

NOTES:

1. MARKING

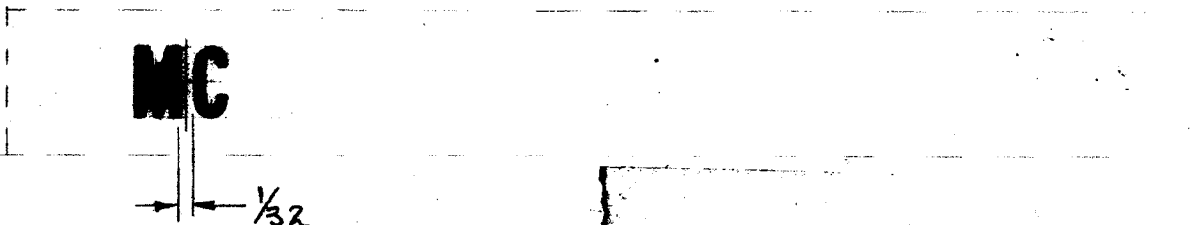
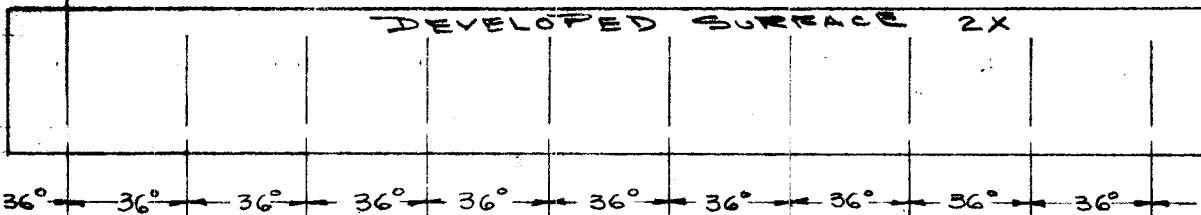
- A. PROCESS: ENGRAVED AFTER BACKGROUND FINISH.
- B. COLOR: BLACK ON WHITE BACKGROUND.
- C. SIZE: 3/16 HIGH X .025 FACE X .007 DEEP.
- D. STYLE: GOTHIC
- E. ENGRAVING AS PER TMC SPEC 5566

2. BACKGROUND:

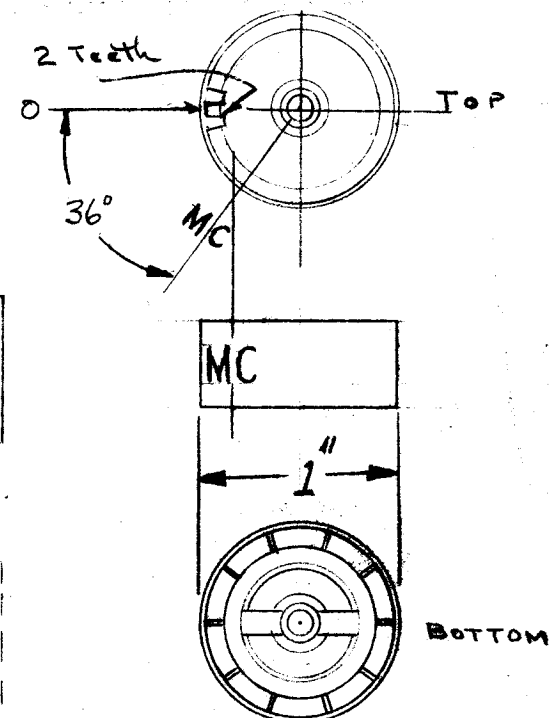
GLOSS WHITE EPOXY ENAMEL
(CHEMICAL COATINGS CORP.,
SUPERIOR BAKING
ENAMEL NO. 19-339
DILUTED 5:1 WITH
THINNER, SPRAYED,
BAKED 20 MIN. AT
350°F, COATED WITH
CLEAR MATT BAKING VARNISH

3. SPACING:

1/32 BETWEEN LETTERS.



QTY. PER UNIT	USED ON		
	MODEL	ASSY. NO.	DATE
			LD 617 D



REF WHEEL #3 (CY-106)

D	1	1" DIM. ADDED DIM LAYOUT DELETED	12/6/65	15303	J.V.L.	JCB	JCB	REG.	ITEM	PART NO.	DESCRIPTION	SYMBOL	
C		SPECIFIED NOTE & DIM INFO. OBLI. SPEC. REVISED MC RELOC.	3-5-65	13595	J.L.	JCB	JCB				THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK		
B	1	REPLACED BY AC-124, AC-139, AC-138	5-10-63	8967	JCB	JCB	JCB			STOCK SIZE	LETTERING		
A	1	LD-617 WAS ENG NO. 1-1379	2-4-60		J.C.B.	JCB	JCB			MATERIAL	WHEEL #3 (CY-106)		
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.				asc	JCB	
TOLERANCES			SCALE:										
SEC. DIM. ±			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE F R REJECTION:										
FRAC. DIM. ±			REMOVE ALL BURRS AND SHARP EDGES										
ANGULAR DIM. ±													
								TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL	
										JCB		LD 617 D	