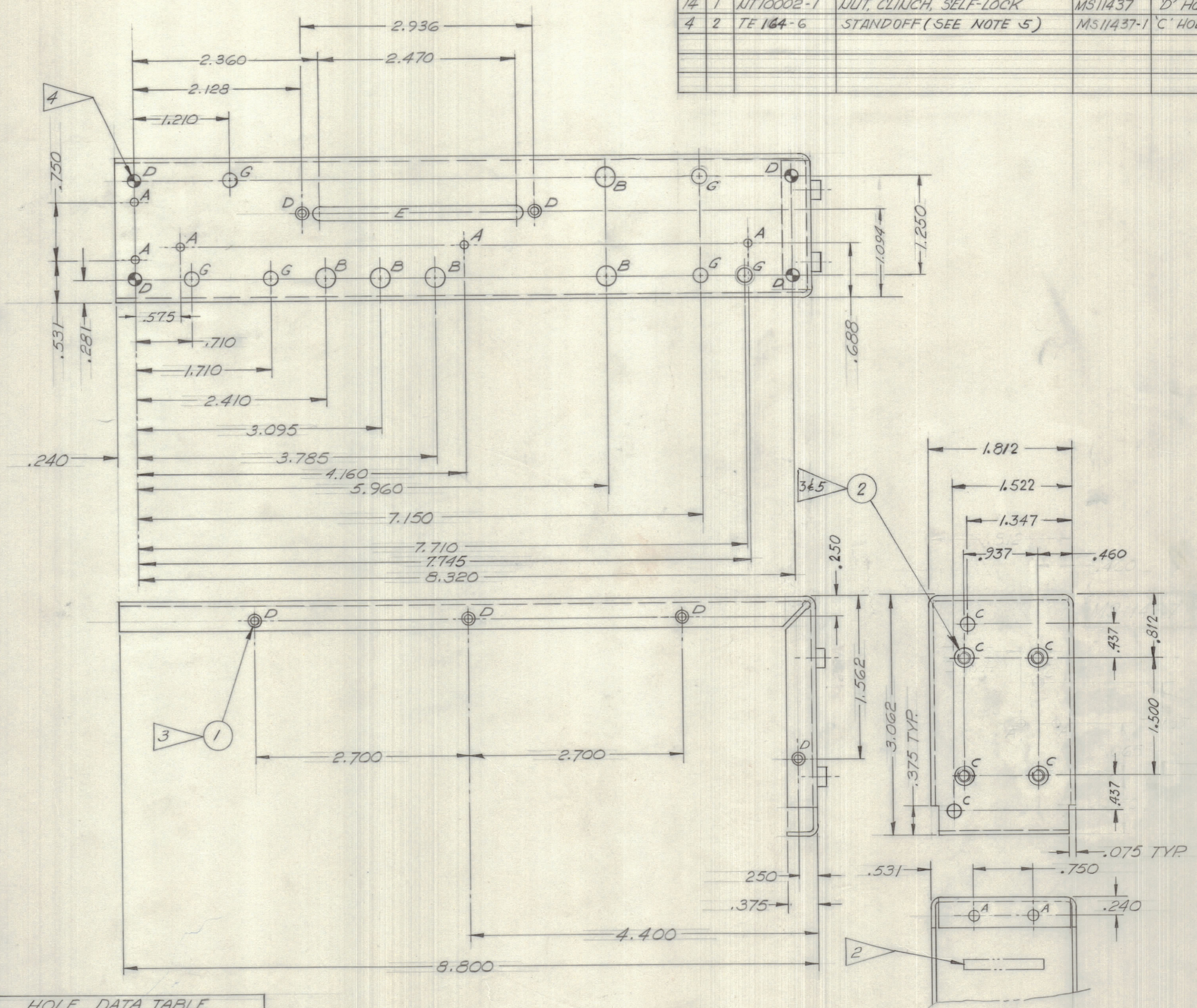


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.		DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED					
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.							
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
X		ENG. RELEASE	6 JUN 72			UAT.	H.C.S. H.C.S.
X <sub>1</sub>		ALL 'C' HOLES REMOVED. 1/8" HOLE CHANGED TO G HOLE. 2 'A' HOLES REMOVED. DIM 1.094 ADD	30 AUG 72			C.C.	H.C.S. H.C.S.
X <sub>2</sub>		'A' HOLES SIZES INCREASED FROM .093, 'F' HOLES BECOME 'A' HOLES. 3 HORIZONTAL 'A' HOLE DIM. ADDED.	19 OCT 72			C.C.	H.C.S.
X <sub>3</sub>		ITEM 2, NOTE 5 & 'C' HOLES AND ASSOC DIMS ADDED	1 OCT 73			pm	Hed.

REQ	ITEM	PART NO.	DESCRIPTION	USED ON	REMARKS
14	1	NT10002-1	NUT, CLINCH, SELF-LOCK	MS11437	'D' HOLES
4	2	TE 164-6	STANDOFF (SEE NOTE 5)	MS11437-1	'C' HOLES



5. 'C' HOLES AND ITEM 2 ARE NOT REQUIRED FOR MS11437-2 PART.
4. IN HOLES INDICATED THUS ELIMINATE LOCKING ACTION OF ITEM 1 BY RETAPPING NO. 4-40, AFTER INSTALLATION. (TYP. 4 PLACES)
3. INSTALL AFTER FINISHING.
2. METAL STAMP TMC PART NUMBER 1/8" HIGH, GOTHIC, IN APPROX POSITION SHOWN.
1. INSIDE BEND RADIUS, .064 MIN.

NOTES:

HOLE	DESCRIPTION	QTY
A	.101 DIA	7
B	.250 DIA	5
C	.189 DIA	6
D	.172/.175 DIA	14
E	.187 x 2.657 SLOT	1
G	.189 DIA	6

SEE NOTE 5

TOLERANCES		SCALE: 1:1
ALL OTHERS	DEC. DIM. ± .005 FRAC. DIM. ± 1/64 ANGULAR DIM. ± 0° 30'	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

MMX ( 13	110/71	A11043 & A11049	6 JUN 72
MODEL	PROJECT NO.	ASS'Y. NO.	DATE

.064 THK		TMC (Canada) LIMITED	
STOCK SIZE		OTTAWA ONTARIO	
AL ALY		BOTTOM CHANNEL	
MATERIAL		WEIGHT PER PC.	
575 H32		SYNTHESIZER MODULE	
TYPE & TEMPER		THOMAS	H.C. SCHAFER
HEAT TREAT. SPEC.		DRAWN	ELEC. DES. APP.
IRIDITE 5404		H.C. SCHAFER	MECH. DES. APP.
FINISH & SPEC. NO.		CHECKED	FINAL APPROVAL
			MS11437-1-2 X3