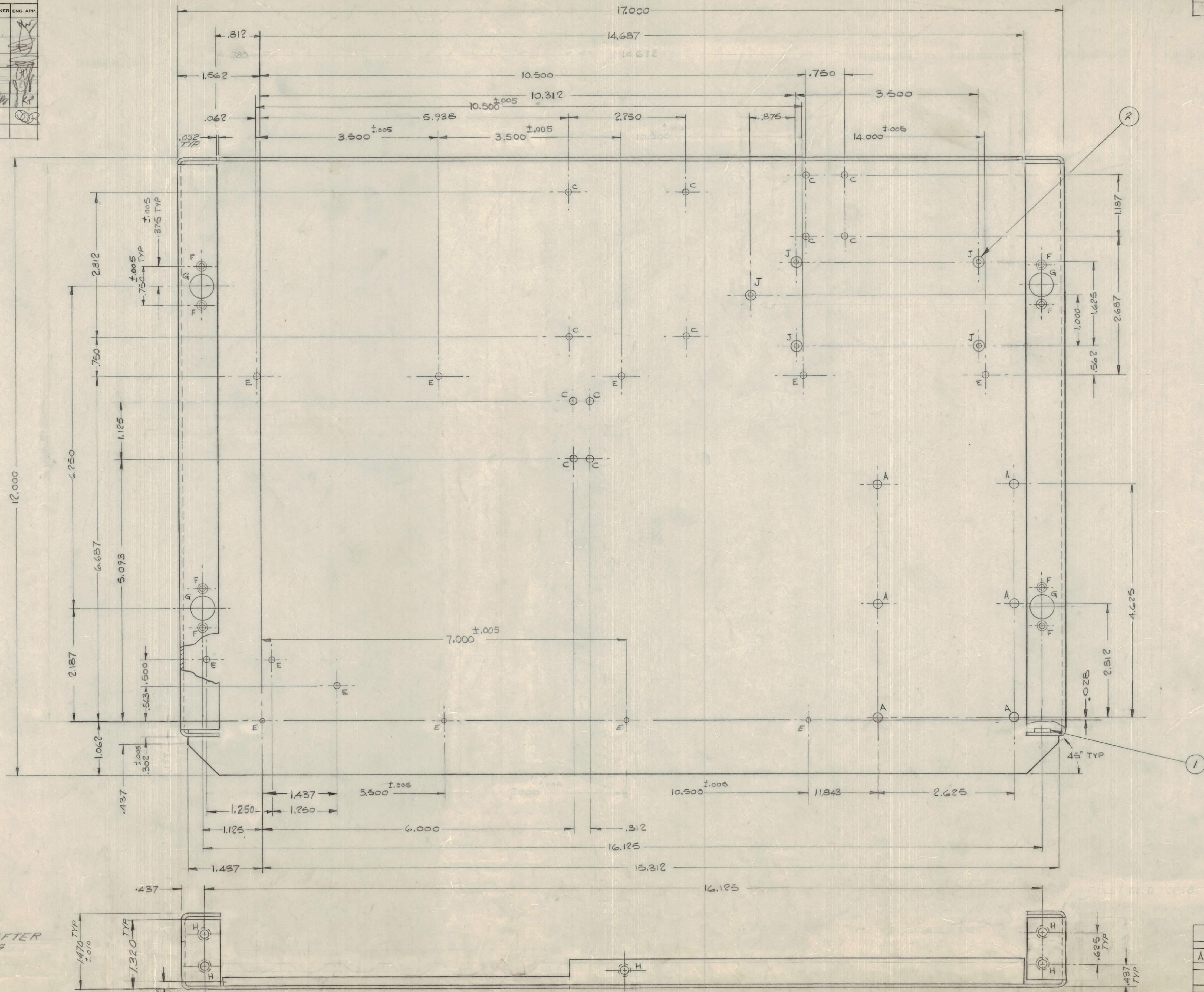


M510935 F

REV	ITEM	PART NO.	DESCRIPTION	SYMBOL
9	1	NT10002-2	CLINCH NUT	H
5	2	TE164-1	STAND OFF	J

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
φ		RELEASED TO PRODN	13 DEC 1968				
A		REV AS PER CEMN	1970	779			
B		REV AS PER CEMN	25 MAY 71	797			
C		REV PER CEMN	27 APR 71	959			
D		REV PER CEMN	23 NOV 71	1096	DR		
E		REV PER CEMN	21 JUL 71	21539	WP		
F		DEL. DIM. 8.499 REF. +.005 DEL. DIM. 7.018 REF. +.005	21 JUL 71	21706	CDL		



HOLE	DESCRIPTION	QTY
A	.171 DIA	6
B	.171 DIA (SEE 3470)	1
C	.140 DIA	12
D		4
E	.133 DIA	12
F	.101 DIA C-BORE .218 DIA X .025 .035 DP	8
G	.468 DIA	4
H	.213 DIA	9
J	.189 DIA	5

2. ITEMS 1 & 2 TO BE INSTALLED AFTER FINISHING AND SILKSCREENING
 1. ALL BENDS .062 INT RAD
 NOTES

TOLERANCES UNLESS OTHERWISE SPECIFIED	SCALE: 1/1
ALL DEC. DIM. ±.015 OTHERS FRACTIONAL DIM. ±.015 ANGULAR DIM. ± 30'	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED

MODEL	PROJECT NO.	ASSY. NO.	DATE
ANC 50275 Ω	LD 10310		5 DEC 68

.064 THK STOCK SIZE		TMC (Canada) LIMITED OTTAWA ONTARIO	
AL ALLOY		CHASSIS	
MATERIAL	WEIGHT PER PC	SIMPSON	
575 H34		DRAWN	ELEC. DES. APP.
TYPE & TEMPER		CHECKED	FINAL APPROVAL
HEAT TREAT SPEC.		IRIDITE S404	
FINISH & SPEC NO.		SHEET 1 OF 2 M510935 F	

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

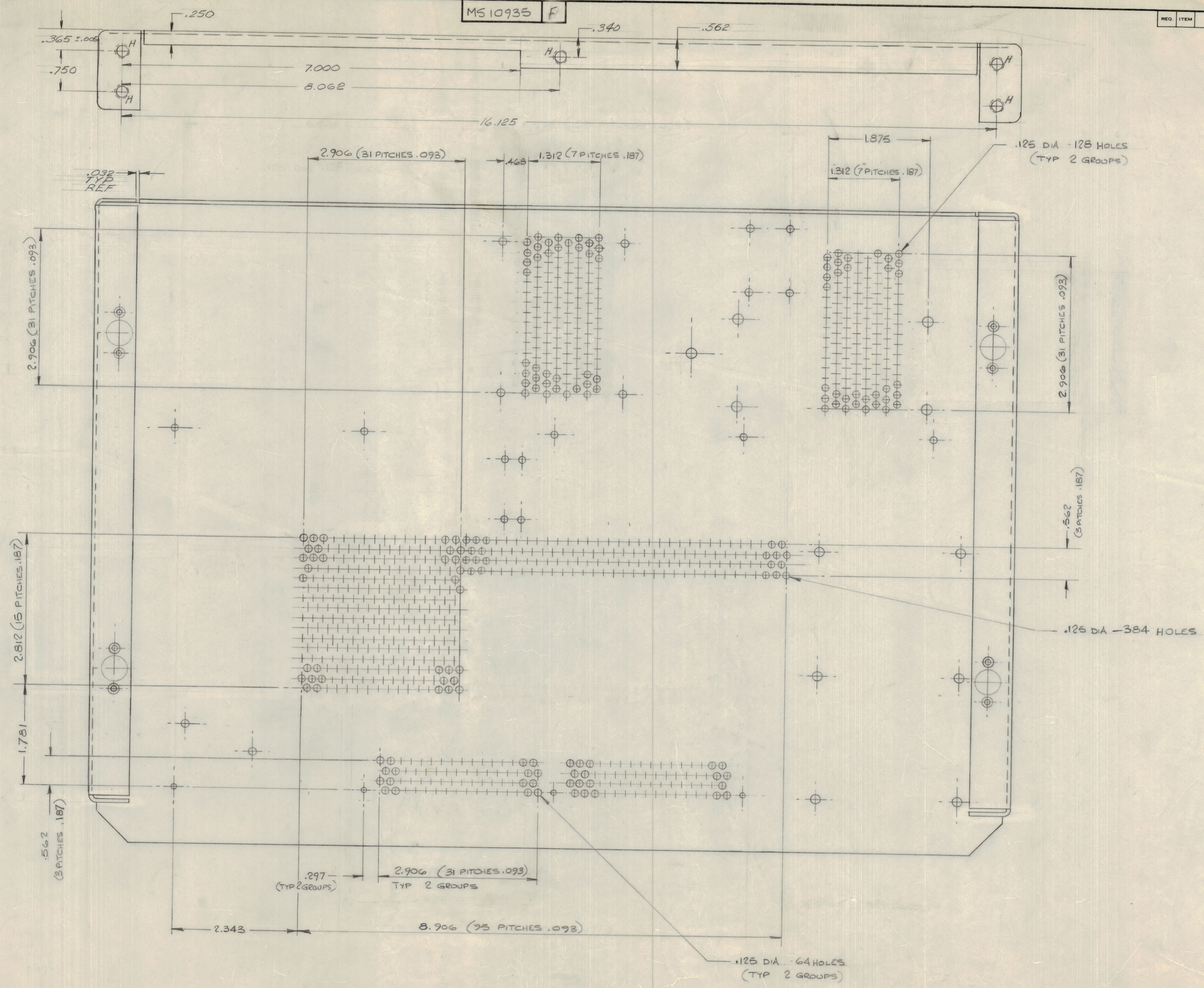
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
φ		RELEASED TO PRODN	13 DEC 1968				
A		REV AS PER CEMN	23 APR 1970	779			
B		REV AS PER CEMN	25 MAY 79	797	DN		
C		REV PER CEMN	20 OCT 71	959	WAT		
D		REV PER CEMN	23 NOV 71	1096	DR	48	
E		REV PER CEMN	21 APR 71	21539	WB	JAB	RP
F		SEE SH. 1	8-21-79	21706	GDL		

DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED

M510935 F

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL



TOLERANCES UNLESS OTHERWISE SPECIFIED	SCALE: 1/1
ALL DEC. DIM. ± .015	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED
OTHERS FRACTIONAL DIM. ± .005	
ANGULAR DIM. ± 0° 30'	

MODEL	PROJECT NO.	ASSY. NO.	DATE
SEE SHEET 1			

SEE SHT 1	STOCK SIZE	TMC (Canada) LIMITED
SEE SHT 1		OTTAWA ONTARIO
MATERIAL	WEIGHT PER PC	CHASSIS
SEE SHT 1		
TYPE & TEMPER	DRAWN	ELEC. DES. APP.
		MECH. DES. APP.
HEAT TREAT. SPEC.	CHECKED	FINAL APPROVAL
SEE SHT 1	FINISH & SPEC. NO.	SHT 2 of 2 M510935 F