

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

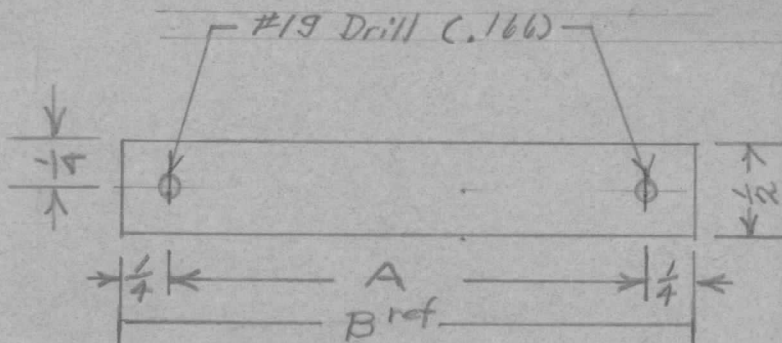
RELEASED

MS-144 E

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

USED ON

MODEL	PROJECT NO.	ASS'Y. NO.	DATE
RTB	158	A-172	10-7-52



TMC No	A	B
MS-144 -1	1 1/2"	2"
MS-144 -2	4 1/4"	4 3/4"
MS-144-3	4"	4 1/2"
MS-144-4	7/8"	1 3/8"
MS-144-5	2 1/8"	2 5/8"
MS-144-6	1-3/4"	2-1/4"
MS-144-7	3"	3 1/2"

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	FRACTIONS*	TOLERANCES	ANGLES
.X ± .05	± 1/64		
.XX ± .01			
.XXX ± .005	± 0° 30'		

CUT HERE GUARANTEED 2-66

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL							
			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK								
E	1	MS-144-7 ADDED	.012 (#22) Sheet								
D	1	MS-144-6 ADDED TO CHART	STOCK SIZE								
C	1	MS-144-4 & MS-144-5 ADDED	Brass								
B	1	FINISH was (Cad S-105)	MATERIAL								
A	1	ms-144-3 Added For RTB-3	Half Hard								
			WEIGHT PER PC.								
			TYPE & TEMPER								
			HEAT TREAT. SPEC.								
			FINISH & SPEC. NO.								
ISSUE ITEM		CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.	DRAWN	ELEC. DES. APP.	MECH. DES. APP.	
TOLERANCES			SCALE			DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.		CHECKED		FINAL APPROVAL	
ALL OTHERS		DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	MS-144 E								