

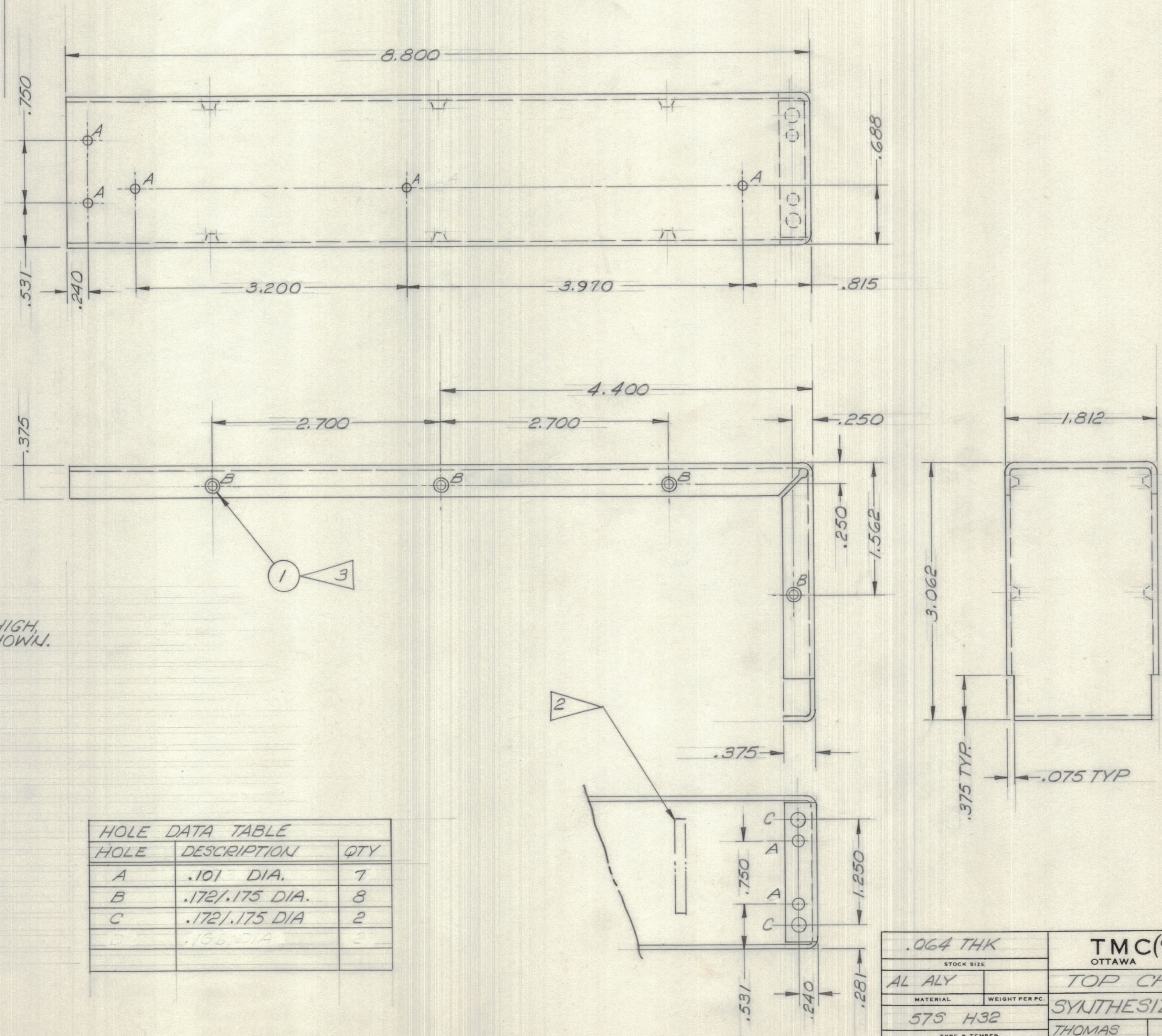
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
X		ENG. RELEASE	5 JUN 72		UAT.	HCS.	HCS.
X ₁		A HOLES INCREASED FROM .093 DIA HOLES DELETED. HORIZONTAL A HOLE DIMS. REVISED	19 OCT 72		CC		HCS.

REQ.	ITEM	PART NO.	DESCRIPTION	USED ON	REMARKS
B	1	NT10002-1	NUT, CLINCH, SELF-LOCK	MS11438	'B' HOLES



3. INSTALL AFTER FINISHING
2. METAL STAMP TMC PART NO., 1/8 HIGH, GOTHIC, IN APPROX. POSITION SHOWN.
1. INSIDE BEND RADIUS, .064 MIN.

NOTES

HOLE	DESCRIPTION	QTY
A	.101 DIA.	7
B	.172/.175 DIA.	8
C	.172/.175 DIA	2
D	.156 DIA	2

.064 THK		TMC (Canada) LIMITED	
STOCK SIZE		OTTAWA ONTARIO	
AL ALY		TOP CHANNEL	
MATERIAL		WEIGHT PER PC.	
575 H32		SYNTHESIZER MODULE	
TYPE & TEMPER		THOMAS	
HEAT TREAT. SPEC.		H.C. SCHAFER	
DRAWN		ELEC. DES. APP.	
CHECKED		MECH. DES. APP.	
IRIDITE 5404		FINAL APPROVAL	
FINISH & SPEC. NO.		MS11438 X ₁	

TOLERANCES		SCALE: 1:1
ALL	DEC. DIM. ± .05	DRILL, PUNCH, COMMERCIAL STOCK
OTHERS	FRAC. DIM. ± 1/64 .XX*.01	SIZES AND MANUFACTURERS
	ANGULAR DIM. ± 0° 30' .XXX*.005	TOLERANCES ARE NOT INCLUDED.

MODEL	PROJECT NO.	ASSY. NO.	DATE
MMX () 3			5 JUN 72