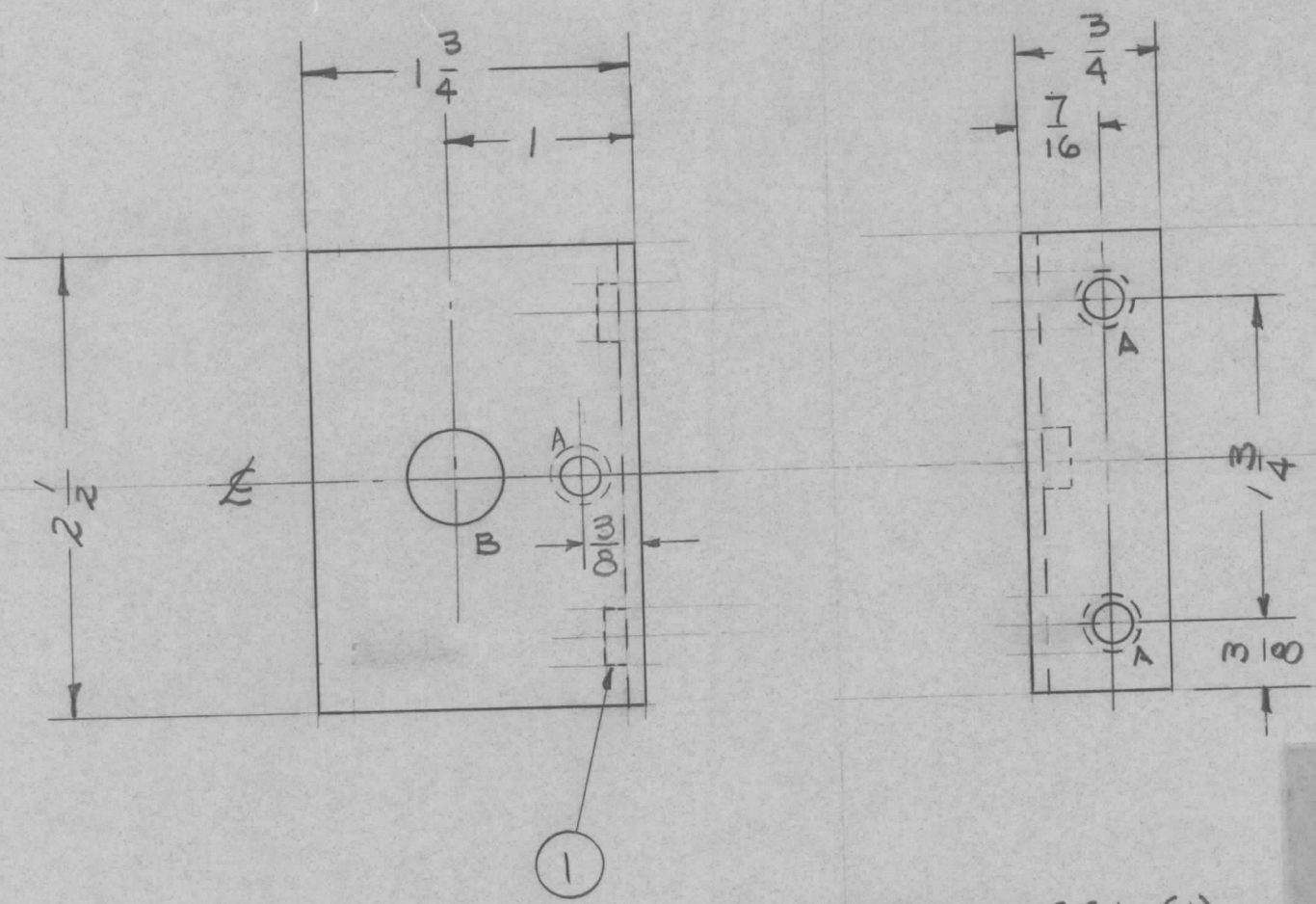


REQ. PER. UNIT	USED ON		
	MODEL	ASS'Y. NO.	DATE
1	RAK-9	SBT-1K	12-14-59

MS-1924 B



A - (.194 - .191) 3 REQ.
 B - 1/2 (.500) 1 REQ.

UNLESS OTHERWISE SPECIFIED
 DIMENSIONS ARE IN INCHES AND INCLUDE
 CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	TOLERANCES	FRACTIONS
.X ± .05		± 1/64
.XX ± .01		ANGLES
.XXX ± .005		± 0° 30'

CUT HERE
 GUARANTEED
 2-66

REF: LD-661 (1)

3		1		NT-129-632-4		NUT, SWAGE	
REQ.	ITEM	PART NO.					
		081					
		STOCK SIZE					
		ALUMINUM					
		MATERIAL					
		5052-H32					
		TYPE & TEMPER		HEAT TREAT. SPEC.			
		5404-IRIDITE Xel.					
		FINISH & SPEC. NO.					
		DRAWN		CHECKED		FINAL APPROVAL	
		12-14-59				MS-1924 B	
		ELEC. DES. APP		MECH. DES. APP			

B	1	3/8 was 5/16	8-15-50	#	JFM	WJ	WJ
A	2	ONE NT-129-632-4 ADDED	1-28-60	1807	WJ	WJ	WJ
	1	ONE "A" HOLE ADDED					
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE:				
DEC. DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.				
FRAC. DIM. ±			REMOVE ALL BURRS AND SHARP EDGES				
ANGULAR DIM. ±							

A1

A2