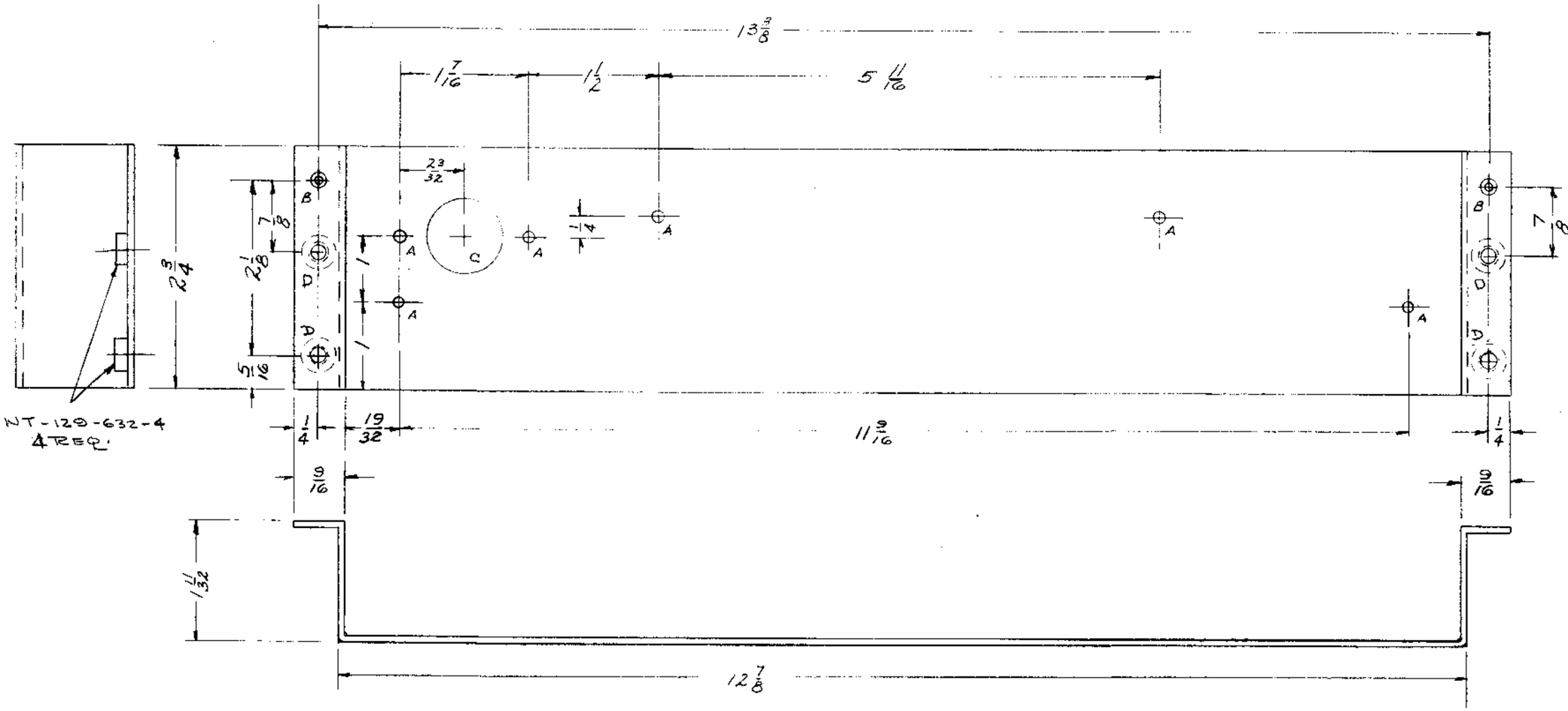
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

A - $\frac{11}{64}$ DIA. HOLE - 6 REQ
B - C'SINK FOR 6-32 FHS 2 "
C - $\frac{7}{8}$ DIA HOLE 1 "
D - .191 - .194 DIA. 4 REQ



MS-1553 G

REF-GPT-200K
- LD-1292-LETTERING, RIGHT, AM-120 PS B FRAME
- LD-1291-LETTERING, LEFT, AM-120 PS B FRAME
- LD-1290-LETTERING, RIGHT, AM-119, PS A FRAME
- LD-1289-LETTERING, LEFT, AM-119, PS A FRAME
- LD-1295-LETTERING, RIGHT, AM-118, FINAL AMPL. FRAME
- LD-1294-LETTERING, MIDDLE, AM-118, FINAL AMPL. FRAME
- LD-1293-LETTERING, LEFT, AM-118, FINAL AMPL. FRAME

REF-GPT-40K
- LD-724, LETTERING, LEFT, AT-101, PS FRAME
- LD-725, LETTERING, RIGHT, AT-101, PS FRAME
- LD-688, LETTERING, LEFT, AM-109, PA FRAME
- LD-689, LETTERING, RIGHT, AM109, PA FRAME

REF: LETTERING, LEFT - LD-539, RIGHT - LD-545 } GPT-10K

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
G	1	REF GPT-200K ADDED	9-23-60	10,001	HD		
F	1	1" WAS 3/4"	5-17-60	2290	pd	JCB	WC
E	1	GPT-40K ADDED	1-27-60	—	W.F.		DB
D	1	S-704 YEL. IRIDITE WAS S-101 CAUSTIC DIP	12/30/59	1001	HB		EMN
C	1	19/32 DIMENSION ADDED. WAS MISSING	5/5/59	—	K		
B	1	FINISH WAS S-704 IRIDITE	4/16/59		dm		
A	1	ADDED 2 "D" HOLES + 7/8 DIM	3/27/59		WR		

TOLERANCES

ALL OTHERS: DEC. DIM. ± ; FRAC. DIM. ± ; ANGULAR DIM. ±

SCALE:

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

FORM-110

NOTICE TO PERSONS RECEIVING THIS DRAWING

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Property of:

THE TECHNICAL MATERIEL CORPORATION
MAMARONECK, NEW YORK

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE AS TRUE AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS: .X ± .06, .XX ± .01, .XXX ± .005

TOLERANCES

FRACTIONS ± 1/64, ANGLES ± 0° 30'

CUT HERE DISREGARD

REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
2	AT-101	GPT-40K		1-27-60
2	AM-109	GPT-40K		1-27-60
2	AX-173	GPT-10K		2-18-59
1	AX-107	GPT-10K		2-17-59

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
4	1	NT-129-632-4	SWAGE NUT	

STOCK SIZE: .064 THICK	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK
MATERIAL: ALUMINUM	WEIGHT PER PC.
TYPE & TEMPER: 5052 - H32	CHASSIS, METER LIGHT
HEAT TREAT. SPEC.	DRAWN: aux; ELEC. DES. APP.; MECH. DES. APP.: DB
FINISH & SPEC. NO.: S-704 YELLOW IRIDITE	CHECKED: JHe; FINAL APPROVAL: aux

MS-1553 G

TRIANGLE LITHOPRINT CO., INC.

4-1552