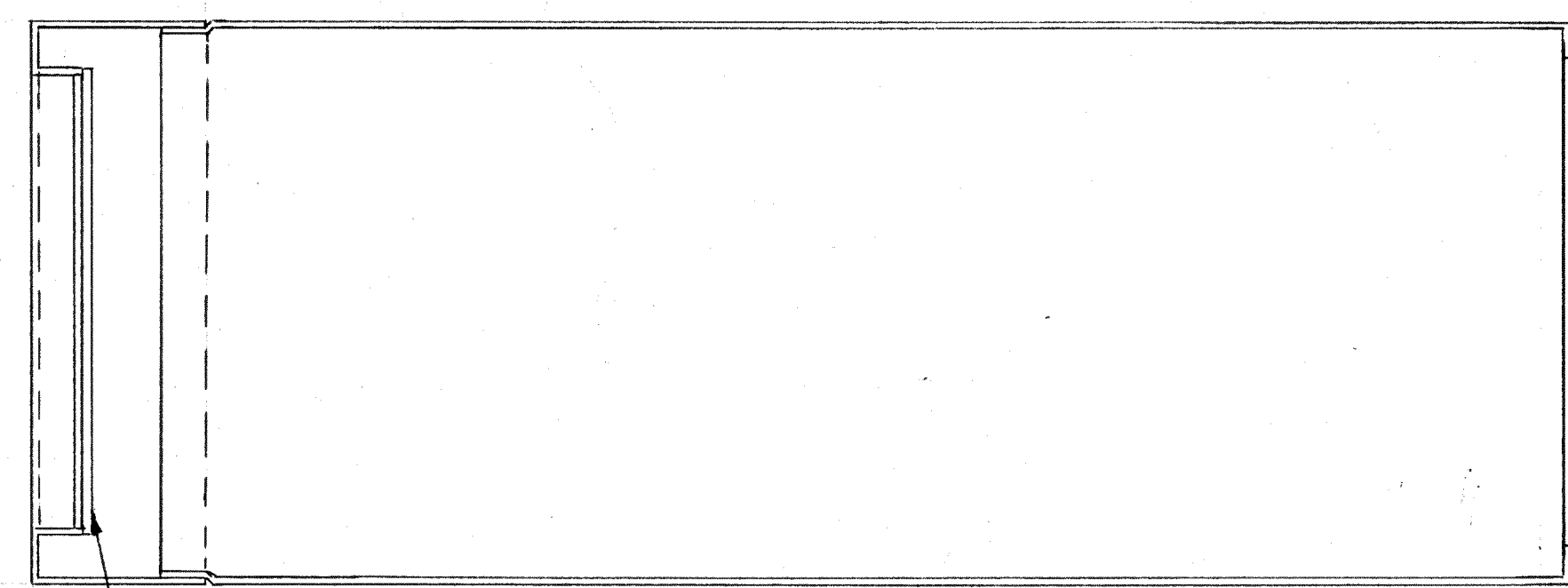
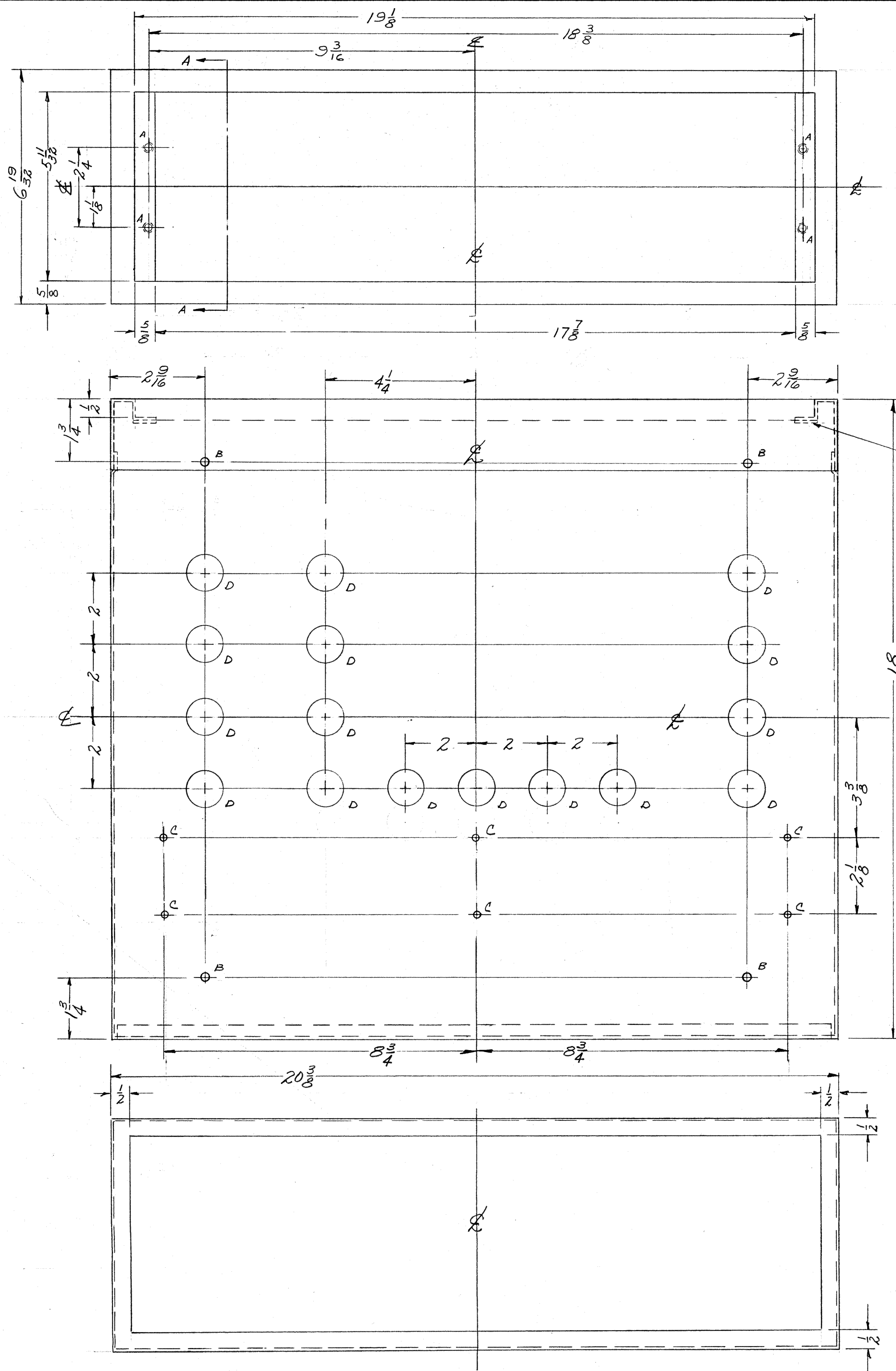


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.  
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES



SPOTWELD REINFORCING STRIPS OF #12 GAUGE STEEL FOR TAPPING THICKNESS - 2 REQ.

NOTICE TO PERSONS RECEIVING THIS DRAWING  
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 THE TECHNICAL MATERIEL CORPORATION  
 MAMARONECK, NEW YORK

- LEGEND FOR HOLES & TAPS
- A - DRILL & TAP FOR 10-32 CL-2 4 REQ.
  - B - 13/64 (.203) DIA. 4 REQ.
  - C - .136 DIA. 6 REQ.
  - D - 1" DIA. 16 REQ.

MATERIALS:  
 STEEL, MILD COLD ROLLED 16 GA. (.050)  
 METAL TO BE FREE OF ALL SURFACE IMPERFECTIONS

FINISHES:  
 5-371 DEGREASING FOR STEEL  
 5-114 ZINC CHROMATE PRIMER  
 5-220 RCAF SMOOTH BLUE ENAMEL

MANUFACTURING PROCESS:  
 FRONT OPENINGS SHOULD BE WITHIN ± 1/64 SQUARE OF CABINET SHOULD BE WITHIN 0.5° AS MANY SPOTWELDS AS PRACTICABLE FOR MAXIMUM STRENGTH & DEPENDABILITY.

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES AS NOTED							
SCALE: 6"=1'0"							
ALL DEC. DIM. ± 1/64 See Note.				DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.			

REQ PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
1	MSR-4		A-1555	6-19-58
1	MSR-3		A-1555	6-19-58
1	MSR-1		A-1555	6-19-58

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
SEE NOTES			
STOCK SIZE		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
SEE NOTES		CABINET, ELECTRICAL	
MATERIAL		MODEL - MSR	
SEE NOTES			
TYPE & TEMPER		DRAWN	
HEAT TREAT. SPEC.		ELEC. DES. APP.	
SEE NOTES		MECH. DES. APP.	
FINISH & SPEC. NO.		CHECKED	
		FINAL APPROVAL	
		15-1287	