

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MS10342

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

USED ON

MODEL

PROJECT NO.

ASS'Y. NO.

DATE

XFK

CE-664

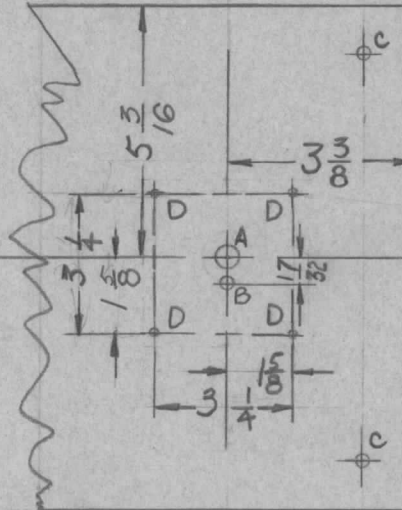
JULY 1/59

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Property of:

THE TECHNICAL MATERIEL CORPORATION  
MAMARONECK, NEW YORK



NO. 47 DRILL - 4 HOLES

A = 1/2 DIA.

B = NO 22 DRILL (.157)

C = TWO HOLES FOR RIGHT HANDLE  
AS IDENTIFICATION

D = NO 47 DRILL - 4 HOLES

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			<b>TMC (Canada) LIMITED</b>	
STOCK SIZE			OTTAWA	ONTARIO
MATERIAL			MODIFICATION TO	
WEIGHT PER PC.			FRONT PANEL XFK	
TYPE & TEMPER			J.P.C.	M.K.
			DRAWN	ELEC. DES. APP.
			LCM.	1/59
HEAT TREAT. SPEC.			CHECKED	FINAL APPROVAL
FINISH & SPEC. NO.			MS10342	

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES

SCALE 1:4

DRILL, PUNCH, COMMERCIAL STOCK  
SIZES AND MANUFACTURERS  
TOLERANCES ARE NOT INCLUDED.

ALL OTHERS  
DEC. DIM. ± —  
FRAC. DIM. ± 1/64  
ANGULAR DIM. ± —