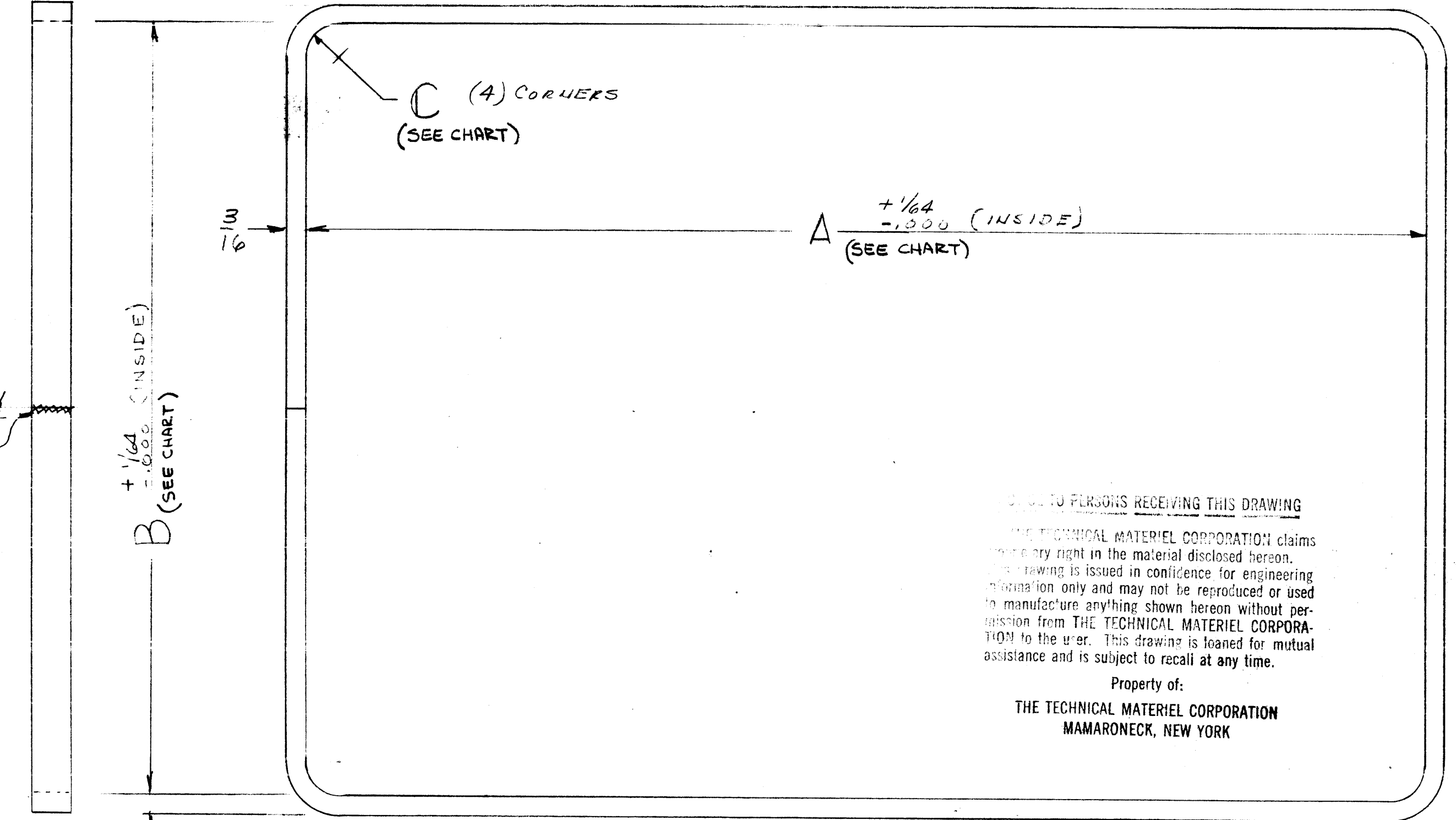


MS-1851  
D

SEAM WELD  
SAND SMOOTH



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MAMARONECK, NEW YORK

TMC PART NO	A	B	C
MS1851	18 9/16	15 9/16	7/16 R
MS1851-2	20 1/8	17 5/8	1/2 R

IS USE ITEM	CHAN ED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
D	S404 YEL. IRI DELE	1/25/78	21624	WB	RP	
C	TMC P/N CHART ADDED	3-4-66	15878	JH	JH	
B	THIS WAS 5/16 R; 18 9/16 DIM. WAS 18 1/2 DIM; 13 1/2 WAS 15 5/8	9/12/61	4348	DM	WB	
A	S-404 WAS S-101	12/15/59	1001	AB	EMN	

TOLERANCE	SCALE:
DEC. DIM. ±	MAXIMUM ALLOWABLE TOLERANCE HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION: REMOVE ALL BURR AND SHARP EDGES
FRAC. DIM. ±	
ANGULAR DIM. ±	

REQ. PER UNIT	TU-2	ATS-50/70	AS Y. N.	DATE
1				8-23-59
	M DEL	PROJECT NO.		

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
3/16		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
ALUMINUM		RING, CASE SUPPORT	
RS H14			
TYPE & TEMPER	HEATTREAT. SPEC.	DRAWN	CHECKED
		EMN	WB
FINISH & PEC. NO.	ELEC. DES. APP	MECH. DES. APP	
			MS-1851 D