

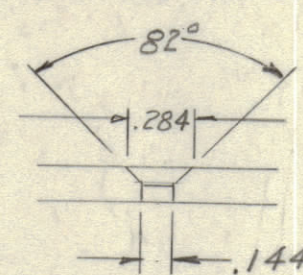
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

A - DR. & TAP 3-48

12 REQ.

B - C'SINK FOR G-32 F.H.S.

12 REQ.

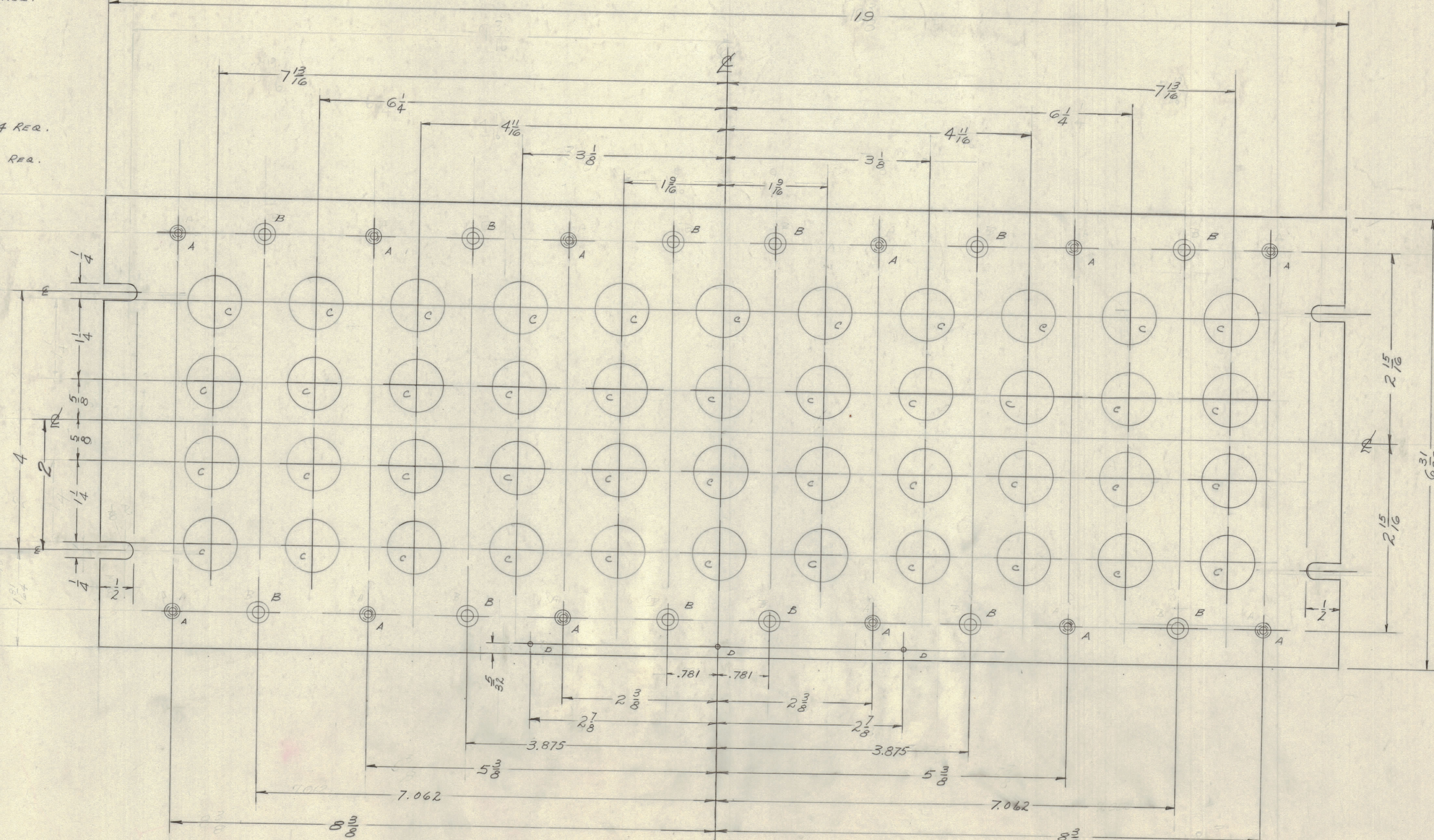


C - $\frac{13}{16}$ (.812) DIA. HOLE

44 REQ.

D - #47 DR. (.078) DIA

3 REQ.



FINISH -
 5404 - IRIDITE
 5114 - ZINC CHROMATE PRIMER } FRONT &
 5115 - TMC SMOOTH GRAY ENAMEL } EDGES ONLY
 OR PRIMER & PAINT TO CUST. SPEC.

MACHINING
 1 - LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
 2 - HOLES MUST BE DRILLED.
 3 - MILL ALL EDGES
 4 - PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES.
 IF NECESSARY SAND FRONT OF PANEL WITH #120 GRIT SAND PAPER.

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 MAMARONECK, NEW YORK

MS-1768

| REQ. ITEM | PART NO. | DESCRIPTION | SYMBOL |
|--------------------|----------|--|--------|
| 1 | BJP-4 | THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK | |
| STOCK SIZE | | 3/16 | |
| MATERIAL | | ALUMINUM CP | |
| WEIGHT PER PC. | | 2024-T3 | |
| TYPE & TEMPER | | CP | |
| HEAT TREAT. SPEC. | | 16 | |
| FINISH & SPEC. NO. | | SEE NOTES | |
| DRAWN | | ELEC. DES. APP. MECH. DES. APP. | |
| CHECKED | | FINAL APPROVAL | |
| | | MS-1768 | |

| ISSUE | ITEM | CHANGED FROM | DATE | CN. NO. | DRAFTS | CHECKER | ENG. APP. |
|---|----------------|--------------|------|---------|--------|---------|-----------|
| TOLERANCES | | | | | | | |
| SCALE: CP | | | | | | | |
| DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED. | | | | | | | |
| ALL OTHERS | DEC. DIM. ± | .005 | | | | | |
| | FRAC. DIM. ± | 1/64 | | | | | |
| | ANGULAR DIM. ± | | | | | | |