IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

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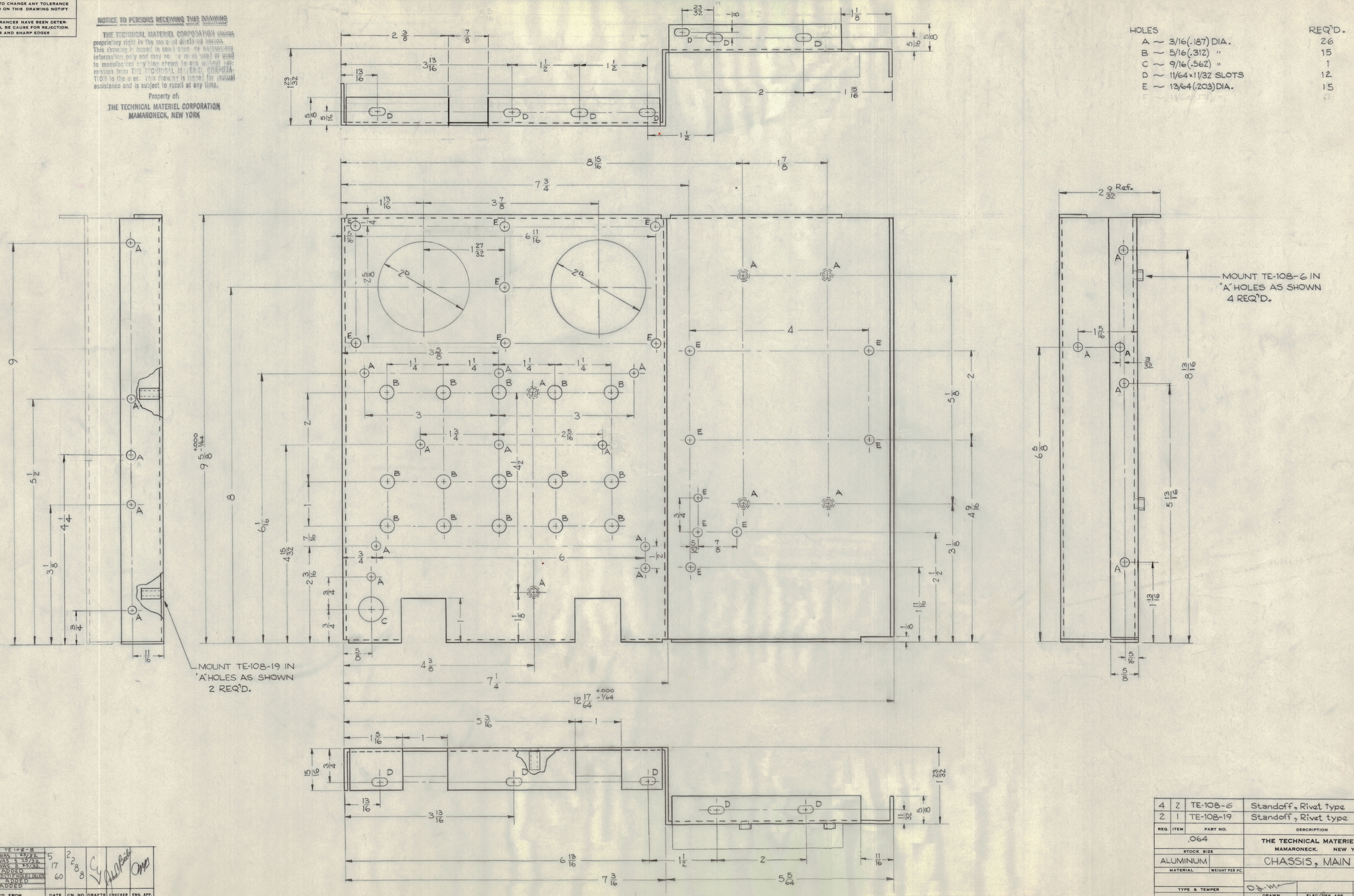
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

HOLES	REQ'D.
A ~ 3/16(.187) DIA.	26
B ~ 5/16(.312) "	15
C ~ 9/16(.562) "	1
D ~ 11/64×11/32 SLOTS	12
E ~ 13/64(.203) DIA.	15
F ~ 11/64(.171) "	8



REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
4	2	TE-108-6	Standoff, Rivet type	
2	1	TE-108-19	Standoff, Rivet type	

STOCK SIZE: .064

MATERIAL: ALUMINUM — WEIGHT PER PC.

TYPE & TEMPER

HEAT TREAT. SPEC.

FINISH & SPEC. NO.: S-404 Yellow Iridite

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

CHASSIS, MAIN

DRAWN: D.J. Mann — ELEC. DES. APP. — MECH. DES. APP.

CHECKED: 12/4/59 — FINAL APPROVAL

MS-1919 A

REQ PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	RFB-1			12-4-59

USED ON

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
A	8	ITEM 2 WAS TE 108-8	5 17 60	2 2 8 8			
	7	1 13/16 DIM. WAS 1 25/32					
	6	5 13/16 DIM. WAS 5 25/32					
	5	8 13/16 DIM. WAS 8 25/32					
	4	(2) "A" HOLES ADDED					
	3	7 "E" HOLES ADDED (7) "F" HOLES DELETED					
	2	(1) "D" SLOT ADDED					
	1	CUT OUT ADDED					

TOLERANCES

ALL OTHERS: DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±

SCALE:

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

FORM—111