IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

NOTICE TO PERSONS RECEIVING THIS DRAWING

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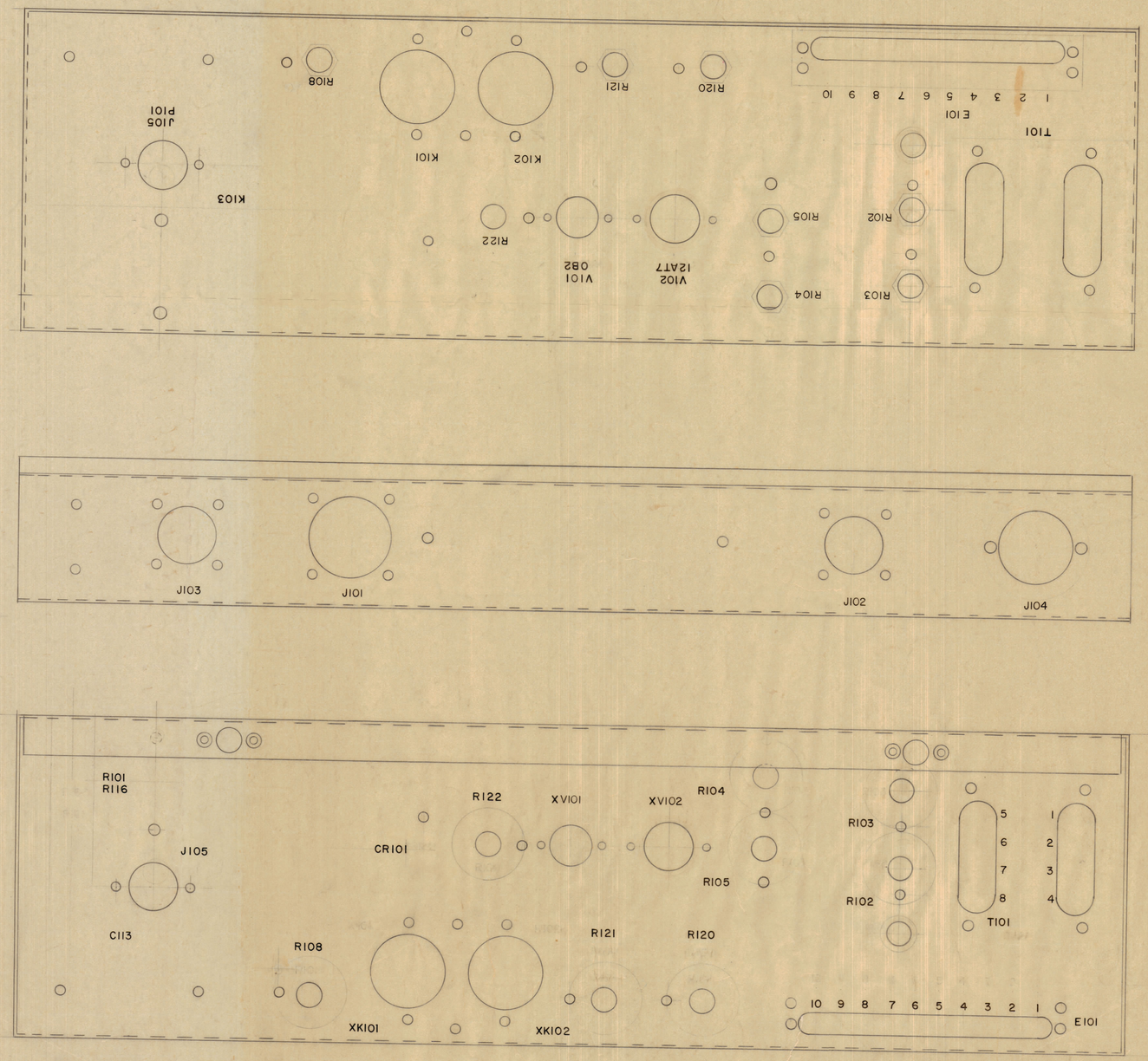

ALL LETTERING 1/8 BLACK GOTHIC.

MARKING PROCESS: AS PER TMC SPECIFICATION S-737

ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
B	1	Pictorial Chg'd. To Agree With MS-1803	12-27-61	6105	E.E.	[illegible]	[illegible]
A	1	Complete Revision incl. chging R106 to R116; Added J105, P101; Moved position of Lettering	10/21/59	1480	16	[illegible]	[illegible]

TOLERANCES

ALL OTHERS: DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±

SCALE:

DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.

FORM—111

REF: MS-1803 MACHINING

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
			THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		STOCK SIZE	LETTERING, CHASSIS	
		MATERIAL / WEIGHT PER PC.		
		TYPE & TEMPER		
		HEAT TREAT. SPEC.		
		FINISH & SPEC. NO.		

REQ PER UNIT	MODEL	PROJECT NO.	ASS'Y. NO.	DATE
1	MCU-2	ATS-50(70)		6-11-59

USED ON

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
[illegible] 6-11-59	[illegible]	[illegible]
CHECKED	FINAL APPROVAL	

LD-606 B

LD-606 B