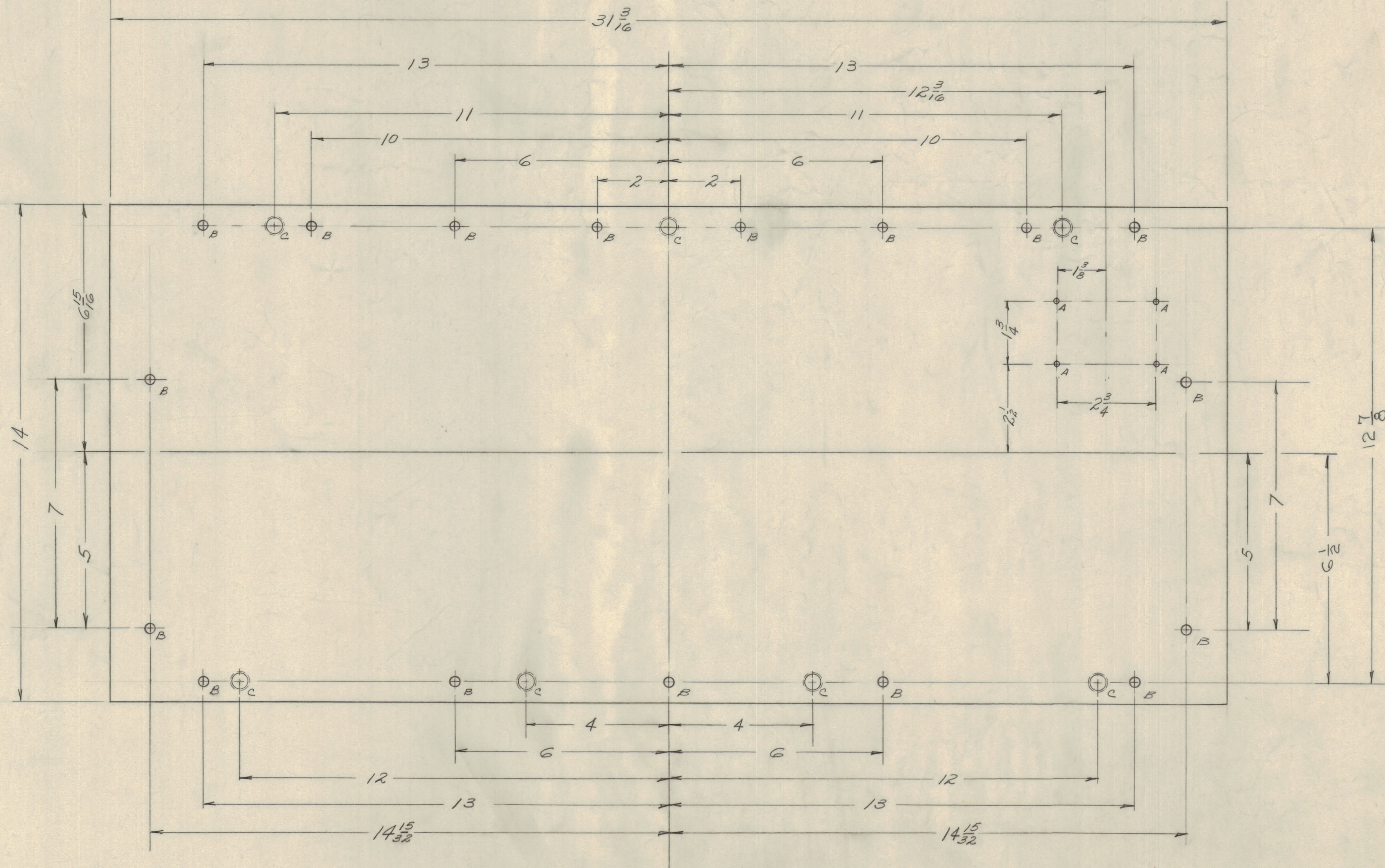


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION.
 REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

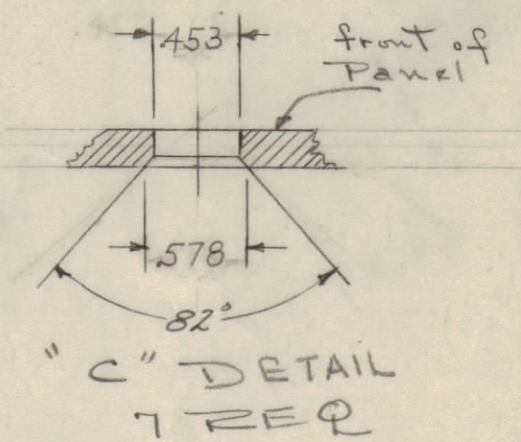
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 THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK



HOLE LEGEND

A-	# 47 DRILL (.0785) DIA HOLE	4 REQ.
B-	15/64 (.234) DIA. HOLE	17 REQ.
C-	DETAIL "C"	7 REQ.



- NOTES.**
1. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOL.
 2. HOLES MUST BE DRILLED.
 3. MILL ALL EDGES.
 4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GROUES AND SCRATCHES. IF NECESSARY SAND FRONT OF PANEL WITH #120 GRIT SANDPAPER.

FINISH: FRONT & EDGES ONLY
 S-404 YELLOW IRIDITE
 S-114 ZINC CHROMATE PRIMER
 S-115 SMOOTH GRAY ENAMEL

REF.: PH-504, PH-505

REQ. PER UNIT	ITEM	PART NO.	DESCRIPTION	SYMBOL
		3/16 THICK	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		ALUMINUM	MACHINING, FRONT PANEL	
		2020-T3	MODEL RTY-2	
		C/P	DRAWN	
		HEAT TREAT SPEC.	CHECKED	
		SEE NOTES	FINAL APPROVAL	
		FINISH & SPEC. NO.		

5-404 YEL IRIDITE WAS S-101 CAUSTIC DIP .453 WAS 1952 .578 WAS 1952	12/10/59	1001	165D	EMN
ISSUE	CHANGED FROM	DATE	CN. NO. DRAFTS	CHECKER
ALL OTHERS	DEC. DIM. ±	FRAC. DIM. ±	ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

1	RTY-2	PROJECT NO.	ASSY. NO.	10-20-58	DATE
REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE	USED ON

MS-1386 A