

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

NOTICE TO PERSONS RECEIVING THIS DRAWING

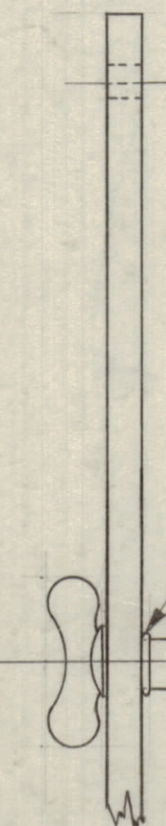
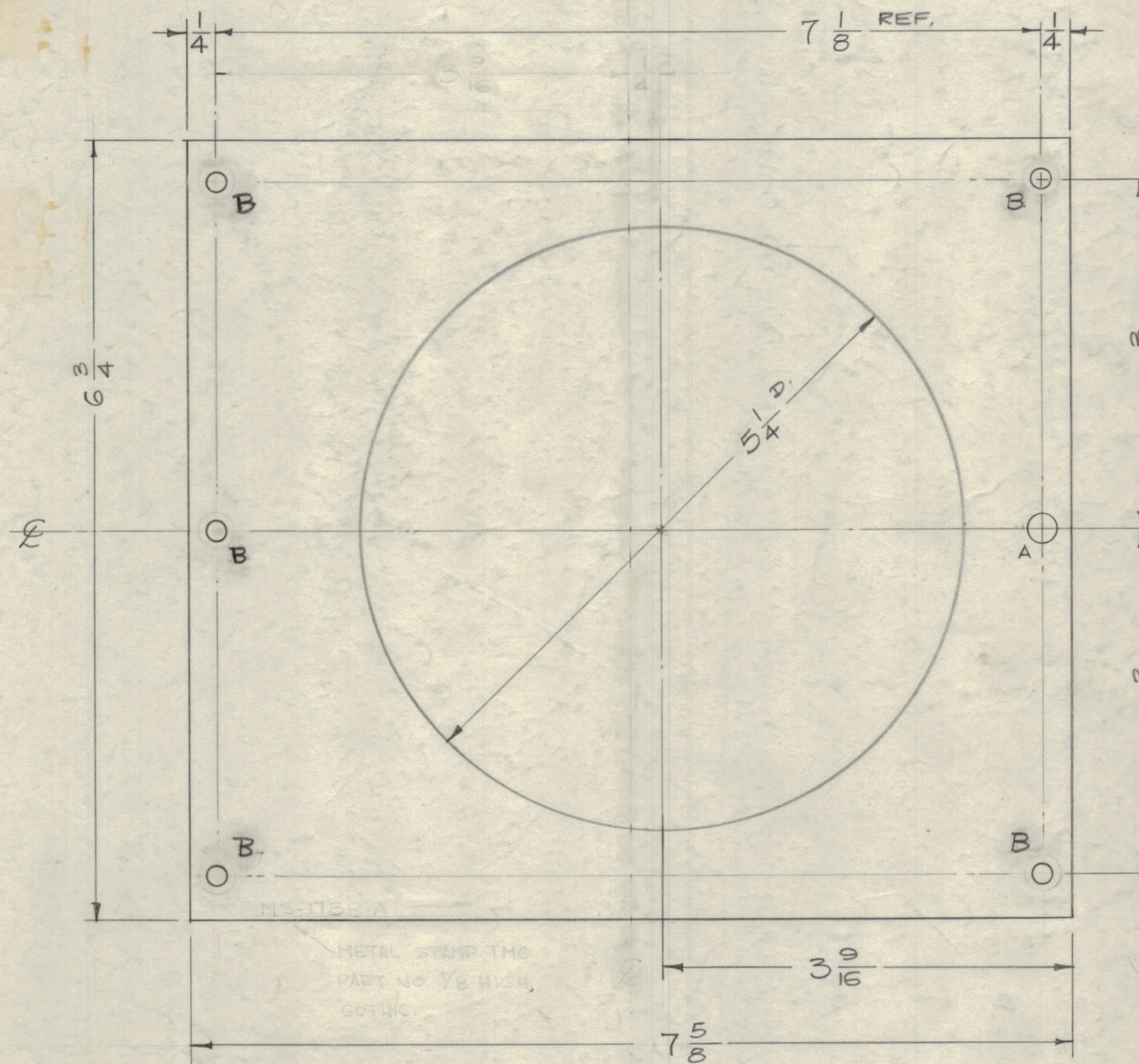
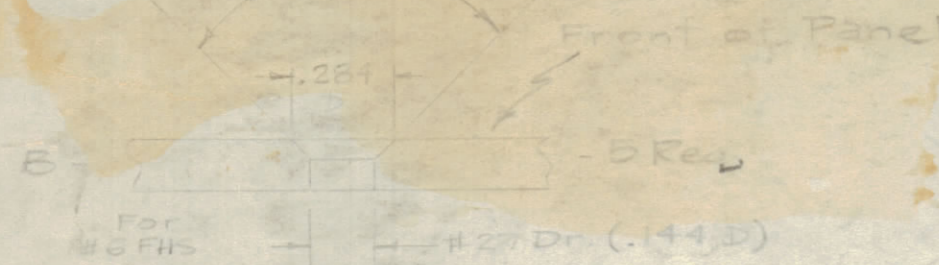
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Property of:

THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

A - $\frac{1}{4}$ (.250) D. 1 Req.

B - $\frac{1}{64}$ (.156) DIA 5 REQ



MOUNT ITEMS (1) & (2)
AS SHOWN IN "A" HOLE
AFTER FINISHING.

MS-1788 C

NOTE -

MACHINING -

1. Lateral Bow of Panel Must Be Kept to within .031 Tolerance.
2. Mill all Edges
3. Holes Must Be Drilled
4. Panel Must be free of all Machining marks, Gouges, and Scratches. If necessary, Sand front of Panel with No. 120 Grit Sandpaper.

FINISH -

- S404 - Iridite
 - S114 - Zinc Chromate Primer
 - S115 - TMC Smooth Grey Enamel or Prime & Paint to Cust. Spec.
- Front & Edges Only.

METAL STAMP
TMC PART NO.
 $\frac{1}{8}$ HIGH GOTHIC
ON REAR OF PANEL
W/LATEST REV
LETTER.

METAL STAMP TMC
PART NO. $\frac{1}{8}$ HIGH,
GOTHIC

FRONT VIEW

C	B/M CHG. REVISED	9/17/65	14829	XVV		
B	1 RELOC. METAL STAMP FROM FRONT TO REAR	2/4/64	10851	A-M		
A	1 ITEMS (1) & (2) ADDED	3-12-63	8517			
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER ENG. APP.

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE
DIMENSIONAL APPLIED OR PLATED FINISHES

DECIMALS	FRACTIONS
.X ± .05	± 1/64
.XX ± .01	ANGLES ± 0° 30'
.XXX ± .005	

CUT HERE
GUARANTEED
2-66

1	PS-E	PAL-1K	6-15-59
REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO. DATE

1	2	FS-109-3	RING, STUD RETAINING	A
1	1	FS-103-2	STUD, TURN LOCK-WING	A
REQ. ITEM	PART NO.	DESCRIPTION		SYMBOL
$\frac{3}{16}$ THK		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
Aluminum		DOOR, FAN MOUNTING		
MATERIAL WEIGHT PER PC.				
2024-T3		164/15/59		
TYPE & TEMPER		DRAWN	ELEC. DES. APP.	MECH. DES. APP.
HEAT TREAT. SPEC.		CHECKED	FINAL APPROVAL	
SEE NOTE		MS-1788 C		
FINISH & SPEC. NO.				