D

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		.051	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	BRACKET, FILTER
		STOCK SIZE		
		ALUMINUM		
		MATERIAL	WEIGHT PER PC.	
		52S - H32		
		TYPE & TEMPER	F.M. 7-16-53	
		HEAT TREAT. SPEC.	DRAWN	ELEC. DES. APP.
			CHECKED	FINAL APPROVAL
		FINISH & SPEC. NO.	MS-231 D	

D	1	S404 IRIDITE WAS S101 CAUSTIC DIP	12-7 59	1001	P	EMN
C	1	DIMENSION REMOVED MODEL INFORM.	9-4-53	3	16	JAD M.H.S.
B	1	15/8 WAS 1 1/16	8-21-53	2	CDD	M.H.S.
A	1	1 1/16 WAS 17/16	7/16/53	1	JAD	Pgy
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS CHECKER	ENG. APP.

TOLERANCES

SCALE FULL

ALL
OTHERS

DEC. DIM. ±
FRAC. DIM. ± 1/64
ANGULAR DIM. ±

DRILL, PUNCH, COMMERCIAL STOCK
SIZES AND MANUFACTURERS
TOLERANCES ARE NOT INCLUDED.