IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

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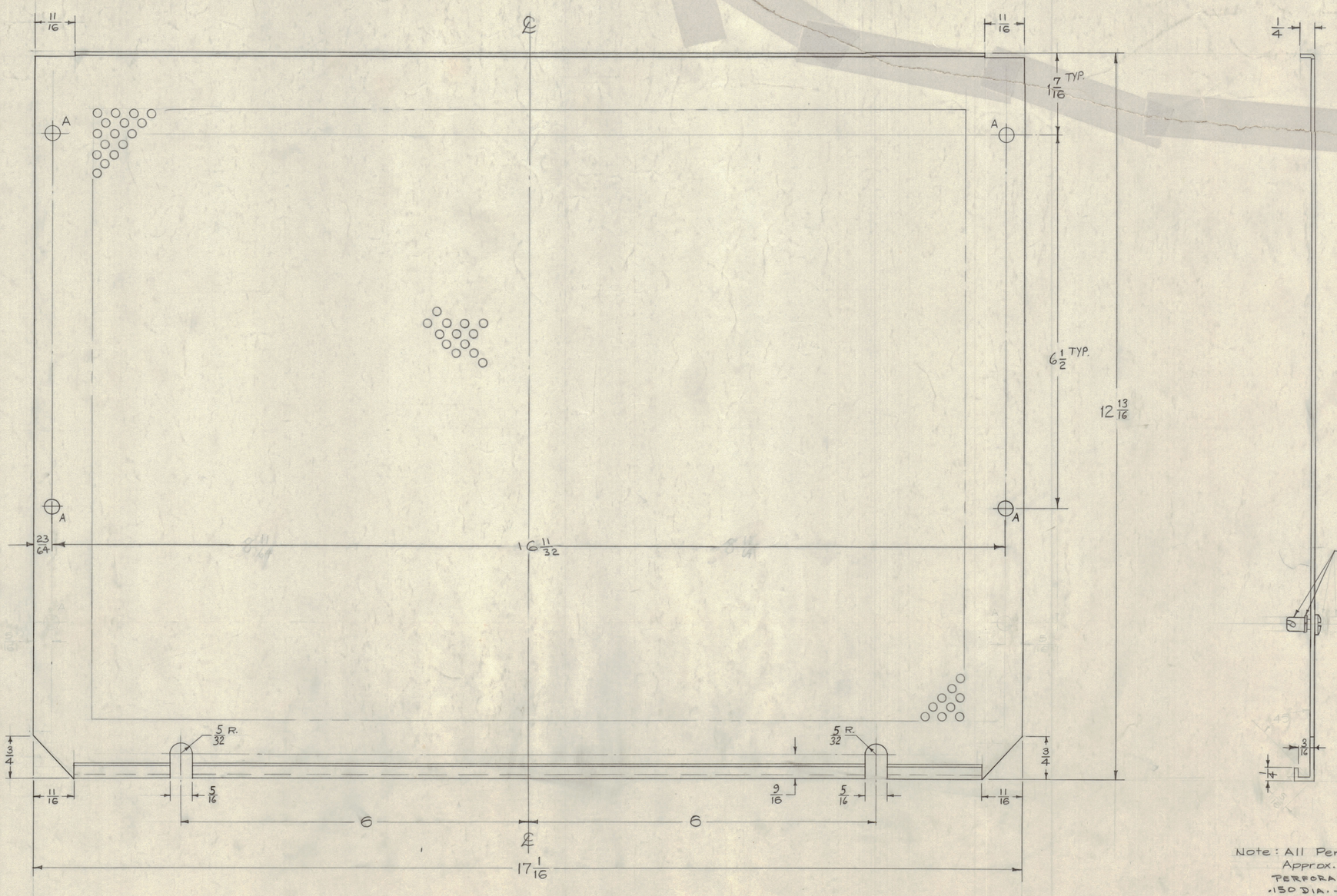

A = 1/4 (.250) D. 4 Req.

Note: All Perforation Borders Approx. 1". as per Blank Size.
PERFORATIONS:
.150 DIA. HOLES ON 3/16 C.C.
(STAGGERED)

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
B	1	BLANK SIZE REF: MS-1775-2 DELETED	4/25/63	8912	[illegible]	[illegible]	[illegible]
A	8	45° ∡ DELETED FROM LIP	10/18/60	3/2 43	WF	[illegible]	[illegible]
	7	5/16 DIM DELETED					
	6	DIMS 8 11/64 ADDED					
	5	5/32 RADIUS WAS 3/16					
	4	9/16 DIM WAS 7/16					
	3	5/16 DIM WAS 3/8					
	2	DIM 6 1/2 WAS 8 1/2					
	1	12 13/16 DIM WAS 12 19/32					

TOLERANCES

SCALE: FULL (DO NOT SCALE)

ALL OTHERS: DEC. DIM. ± FRAC. DIM. ± 1/64 ANGULAR DIM. ±

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	PS-4	PAL-1K		6-19-59

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
.051 Thk.			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE			COVER, BOTTOM	
Aluminum			(PS-4)	
MATERIAL	WEIGHT PER PC.			
5052-H32				
TYPE & TEMPER				
HEAT TREAT. SPEC.				
5404 Iridite				
FINISH & SPEC. NO.				

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
6-19-59	[illegible]	[illegible]
CHECKED	FINAL APPROVAL	

MS-1797 B

MS-1797 B

FORM—111