IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

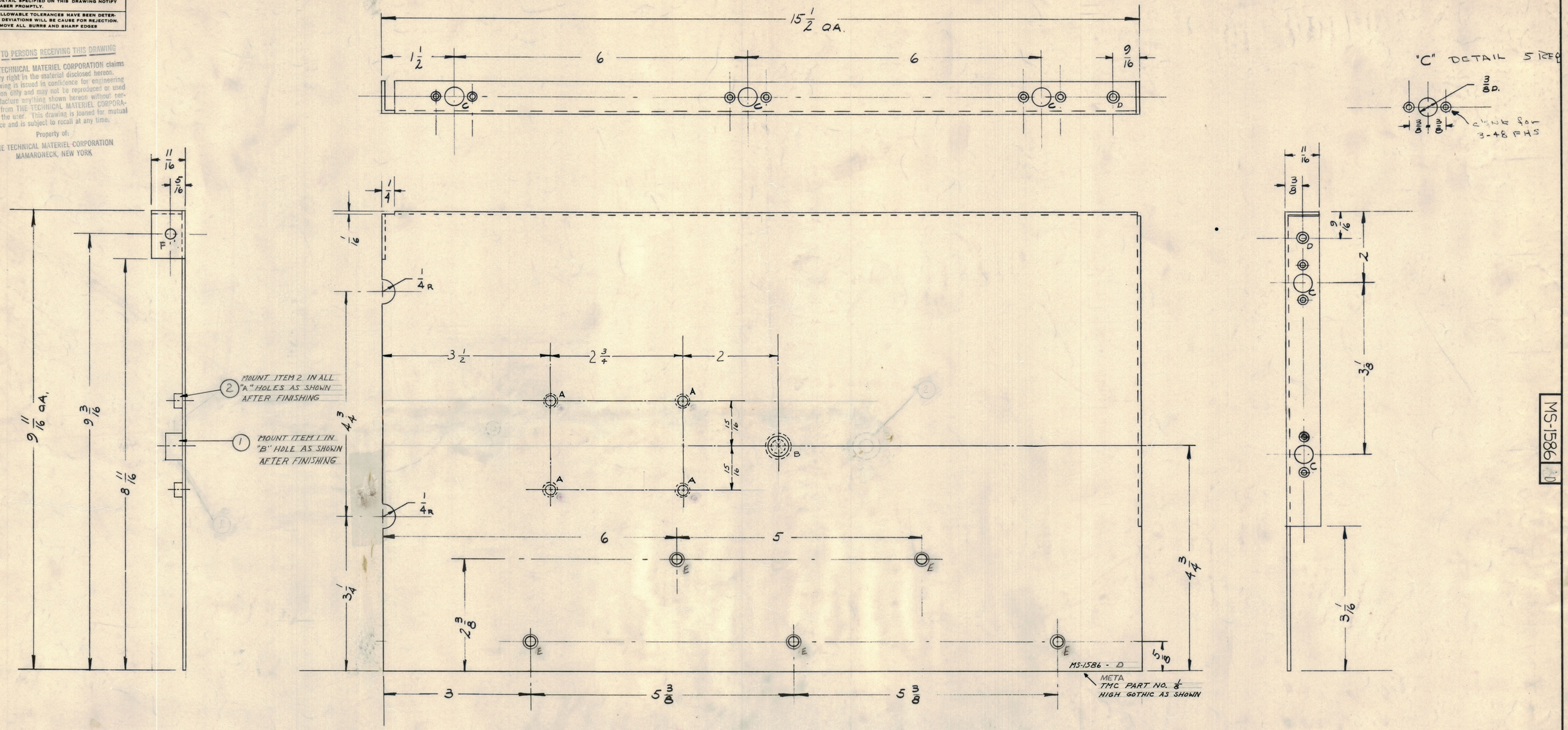
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.

Property of:

THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK




| HOLES - | REQ'D. |
|---|---|
| A ~ .221-.224 DIA. | 4 |
| B ~ .413-.416 DIA. | 1 |
| C — SEE DETAIL ABOVE | 5 |
| D - C'SINK FOR 6-32 F.H.S | 2 |
| E ~ C'SINK FOR 8-32 F.H.S. | 5 |
| F ~ 13/64 DIA. | 1 |

FINISH NOTE
FOR CORRECT SHADE OF IRIDITE USE SB-12A CHASSIS AS COLOR CHIP

| REQ. | ITEM | PART NO. | DESCRIPTION | SYMBOL |
|---|---|---|---|---|
| 4 | 2 | NT-129-832-4 | NUT, ROUND, SWAGE TYPE | A |
| 1 | 1 | NT-129-524-4 | NUT, ROUND, SWAGE TYPE | B |

| | |
|---|---|
| STOCK SIZE | .064 THICK |
| MATERIAL | ALUMINUM |
| WEIGHT PER PC. | |
| TYPE & TEMPER | 5052-H32 |
| HEAT TREAT. SPEC. | SEE NOTE |
| FINISH & SPEC. NO. | |

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

RIGHT SIDE PLATE
SB-12A

DRAWN: Tabilla
ELEC. DES. APP.
MECH. DES. APP.
CHECKED
FINAL APPROVAL

MS-1586 D

| REQ PER UNIT | MODEL | PROJECT NO. | ASS'Y. NO. | DATE |
|---|---|---|---|---|
| 1 | SB-12A | | | 2-17-59 |

USED ON

| ISSUE | ITEM | CHANGED FROM | DATE | CN. NO. | DRAFTS | CHECKER | ENG. APP. |
|---|---|---|---|---|---|---|---|
| D | 4 | B-HOLE RELOCATED | 2-5-62 | 6315 | G.S. | | |
| | 3 | .250-.253 HOLE DELETED; 4(A) HOLES ADDED | | | | | |
| | 2 | ITEM (C) WAS NT-129-1032-4. 1 EA | | | | | |
| | 1 | 2-1/4, 4-3/16, 7/16 DIMS. DELETED | | | | | |
| C | 5 | NT-129-1032-4 ADDED | 3-22-60 | 1916 | | | |
| | 4 | NT-129-524-4 ADDED | | | | | |
| | 3 | "B" HOLE WAS 7/16 | | | | | |
| | 2 | "A" HOLE WAS 13/64 | | | | | |
| | 1 | 4 13/16 WAS 5 1/8 | | | | | |
| B | 2 | 5 "E" HOLES 8-32 F.H.S. ADDED | 1/18/60 | 1768 | | | |
| | 1 | 2 "A" HOLES WERE 5 | | | | | |
| A | 1 | 5-1/8 DIM WAS 4-13/16 | 5/14/59 | 1006 | J.C.B. | | |

TOLERANCES

| | | |
|---|---|---|
| ALL OTHERS | DEC. DIM. ± | |
| | FRAC. DIM. ± | |
| | ANGULAR DIM. ± | |

SCALE:

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

FORM—111