

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

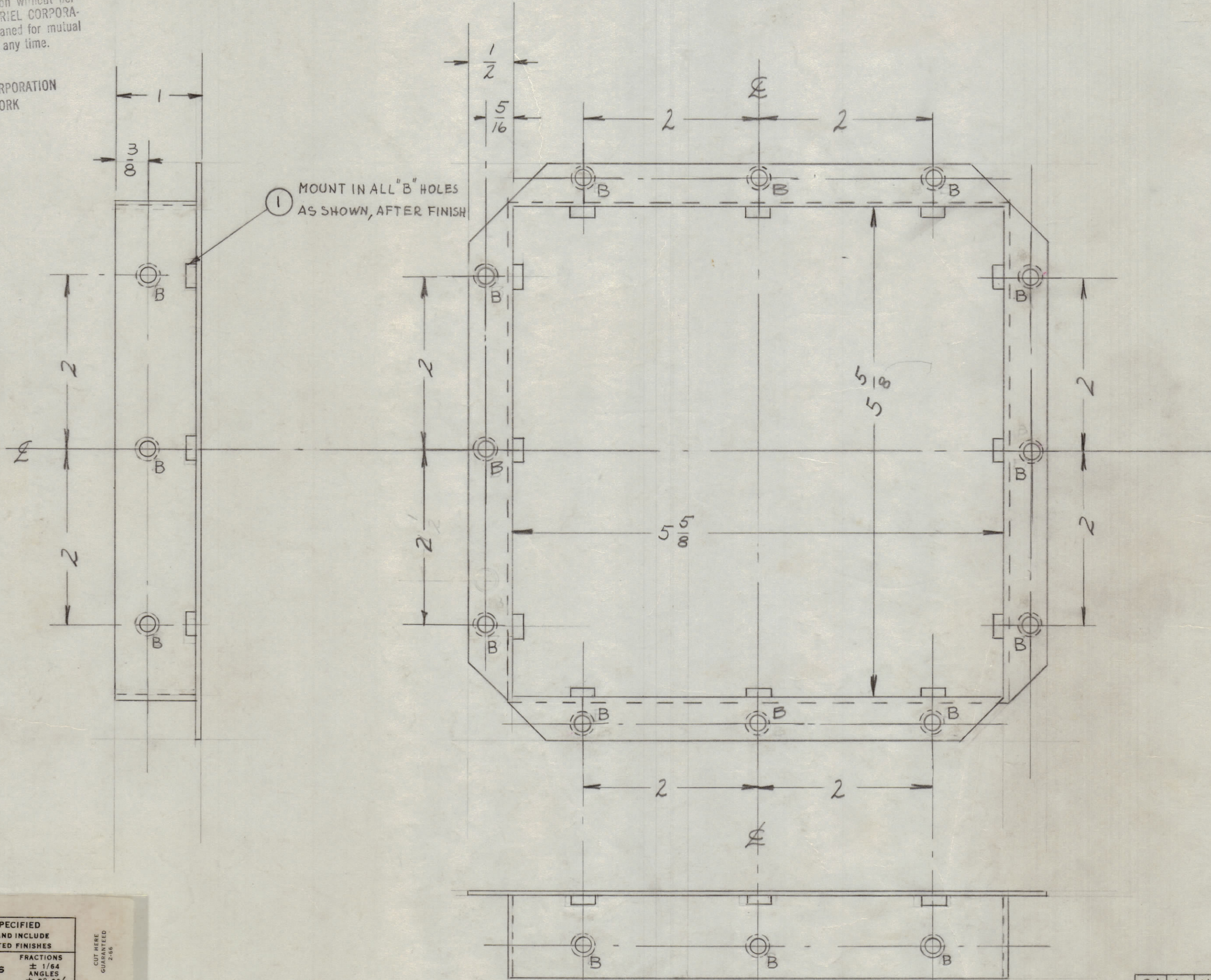
NOTICE TO PERSONS RECEIVING THIS DRAWING

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Property of:
THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

HOLES
A - DELETED
B - $\frac{.191}{.194}$ DIA. (For NT-129-632-4) 24 Req.

OPPOSITE SIDE IDENTICAL



SM-107-23
12 REQ'D

MS-1632 C

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES	
DECIMALS .x ± .05 .xx ± .01 .xxx ± .005	FRACTIONS ± 1/64 ANGLES ± 0° 30'
TOLERANCES	

CUT HERE
GUARANTEED
2-18

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
C	1	NT-129's SHOWN TO CLARIFY LOCATION	7-7-61	5195	G.D.L.	M.A.F.	16
B	1	(12) A HOLES 1/16 DIA. CHANGED TO "B" HOLES	11-23-60	3578	M.A.F.	J.P.P.	23
A	2	"B" Hole were c'snk for SM-107-23. Chg'd for NT-129					
A	1	2" was 1 1/2" B Hole moved	5/12/59				

TOLERANCES		SCALE:
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
1	GPT-10K	PA 71-102		2-18-59
USED ON				

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
24	1	NT-129-632-4 NUT ROUND, SWAGE TYPE	
		.064 THICK	
		STOCK SIZE	
		ALUMINUM	
		MATERIAL	WEIGHT PER PC.
		5052 - H 32	
		TYPE & TEMPER	
		DRAWN	ELEC. DES. APP. MECH. DES. APP.
		HEAT TREAT. SPEC.	FINAL APPROVAL
		S-404 IRIDITE	
		FINISH & SPEC. NO.	