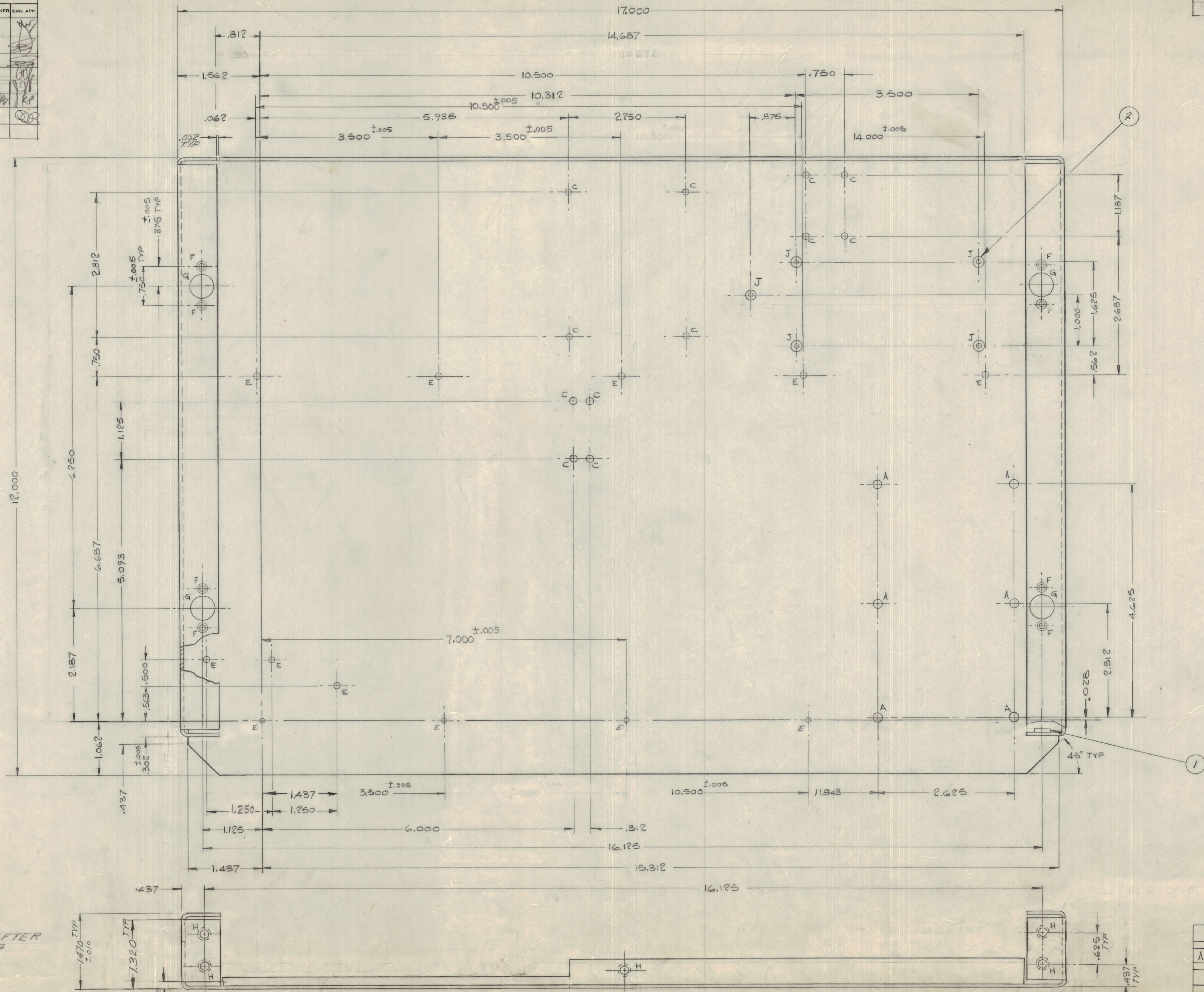


M510935 F

REG.	ITEM	PART NO.	DESCRIPTION	SYMBOL
9	1	NT10002-2	CLINCH NUT.	H
5	2	TE164-1	STAND OFF	J

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
Ø		RELEASED TO PRODN.	13 DEC 1968				
A		REV AS PER CEMN	1970	779			
B		REV AS PER CEMN	25 MAY 71	797			
C		REV PER CEMN	27 JUN 71	959			
D		REV PER CEMN	23 NOV 71	1096	DR		
E		REV PER CEMN	21 DEC 71	21539	WP.		
F		DEL. DIM. 8.499 REF. +.005 DEL. DIM. 7.018 REF. +.005	3-21-77	21706	SDL		



HOLE	DESCRIPTION	QTY
A	.171 DIA	6
B	.171 DIA (SEE 3470)	1
C	.140 DIA	12
D		4
E	.133 DIA	12
F	.101 DIA CBORE .218 DIA X .025 .035 DP	8
G	.468 DIA	4
H	.213 DIA	9
J	.189 DIA	5

2. ITEMS 1 & 2 TO BE INSTALLED AFTER FINISHING AND SILKSCREENING  
 1. ALL BENDS .062 INT RAD  
 NOTES

TOLERANCES UNLESS OTHERWISE SPECIFIED	SCALE: 1/1
ALL DEC. DIM. ±.015 OTHERS FRACTIONAL DIM. ±.015 ANGULAR DIM. ± 30'	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED

MODEL	PROJECT NO.	ASSY. NO.	DATE
ANC 50275 Ω		LD 10310	5 DEC 68

.064 THK STOCK SIZE	TMC (Canada) LIMITED OTTAWA ONTARIO		
AL ALLOY	CHASSIS		
MATERIAL	WEIGHT PER PC		
575 H34			
TYPE & TEMPER	SIMPSON	ELEC. DES. APP.	MECH. DES. APP.
HEAT TREAT SPEC.	CHECKED	FINAL APPROVAL	
IRIDITE S404			
FINISH & SPEC NO.	SHEET 1 OF 2 M510935 F		