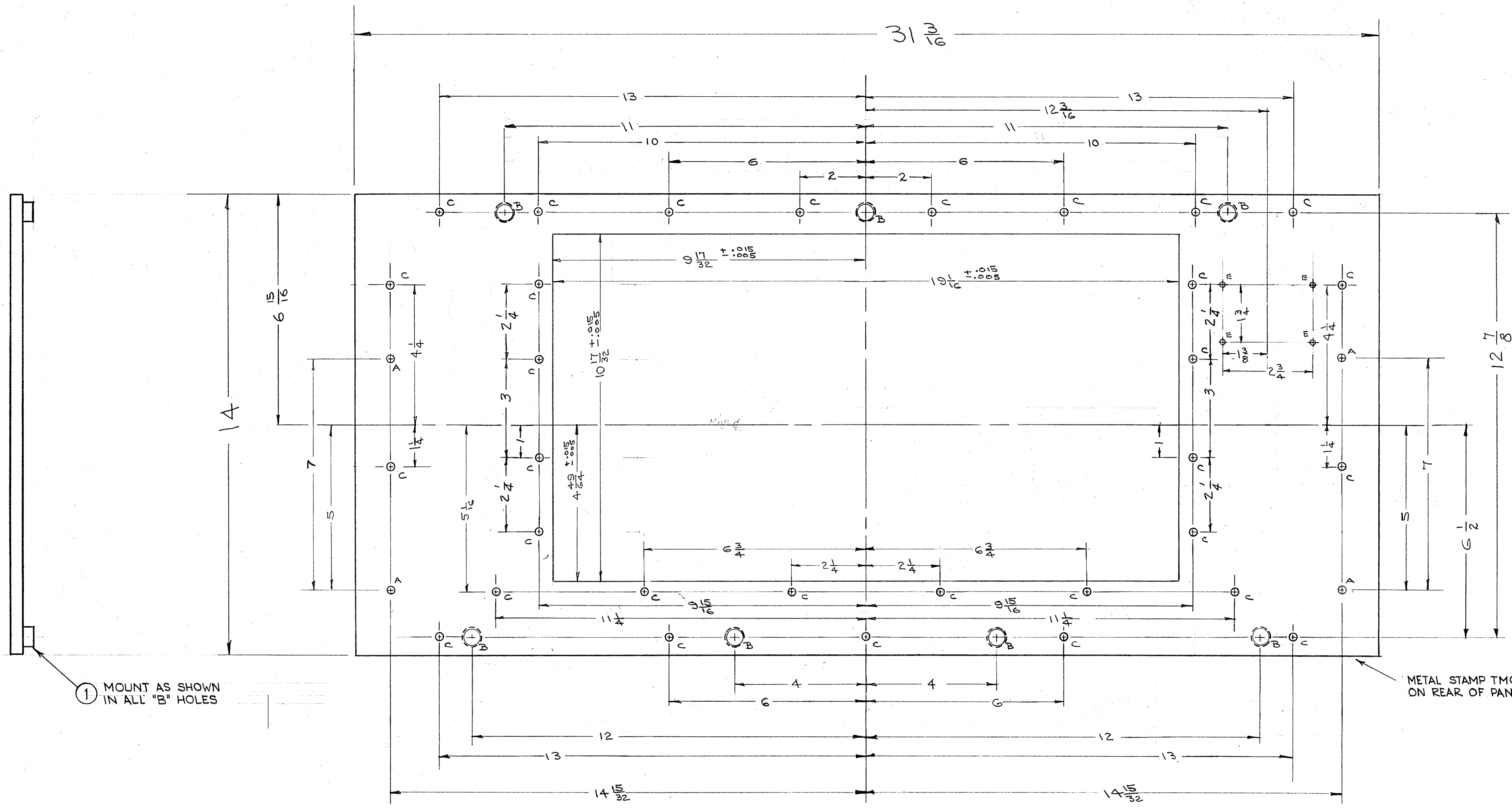


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 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

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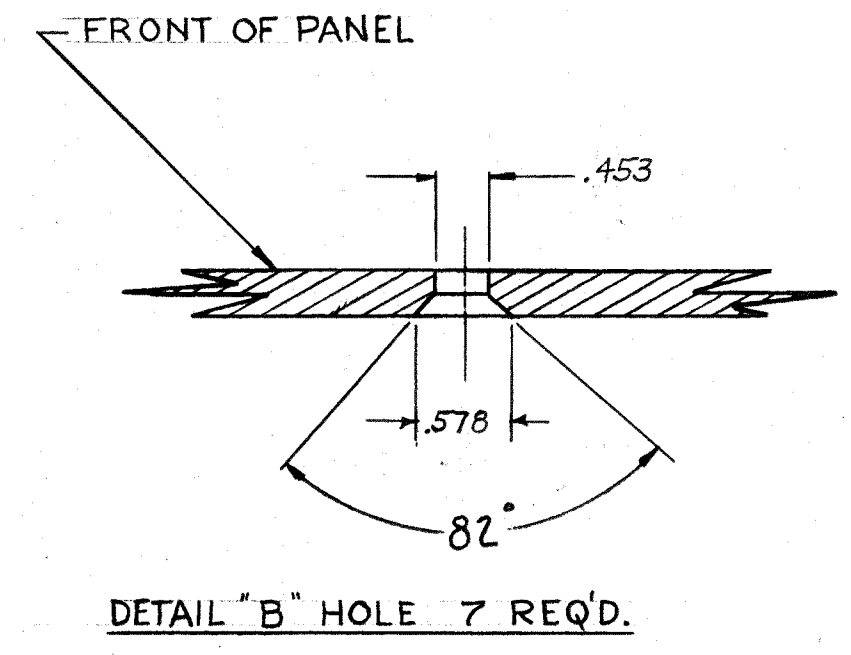


HOLE LEGEND

A - 13/64 D	4 REQ.
B - SEE DETAIL	7 REQ.
C - 15/64 D	31 REQ.
E - #47 DRILL	4 REQ.

- NOTE
- LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOL.
 - HOLES MUST BE DRILLED.
 - MILL ALL EDGES.
 - PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES, AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL, WITH #120 GRIT SANDPAPER.

FINISH: FRONT & EDGES ONLY
 S-404 YELLOW IRIDITE
 S-114 ZINC CHROMATE PRIMER
 S-115 SMOOTH GRAY ENAMEL.



ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
C	1	ITEM (1) 1/2 SIDE VIEW ADDED	4-22-59	8828	EMN	EMN	
B	1	S-404 YEL. IRIDITE WAS S-101 COV. & TIE DYE 453 WAS 15/32 578 WAS 17/32	1-24-59	1001	ABC	ABC	
A	1	B HOLE CSK FROM REAR. CSK REMOVED FROM C HOLES. 8 3/16 DIM ADDED. DETAIL B HOLES ADDED, DEC. DIM. CHANGED TO FRAC. DIM.	10-15-58	58	J.C.	ABC	

TOLERANCES
 ALL DEC. DIM. ± .0025
 OTHERS FRAC. DIM. ± 1/64
 ANGULAR DIM. ±

SCALE: 1/2 SCALE
 DRILL PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

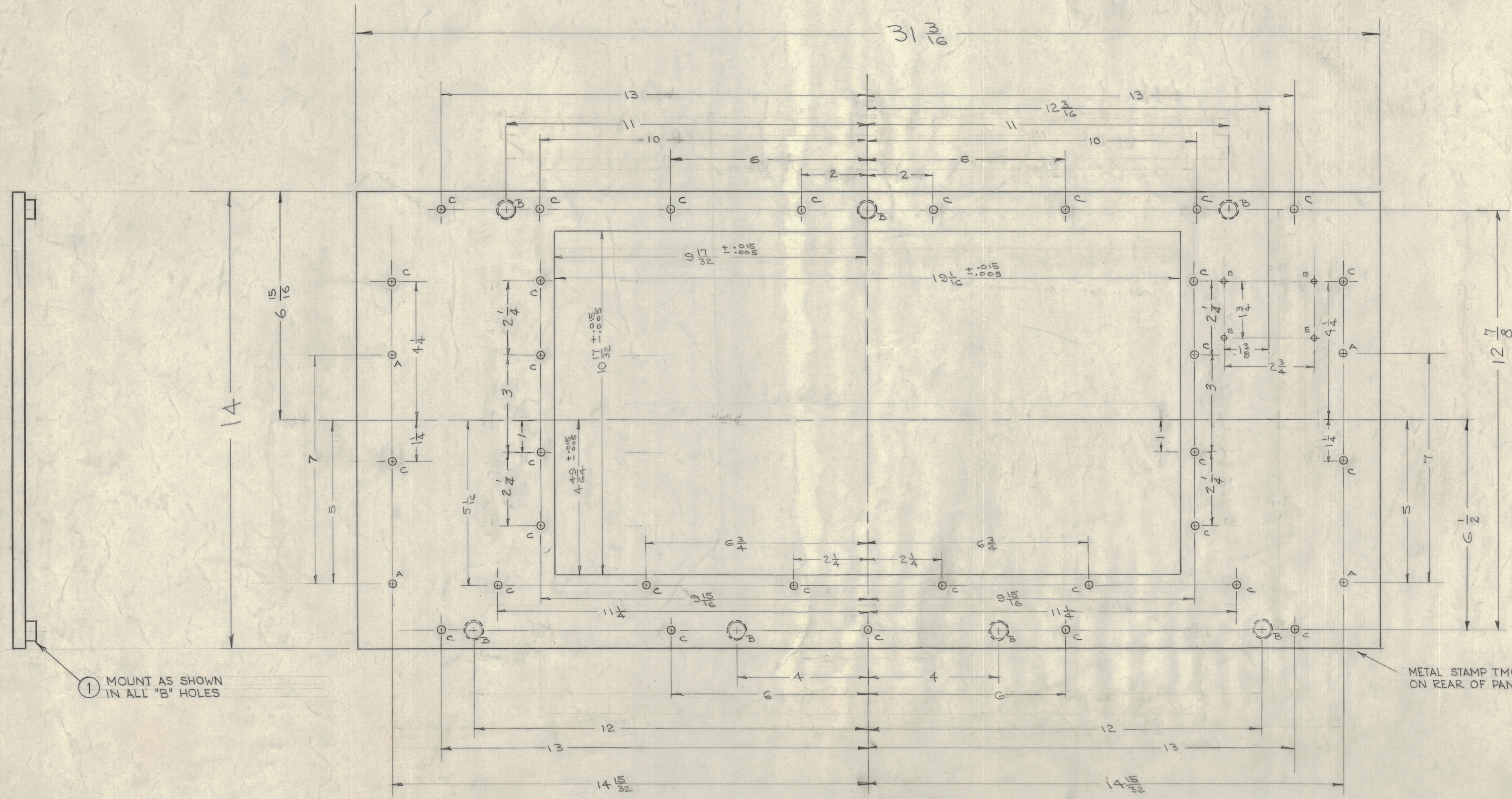
REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
1	RTS-2			4-28-59
1	RTX-2	E-1041		8-12-58

REF: PM-504, PM-505, MS-1338

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
7	1	NT-124	
		CAPTIVE INSERT	
3/16		THE TECHNICAL MATERIEL CORP.	
		MAMARONECK, NEW YORK	
ALUMINUM		MACHINING FRONT PANEL	
2020-T3		MODEL	
TYPE & TEMPER		ABC	REF
HEAT TREAT. SPEC.			
SEE NOTE		CHECKED	FINAL APPROVAL
FINISH & SPEC. NO.			MS-1335 C

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① MOUNT AS SHOWN IN ALL "B" HOLES

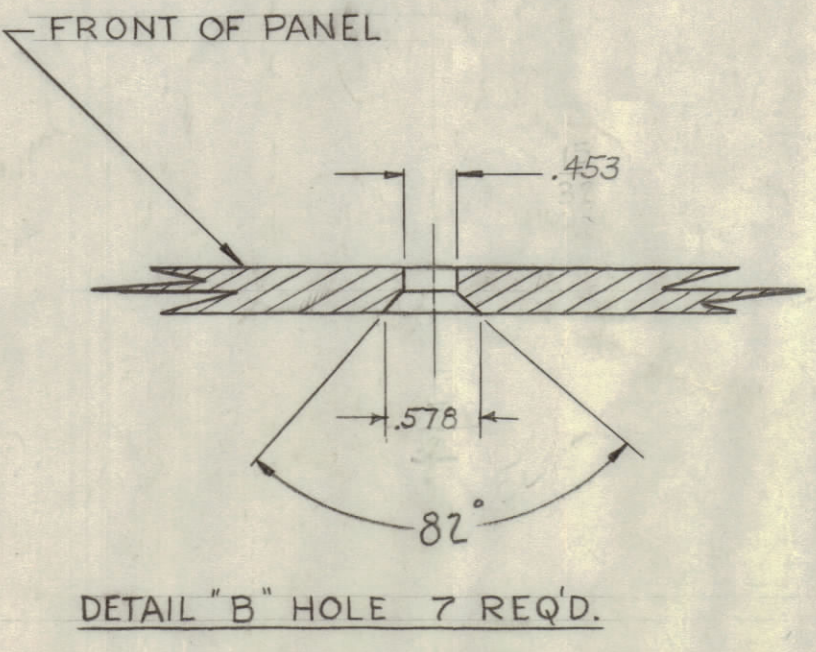
METAL STAMP TMC PART No. 1/8 HIGH GOTHIC ON REAR OF PANEL (MS-1335-C)

HOLE LEGEND

A - 13/64 D	4 REQ.
B - SEE DETAIL	7 REQ.
C - 15/64 D	31 REQ.
E - #47 DRILL	4 REQ.

- NOTE
1. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOL.
 2. HOLES MUST BE DRILLED.
 3. MILL ALL EDGES.
 4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES, AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL, WITH #120 GRIT SANDPAPER.

FINISH: FRONT & EDGES ONLY
 S404 YELLOW IRIDITE
 S114 ZINC CHROMATE PRIMER
 S-115 SMOOTH GRAY ENAMEL.



REF: PM-504, PM-505, MS-1338

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
C	1	ITEM (1) SIDE VIEW ADDED	4-22-53	8828	HC	EMN	
B	1	5-404 VEL. IRIDITE WAS 5-101 CRUSTIC DTD .453 WAS 1/16 .578 WAS 1/16	1/9/53	1001	HC	EMN	
A	1	B HOLE CSK FROM REAR. CSK REMOVED FROM C HOLES B 15/16 DIM ADDED, DETAIL B HOLES ADDED, DEC. DIM. CHANGED TO FRAC. DIM.	10-58		J. C. B.	EMN	

SCALE: 1/2 SCALE

TOLERANCES: DEC. DIM. ± .0025
 ALL OTHERS: FRAC. DIM. ± 1/64
 DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
1	RTS-2			4-28-53
1	RTX-2	E-1041		8-12-58

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
7	1	NT-124	CAPTIVE INSERT	
		3/16	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
ALUMINUM		MACHINING FRONT PANEL		
MATERIAL		WEIGHT PER PC		
2020-T3		MODEL		
TYPE & TEMPER		DRAWN		
		ELEC. DES. APP.		
		MECH. DES. APP.		
HEAT TREAT. SPEC.		CHECKED		
SEE NOTE		FINAL APPROVAL		
FINISH & SPEC. NO.		MS-1335 C		