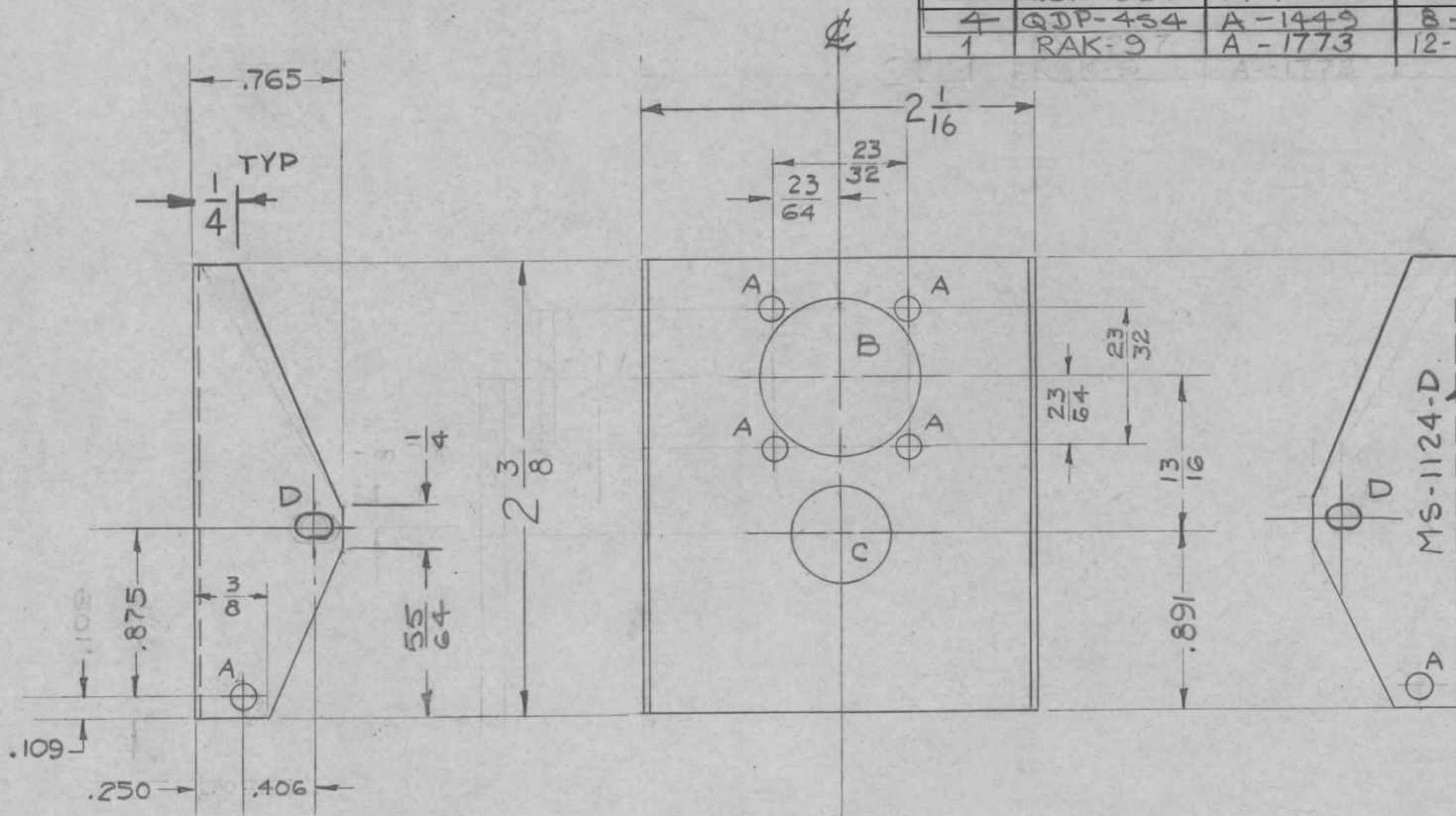


REQ. PER UNIT	USED ON		
	MODEL	ASS'Y. NO.	DATE
4	QDP-354	A-1449	8-9-57
4	QDP-454	A-1449	8-9-57
1	RAK-97	A-1773	12-15-60

MS-1124

D



METAL STAMP TMC
PART NO. 1/8 HIGH
GOTHIC.

LEGEND

"A" 1/8 (.125) D. 6 REQ.
"B" 53/64 (.828) D. 1 REQ.
"C" 1/2 (.500) D. 1 REQ.
"D" 1/8 x 3/16 SLOTS - 2 REQ.

NOTE

S404 IRIDITE
S107 CAUSTIC DIP

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES AND INCLUDE
CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	TOLERANCES	FRACTIONS
.X ± .05		± 1/64
.XX ± .01		ANGLES, ± 0° 30'
.XXX ± .005		

CUT HERE
GUARANTEED
2-56

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.	REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL		
D	1	(1) "B" HOLE WAS 13/16 DIA.	1-30-63	8117						THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK BRACKET, SWITCH QDP-354	D		
C	1	1/4 Taper was to Base	3-1-61	4295	RU				.051				
B	1	S404 IRIDITE WAS S107 CAUSTIC DIP	12-8 59	1001			EMN		STOCK SIZE				
A	2	(2) "D" Slots added	5/26/59	1048	J.C.B.				ALUMINUM				
A	1	(2) "A" Holes deleted							MATERIAL				
TOLERANCES								5052-H32		8-9-57			
DEC. DIM. ± .005			SCALE:					TYPE & TEMPER		HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
FRAC. DIM. ± 1/64			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES					SEE NOTE					
ANGULAR DIM. ± 2°								FINISH & SPEC. NO.		ELEC. DES. APP.		MECH. DES. APP.	