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MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

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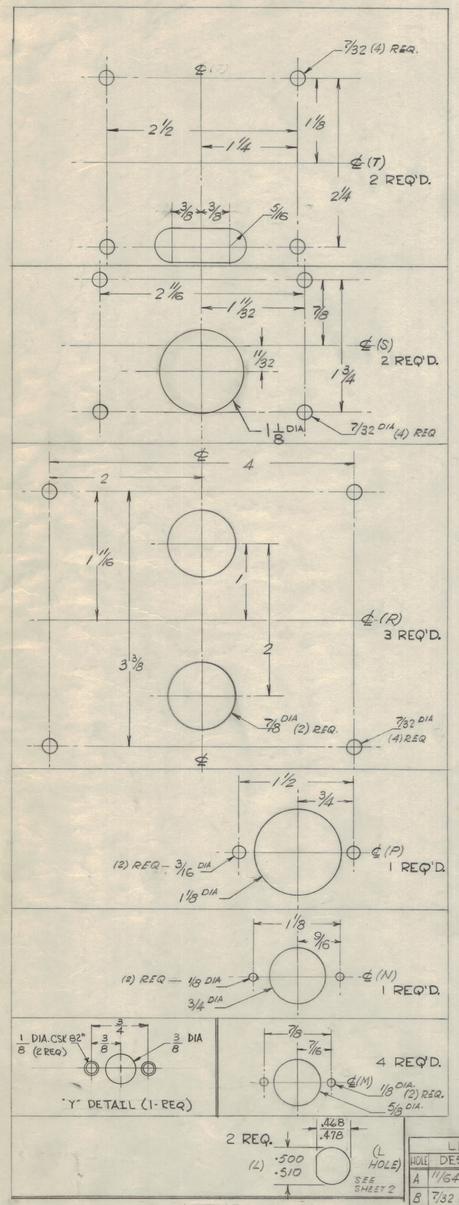

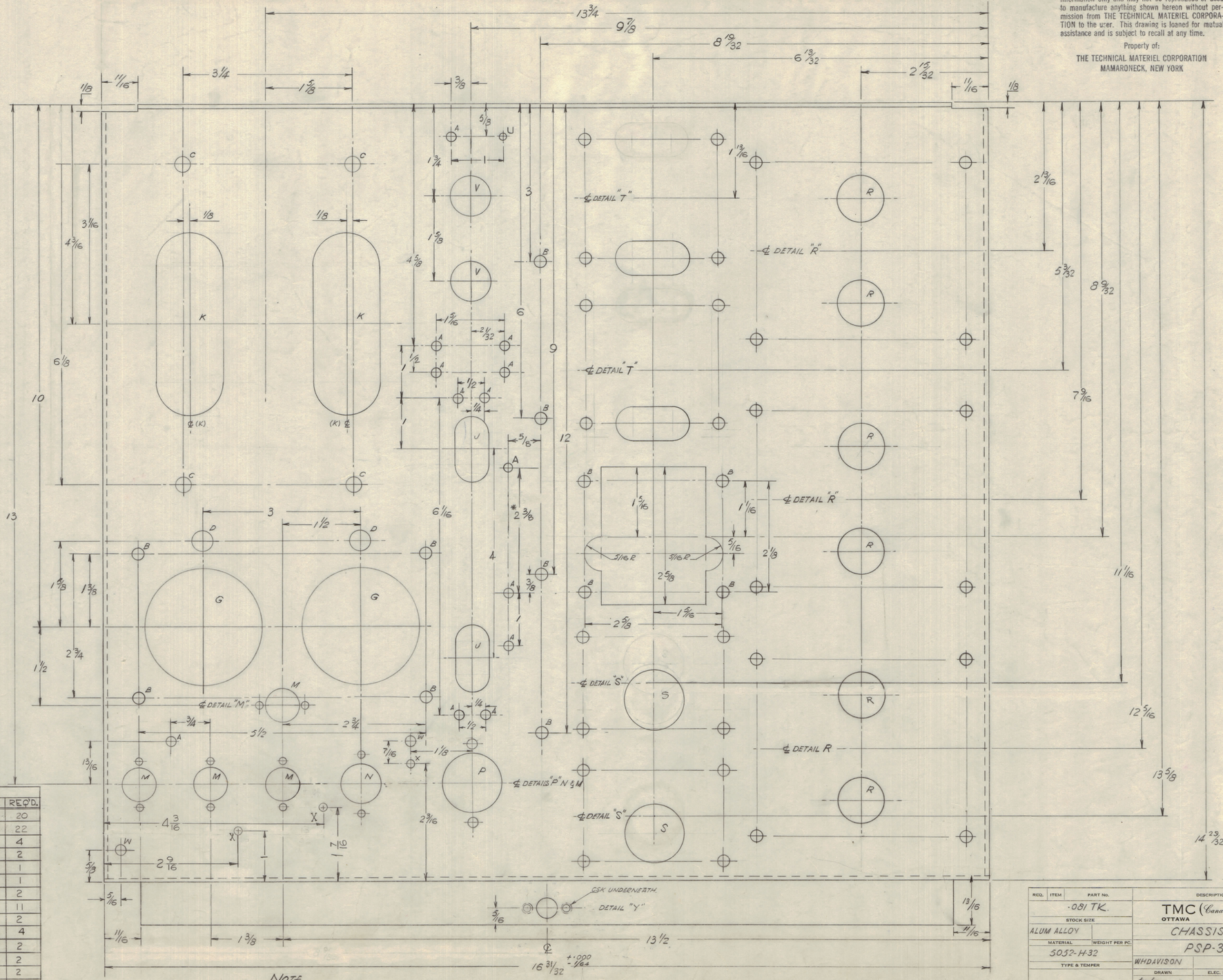

NOTE: FOR LEFT & RIGHT SIDE VIEWS SEE SHEET 2.

LEGEND

HOLE	DESCRIPTION	REQ'D.
A	11/64 DIA	20
B	7/32 DIA	22
C	9/32 DIA	4
D	3/8 DIA	2
E	13/32 DIA	1
F	1 1/16 DIA	1
G	2 1/4 DIA	2
H	3/64 x 13/32 SLOT	11
K	1 1/4 x 3 1/2 SLOT	2
U	1/8 DIA	4
V	3/4 DIA	2
W	3/16 DIA.	2
X	9/64 DIA.	2
J	5/8 X 1-1/4 SLOT	2

G	1	⅝" DETAIL RELOC. (1 PL.)	3-1-65	13525	DF		
F	1	FINISH WAS .040/.064	4-16-63	13134			
E	1	8 - 9/32 DIM DELETED & ADDED	8-10-62	20467	GA		
D	1	(2) Holes Added 1 (1) Hole Added	12-18-61	6058	F.B.		
C		# 2 3/8 WAS 1 1/2	APRIL 1961	G	JPC		
B	5 4 3 2	NOTE & REF ADDED TOL. ADDED TO OVERALL LENGTH 1 HOLE 1 1/16 WAS .782 DIM. 9/16 TO INSIDE OF CHASSIS DN. FLANGE WAS TO OUTSIDE	23 FEB 1961		WHD		
A	1	2 HOLES W & X BETWEEN P & N ADDED. Y DETAIL ADDED MS-10503 WAS MS-1223	13 DEC 1960		WHD		
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES — SCALE: NONE (DETAILS NTS)

ALL OTHERS: DEC. DIM ± ; FRAC. DIM. ± 1/64 ; ANGULAR DIM. ±

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ.	ITEM	PART No.	DESCRIPTION	SYMBOL
		.081 TK.	TMC (Canada) LIMITED OTTAWA ONTARIO	
STOCK SIZE			CHASSIS, MAIN	
ALUM ALLOY			PSP-350	
MATERIAL		WEIGHT PER PC.		
3052-H32				
TYPE & TEMPER				
WHDAVISON			KH.	
DRAWN		ELEC. DES. APP.	MECH. DES. APP	
CHECKED		FINAL APPROVAL		
HEAT TREAT. SPEC.			MS-10503 G	
3404 YELLOW IRIDITE				
FINISH & SPEC. No.				

PSP-350			13 DEC 1960
MODEL	PROJECT No.	ASS'Y. No.	DATE

USED ON

MS-10503 G SHT 1 OF 2

FORM — 130

SH'T 1 OF 2.

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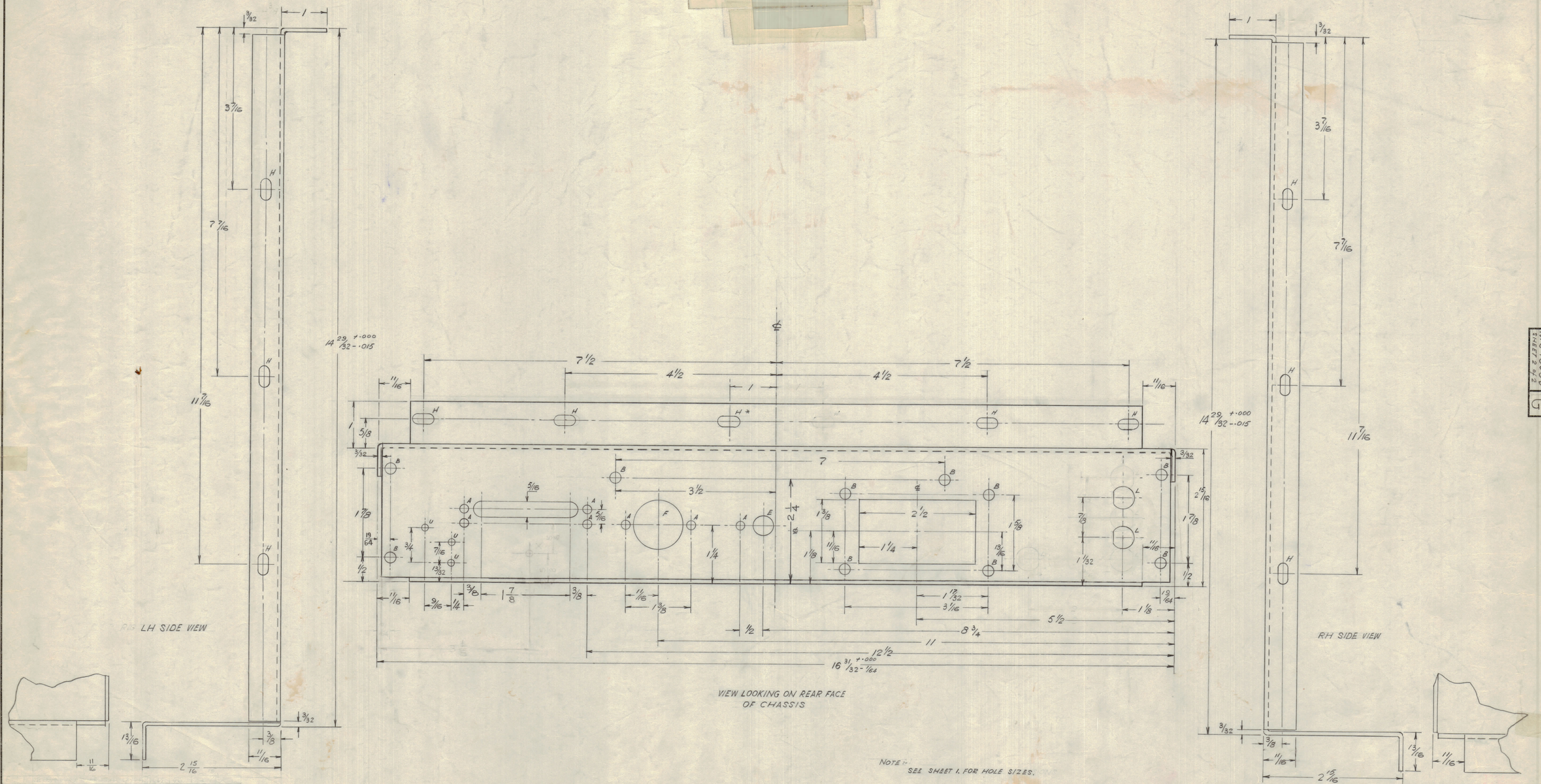

NOTE:- SEE SHEET 1. FOR HOLE SIZES.

MS-10503 SHEET 2 of 2 G

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ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
G	1	SEE SHEET 1 OF 2 REV. "G"	3-1-65	13525	[illegible]	[illegible]	[illegible]
F	1	FINISH WAS S101/S104	4-17-63	8794	[illegible]	[illegible]	[illegible]

TOLERANCES — SCALE: NONE

ALL OTHERS: DEC. DIM. ± .015; FRAC. DIM. ± 1/64; ANGULAR DIM. ±

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

REQ.	ITEM	PART No.	DESCRIPTION	SYMBOL
		.081 TK.	TMC (Canada) LIMITED, OTTAWA ONTARIO	
		STOCK SIZE	CHASSIS, MAIN (SH'T. 2)	
		ALUM ALLOY	PSP-350	
		MATERIAL / WEIGHT PER PC.		
		50 52-H32		
		TYPE & TEMPER	WHDAVISON	KH
			DRAWN / ELEC. DES. APP. / MECH. DES. APP.	
		HEAT TREAT. SPEC.	CHECKED / FINAL APPROVAL	
		3404 YELLOW IRIDITE	MS-10503 SHEET 2 of 2	G
		FINISH & SPEC. No.		

MODEL	PROJECT No.	ASS'Y. No.	DATE
PSP-350			14 DEC 1960

USED ON

FORM — 130