IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

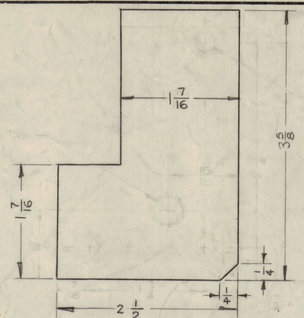
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

KNOCK OUTS

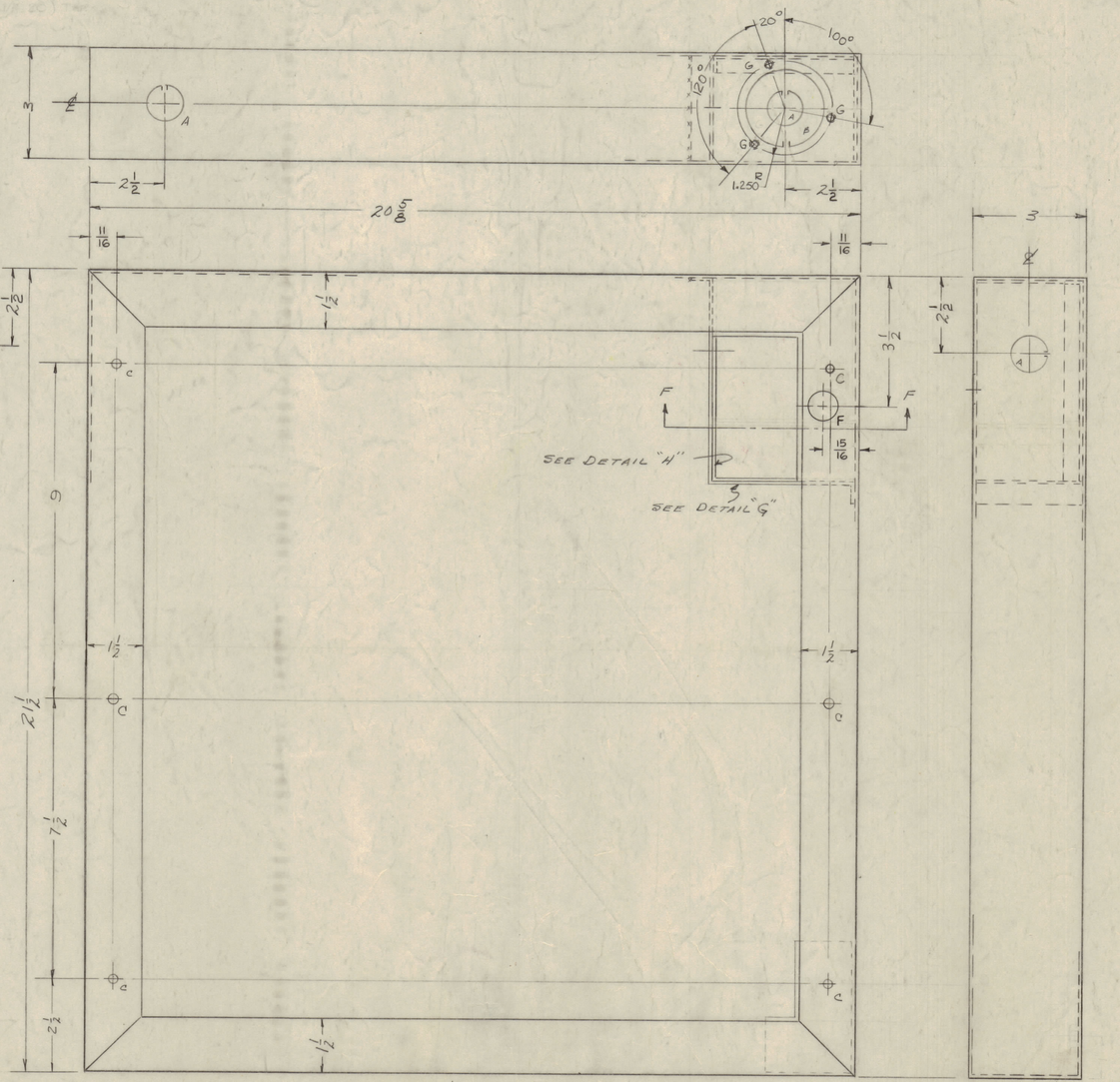
A- 7/8	6 REQ.
B- 2 3/16	1 REQ.

HOLE LEGEND

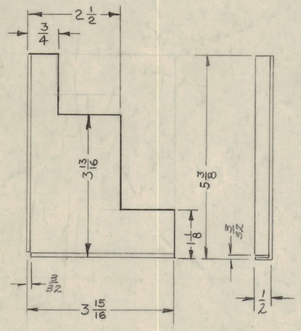
C- 13/64 (.203) DIA.	12 REQ.
D- 3/8-16 TAP	4 REQ.
E- 1/4-20 TAP SEE DETAIL	12 REQ.
F- 7/8 DIA.	1 REQ.
G- 8-32 TAP	3 REQ.



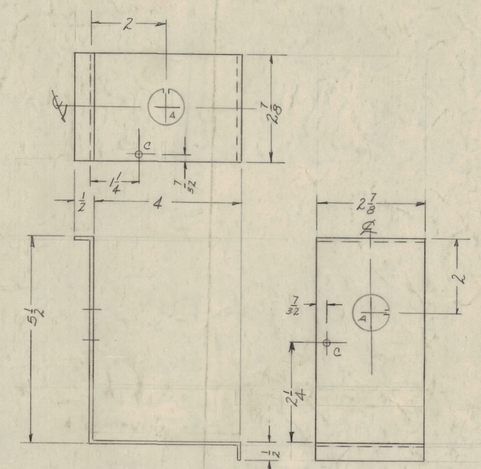
DETAIL "K"
NOTE: 3/16 Thick steel (Weld & Drill) (SEE CORNER DETAIL)



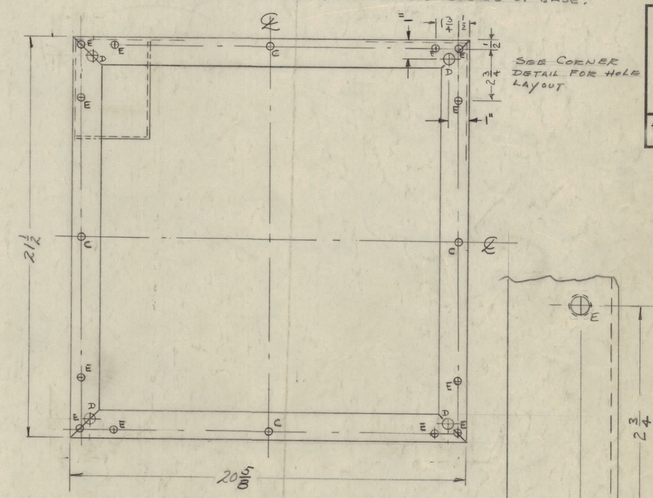
FRONT



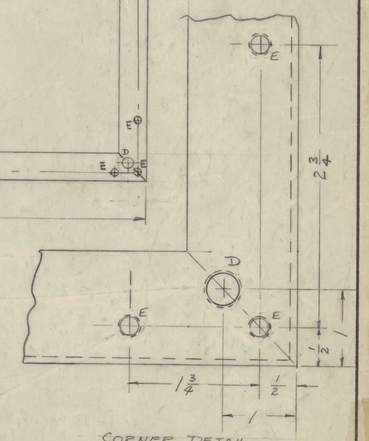
DETAIL "H"
TO BE WELDED TO BOTTOM LIP BEFORE DRILLING HOLES "D" & MTG ST'L PAD DETAIL "K".



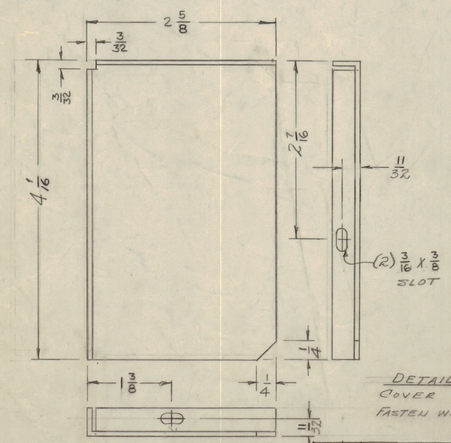
DETAIL G
WELDED TO DETAIL "H" AND SIDES OF BASE.



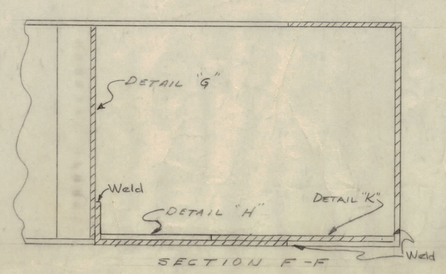
BOTTOM VIEW



CORNER DETAIL



DETAIL J
COVER FOR "G"
FASTEN WITH (2) THC- NT-108-2 (SPEED NUT)



SECTION F-F

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
D	2	"F" hole Size added	9-8-59	1242	DM		
	1	3 1/2 WAS 3					
C	2	ADDED 4 "C" HOLES ADDED WELD NUTS "E"	8-3-59				
B	1	Added CORNER DETAIL	4/15/59	—			
A	1	ADDED DETAIL J	3/11/59				

TOLERANCES

ALL OTHERS: DEC. DIM. ± ; FRAC. DIM. ± 1/64 ; ANGULAR DIM. ±

SCALE:

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
K		$3371, $114 DELETED $526 WAS $220	7-20-67	8421	LHD		G.P.
J	1	1" G HOLE RELOCATED	10-3-66	16964			
H		ON REAR 2 "G" HOLES ADDED	7-5-66	16497			
G	4	D WAS 7/16 D "E" WAS 17/64 DIA.	6.11.64	11544			
	3	"F" WAS A SLOT, DET'G 2 1/4 W. 2 3/8					
	2	ON CORNER, DET. NOTES DELE.					
	1	DETAILS J & K REVISED					
F	1	4, 2" DIM. CHANGED TO 2 3/8	3-13-6				
E	4	Below DETAIL "K" changed Corner & Sec. off to area.	10/20/59				
	3	Dim. 1" 4 1/4 was 4 2 1/4 was 2 3/8					
	2	3 3/8 was 3 3/4, 1 3/16 was 1 1/16					
	2	DETAIL "H" 2 7/8 was 2 3/4, 4 was 3 3/4					
	1	F was 7/8 (.875) DIA. HOLE					

REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	CONSOLE			
1	RAK-7			

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
16 GA.			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
STOCK SIZE				
STEEL			BASE,	
MATERIAL		WEIGHT PER PC.		
MILD				
TYPE & TEMPER				
HEAT TREAT. SPEC.			DRAWN	ELEC. DES. APP. / MECH. DES. APP.
3520 BLU/GRY TEX VINYL			CHECKED	FINAL APPROVAL
FINISH & SPEC. NO.				MS-1740 K

MS-1740 K

FORM—111