

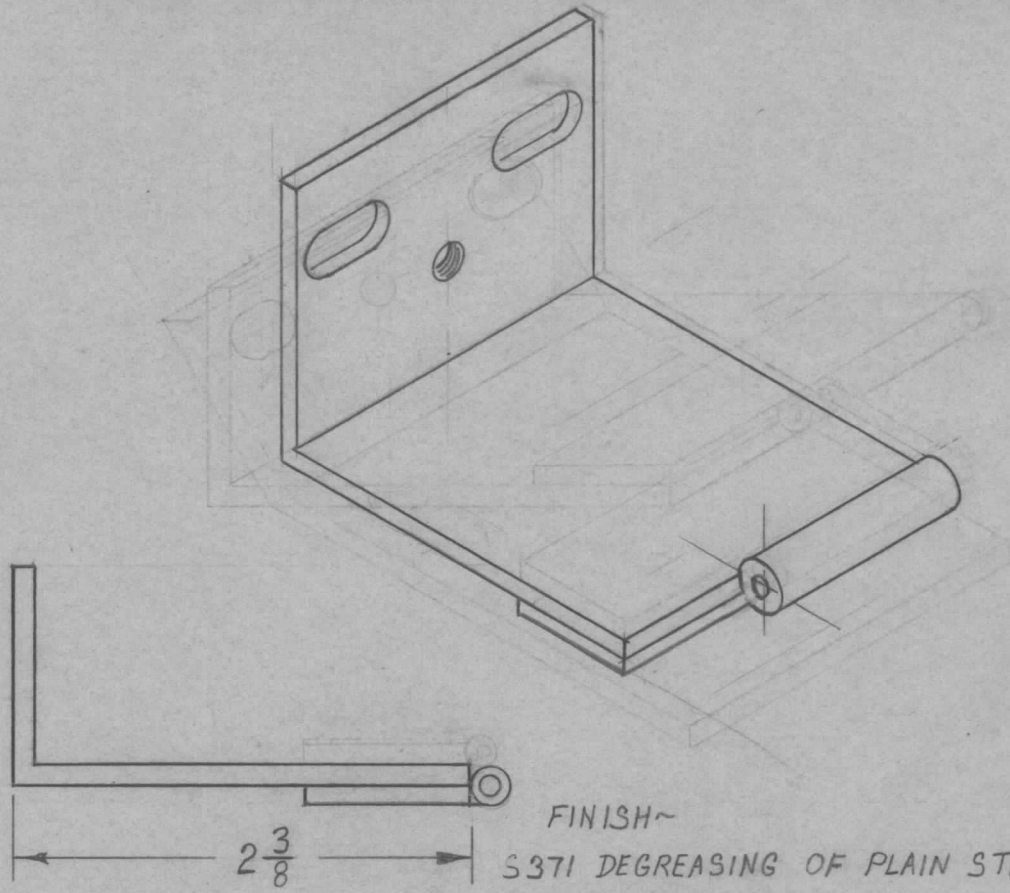
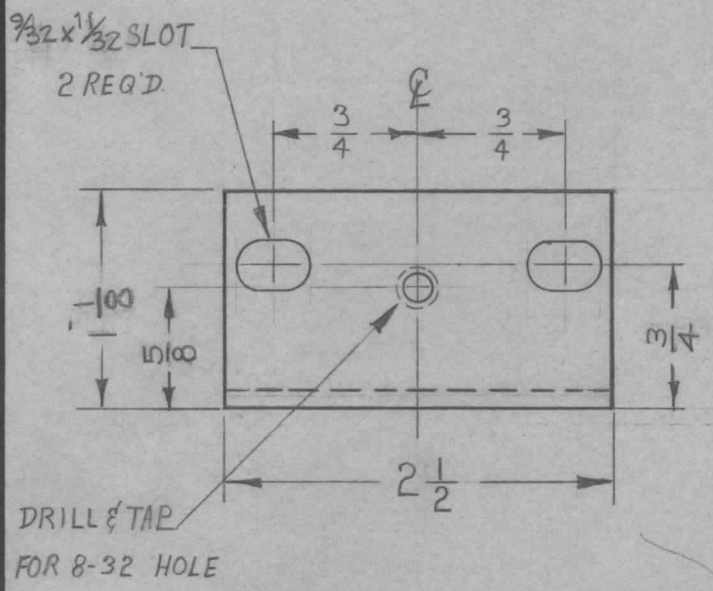
REQ. PER UNIT	USED ON			MS-2042	B
	MODEL	ASS'Y. NO.	DATE		
3	AX-214	GPT-40K	2-15-60		

2 1/2 MIN. STEEL HINGE

7/8 LEAF

5/32 MIN. PIN, STEEL

SEAM WELD HINGE TO BRACKET AS SHOWN.



FINISH~  
S371 DEGREASING OF PLAIN STEEL PARTS  
S114 ZINC CHROMATE PRIMER  
S220 BLUE GRAY SMOOTH ENAMEL

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL				
B	3	RELOCATE HINGE TO BTM	5-16-60	2280	CY	JCS	WJC	11 GAUGE		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK BRACKET, DOOR MOUNTING (REAR)					
	2	3/4 DIM. WAS 7/8						STOCK SIZE							
	1	5/8 DIM. WAS 3/4						MILD STEEL							
A	1	3/4 WAS 5/8 7/8 WAS 3/4	3/9/60					MATERIAL		PA FRAME - PS SIDE					
TOLERANCES			SCALE: FULL												
DEC. DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES					2220		WJ	JCS	DB			
FRAC. DIM. ± 1/64								TYPE & TEMPER	HEATTREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL			
ANGULAR DIM. ±								SEE NOTE							
			FINISH & SPEC. NO.		ELEC. DES. APP		MECH. DES. APP			MS-2042	B				