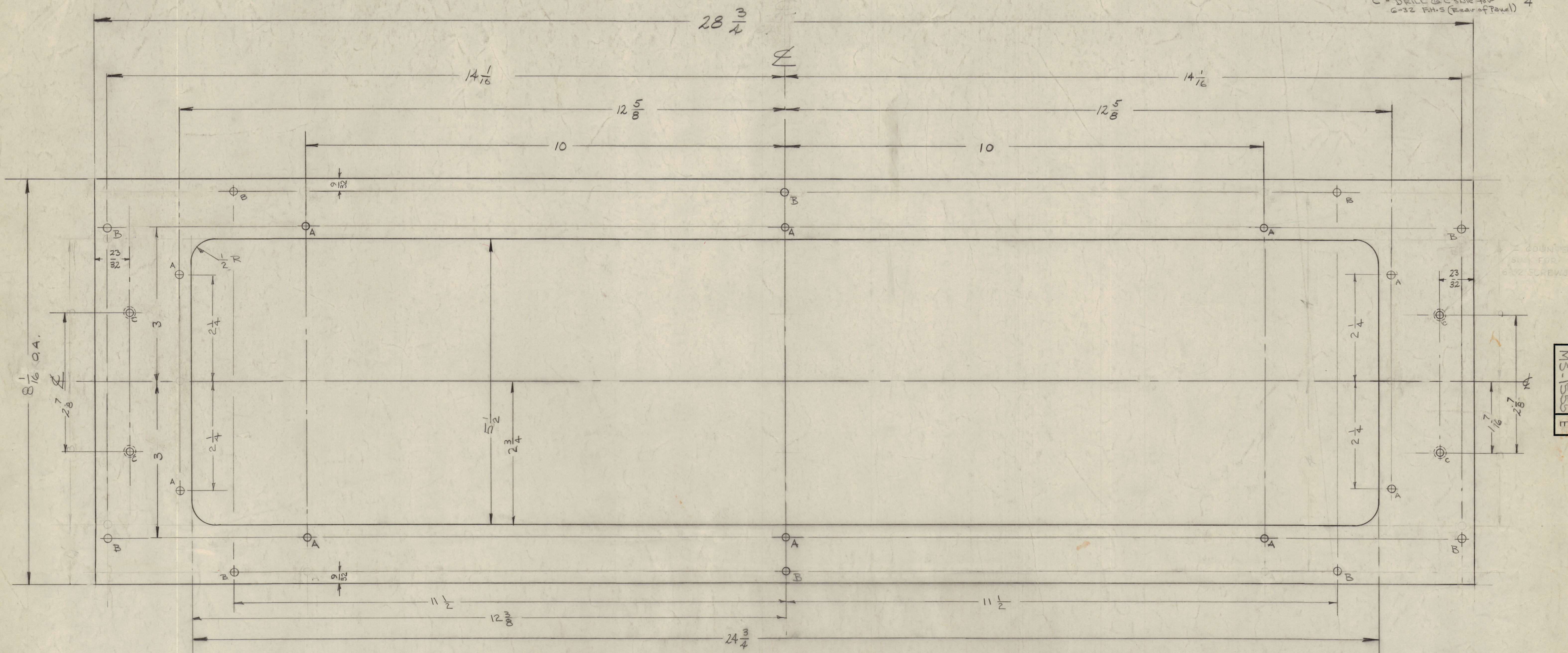


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

HOLES
 A - 5/32 (.156) DIA. 10
 B - 3/16 (.187) DIA 10
 C - DRILL & SCREW FOR 6-32 F.H.S (Rear of Panel) 4



MS-1555 E

NOTE

FINISH:
 S-404 YELLOW IRIDITE
 S-114 Zinc Chromate Primer
 S-115 TMC Smooth Grey Enamel
 Prime & Paint to Customer Spec. FRONT & EDGES ONLY

MACHINING:
 1. Lateral Bow of Panel Must Be Kept To .031 Tol.
 2. MILL ALL EDGES
 3. HOLES MUST BE DRILLED.
 4. Panel Must Be Free of All Machining Marks, Gouges, and Scratches. If Necessary, Sand front of Panel w/ #120 Grit Sand paper

NOTICE TO PERSONS RECEIVING THIS DRAWING

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 MAMARONECK, NEW YORK

E	1	UPDATED DWG	1/23/59	10635	AB	EMN
D	1	1/2" WAS 5/16 DIA. 10 S-404 YEL. IRIDITE WAS	7/17/59	1685	AB	EMN
C	1	S-101 CAUSTIC DIP	2/19/59	1001	AB	EMN
B	1	DIM. CHG. (2) TOP "B" HOLES WEEB ON 10" LONG FRINGE	4/2/59	1079	AC	AB
A	1	ADDED 4 C HOLES FOR MOUNTING HANDLES	3/5/50			AB

REF: Front Window - FX
 Front Window Screen -

1	GPT-40K	AX-238		1223-63
1	GPT-10K	AX-236		1-3-59
REQ PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	3/16 THICK	THE TECHNICAL MATERIEL CORP.	
	STOCK SIZE	MAMARONECK, NEW YORK	
	ALUMINUM	FRONT WINDOW PANEL	
	MATERIAL	RF DECK GPT-10K	
	WEIGHT PER PC		
	2024-T4		
	TYPE & TEMPER		
	HEAT TREAT. SPEC.		
	SEE NOTE		
	FINISH & SPEC. NO.		