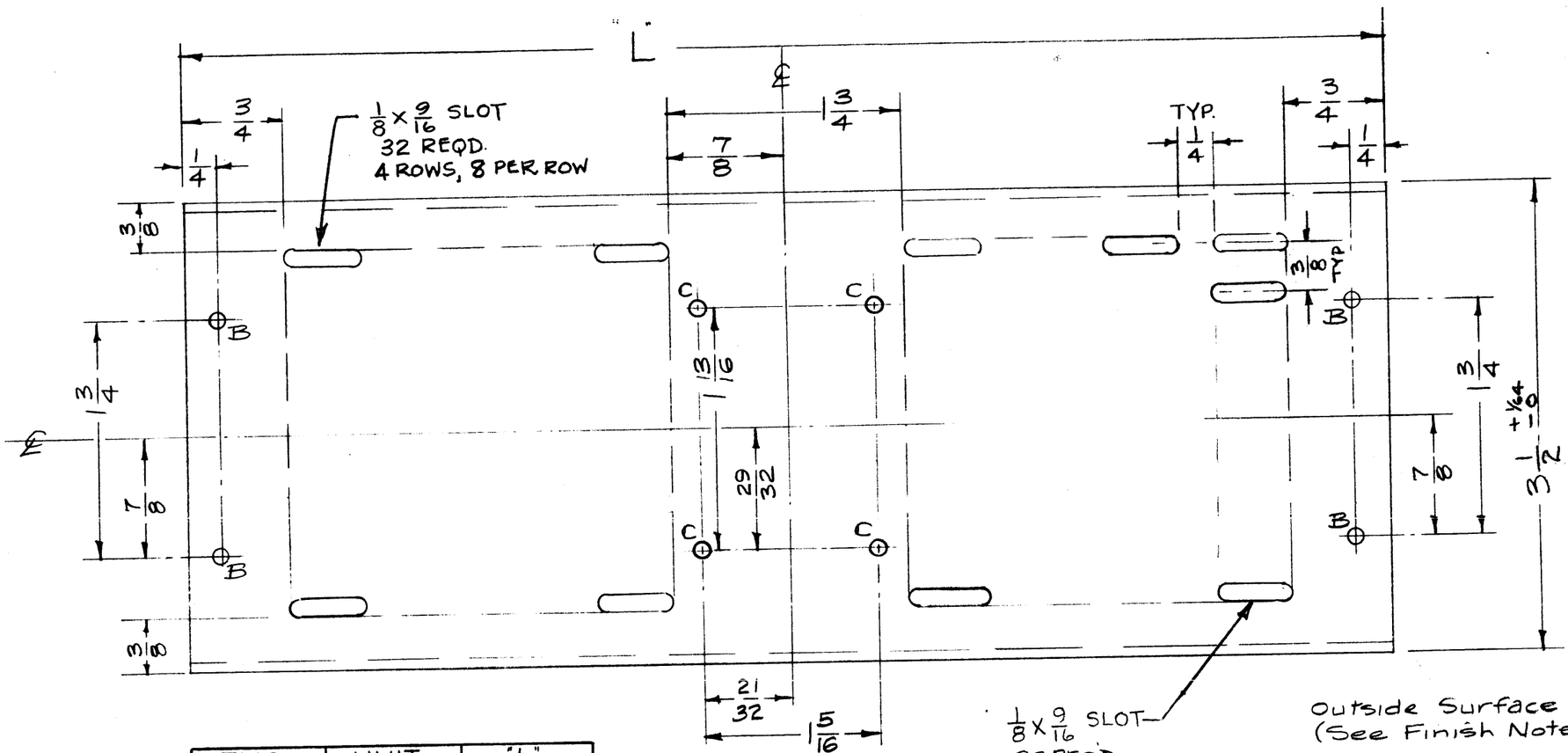
MS 1181 G



TMC PART NO.	UNIT USED ON	"L" (INCHES)
MS-1181-1	ATS50170CU	9" (OBSOLETE)
MS-1181-2	ATS50170CU-2	9 1/4"

HOLE	REQ
B - 1/8 (.125) D.	4
C - .070 (#50 DR.)	4

FINISH NOTE-
5404 YELLOW IRIDITE (All Surfaces)
5114 Zinc Chromate Primer } All Outside
5115 TMC Grey Enamel } Surfaces

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
G		SLOTS WERE PERFORATIONS	4-2-76	21371	WB		
F		TMC PART NO. WAS MS1181 (ERROR) RELOCATED.	4-3-67	18080	L.A.K.		
E		(4) "B" HOLE CHG TO "C"	2.13.67	17803	WHD		
D	1	.072 DIA NOTE (3PLS) ADDED REF. DELE. MS-1 (OBSOLETE)	12/4/65	15446	RVV		
C	2	(4) "A" HOLES, #47 DRILL DELETED	10-19-62	7452			
	1	(4) "B" HOLES ADDED					
B	1	~~SAE~~ WAS 5101 CHART ADDED	4/22/59	2	J.C.B.		
A	1	FINISH WAS 5254, RCAF Grey Wrinkle	4/16/58	1	WB		

TOLERANCES
DEC. DIM. ±
FRAC. DIM. ±1/64
ANGULAR DIM. ±

SCALE: FULL

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

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MAMARONECK, NEW YORK

REQ. PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1				4-22-59
1				12-20-57

USED ON

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		.064 Thk.	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE		
		Aluminum	COVER	
		MATERIAL		
5052-H32		N	12-20-57	
TYPE & TEMPER		HEAT TREAT. SPEC.	DRAWN	CHECKED
See Note				FINAL APPR.
FINISH & SPEC. NO.			EL. DES. APP.	MECH. DES. APP.

MS 1181 G