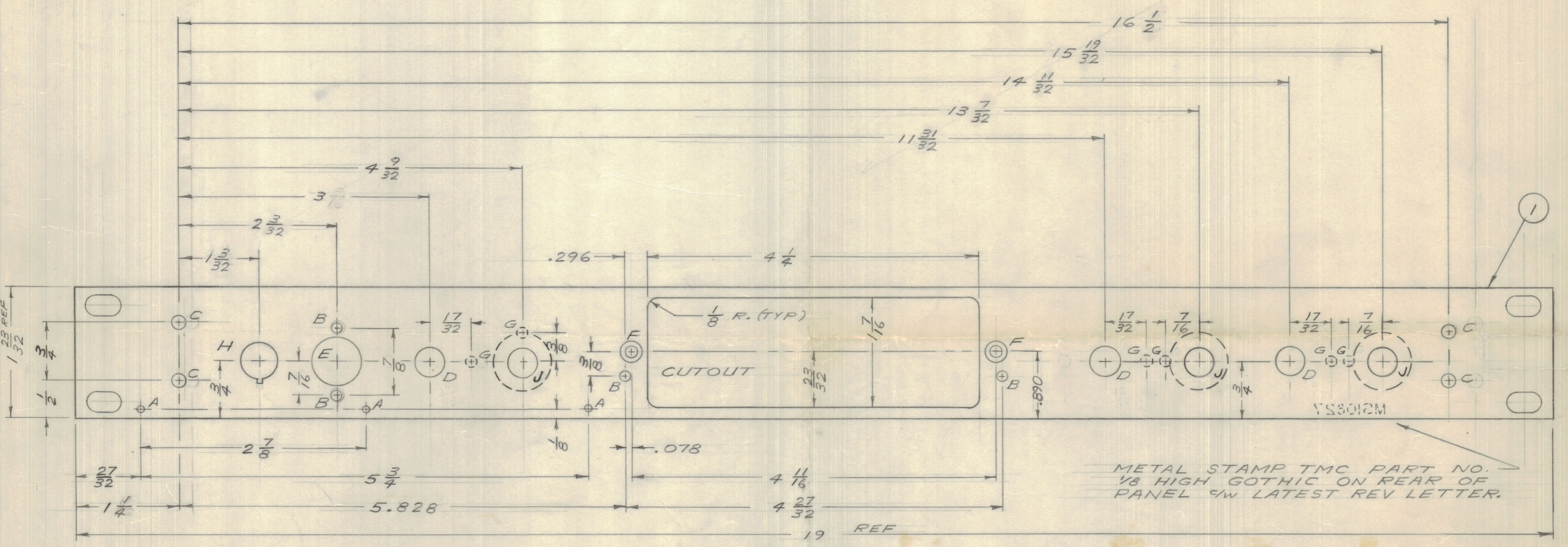


UNDESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL IN THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

DIMENSIONS IN INCHES UNLESS OTHERWISE SPECIFIED

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
1	1	MS157-1H	PANEL BLANK	

CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
REL TO PROD	29/6/67				
REV. PER CEMN	5/10/67	1238			

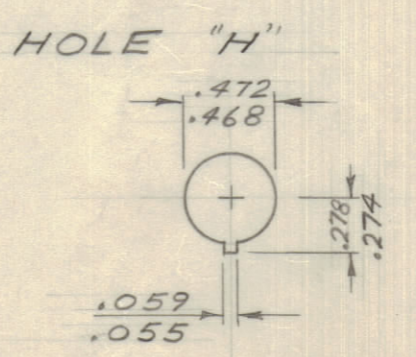


METAL STAMP TMC PART NO. 1/8 HIGH GOTHIC ON REAR OF PANEL C/W LATEST REV LETTER.

MACHINING:

1. MILL ALL EDGES.
2. HOLES MUST BE DRILLED, UNLESS OTHERWISE SPECIFIED.
3. LATERAL BOW OF PANEL MUST BE KEPT TO .031 TOLERANCE.
4. PANEL MUST BE FREE OF ALL MACHINING MARKS, GOUGES AND SCRATCHES. IF NECESSARY, SAND FRONT OF PANEL WITH NO. 120 GRIT SANDPAPER.

HOLE	DESCRIPTION	REQD
A	.070 DIA.	3
B	.120 DIA.	4
C	1/64 DIA.	4
D	3/8 DIA.	3
E	5/8 DIA.	1
F	.149 DIA. C'SK 82° TO .279 DIA.	2
G	3/64 DIA X 1/8 DEEP	6
H	SEE DETAIL	1
J	3/8 DIA ± C'BORE .750 DIA X .062 DEEP BACK FACE	3



REF: LD10270

TOLERANCES	SCALE: 1:1
ALL OTHERS	DEC. DIM. ± .05 FRAC. DIM. ± 1/64 ANGULAR DIM. ± 0° 30'
	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

MODEL	PROJECT NO.	ASSY. NO.	DATE
STEA-5	060/67	BMA10633	6 JUNE 67

STOCK SIZE		TMC (Canada) LIMITED OTTAWA ONTARIO	
		PANEL, FRONT	
MATERIAL	WEIGHT PER PC.		
TYPE & TEMPER	RD		
		DRAWN	ELEC. DES. APP. MECH. DES. APP.
		RPL	
HEAT TREAT. SPEC.	5404-YELLOW IRIDITE	CHECKED	FINAL APPROVAL
		MS10827 A	
FINISH & SPEC. NO.			