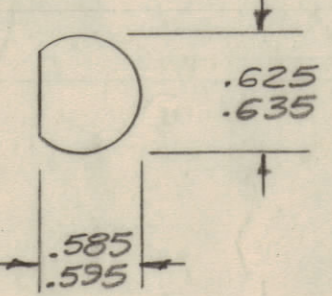
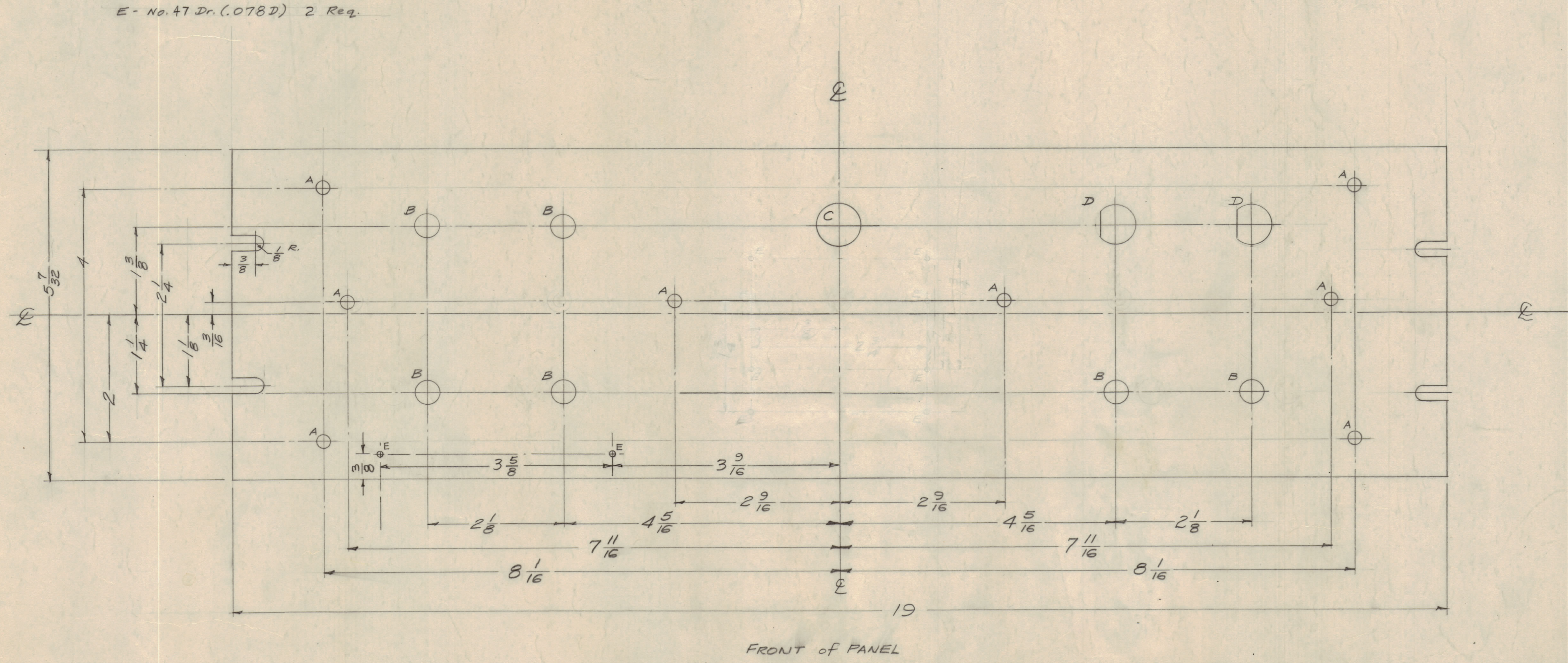


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING
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 Property of:
 THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK

- A - $\frac{7}{32}$ (.218) D. 8 Req.
- B - $\frac{3}{8}$ (.375) D. 6 Req.
- C - $\frac{11}{16}$ (.687) D. 1 Req.
- D -  2 Req.
- E - No. 47 Dr. (.078 D) 2 Req.



- MACHINING -
1. Lateral Bow of Panel Must be Kept to .031 Tolerance.
 2. Mill All Edges.
 3. Holes Must be Drilled.
 4. Panel Must be Free of All Machining Marks, Gouges, and Scratches. If Necessary, Sand Front of Panel with No. 120 Grit Sandpaper.

- FINISH -
- S-404 YELLOW IRIDITE
 - S114 Zinc Chromate Primer } Front & Edges Only
 - S115 Smooth Grey Enamel }

4 LD-512 Lettering, Rear
 Ref: 4LD-501 Engraving, Front

ISSUE	ITEM	CHANGED FROM	DATE	GN. NO.	DRAFTS	CHECKER	ENG. APP.
C		RELOC. 2'E & DELE 2'E HOLES	7-14-78	21664	WSP		EMN
B	1	1/4" HOLES WERE 7/32 DR. (.078) D	5-14-61	4910	WSP		EMN
A	1	S-404 VEL IRIDITE WAS S-101 CAUSTIC DIP	11-19-59	1001	HB		EMN

SCALE:
 DEC. DIM. ± 1/64
 FRAC. DIM. ± 1/64
 ANGULAR DIM. ±

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

1	TTG			2/10/59
REQ PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
				USED ON

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	3/16 THK.	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
	ALUMINUM	PANEL, FRONT, TWO TONE GENERATOR	
	2024-T3	6710/59	202
		DRAWN	ELEC. DES. APP.
		CHECKED	MECH. DES. APP.
		HEAT TREAT. SPEC.	FINAL APPROVAL
		See Note	M5-1523 C

MS-1523 C