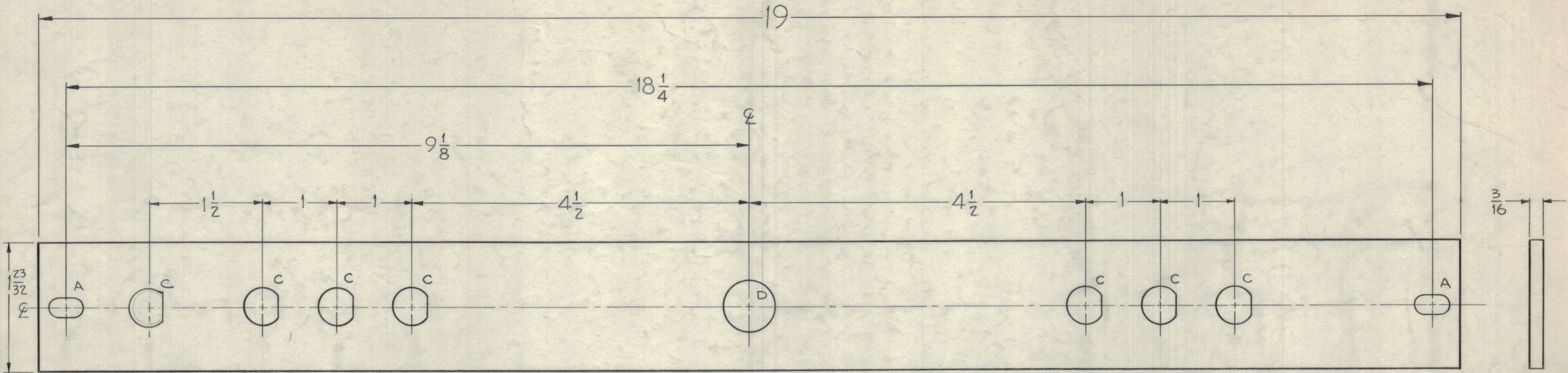


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.



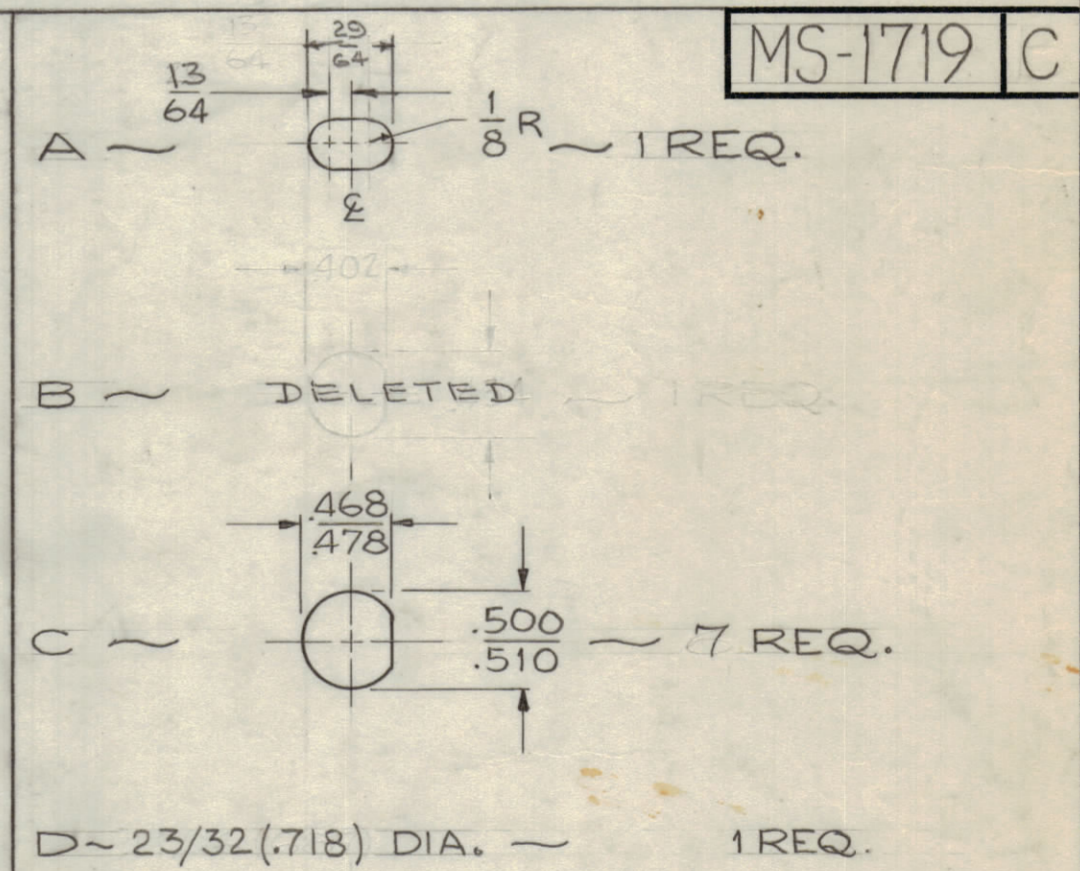
NOTES ~

FINISH ~

- S-404 YELLOW IRIDITE
 - S-114 ZINC CHROMATE PRIMER
 - S-115 TMC SMOOTH GRAY ENAMEL
- OR PRIME & PAINT TO CUSTOMER SPEC. } FRONT & EDGES ONLY

MACHINING ~

- 1 ~ LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
- 2 ~ MILL ALL EDGES.
- 3 ~ HOLES MUST BE DRILLED.
- 4 ~ PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES, AND SCRATCHES. IF NECESSARY SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.



REF ~ TMC DWG NO. ~ LD-534

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	FRACTIONS
X ± .05	± 1/64
XX ± .01	ANGLES ± 0° 30'
XXX ± .005	

CUT HERE GUARANTEED 2/16

NOTICE TO PERSONS RECEIVING THIS DRAWING

THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.

Property of:

THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	3/16 THICK	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	ALUMINUM	PANEL, FRONT (INDICATOR)	
	2024-T3	JOHN C. BIELE	
		DRAWN	ELEC. DES. APP. MECH. DES. APP.
		CHECKED	FINAL APPROVAL
		SEE FINISH NOTE	
		FINISH & SPEC. NO.	MS-1719 C

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
C	1	"D" HOLE WAS 1/16 DIA.	4.16.64	11208	AMB	MB	QB
B	1	S-404 YEL. IRIDITE WAS S-101 CAUSTIC DIP	12/10/59	1001	AB		EMN
A	1	"B" DETAIL CHGD TO "C"	5/8/59	975	LD		ONE

TOLERANCES		SCALE:
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

1	RTS-2	PROJECT NO.	ASSY. NO.	DATE
REQ. PER UNIT	MODEL			4 ~ 20 ~ 59
USED ON				