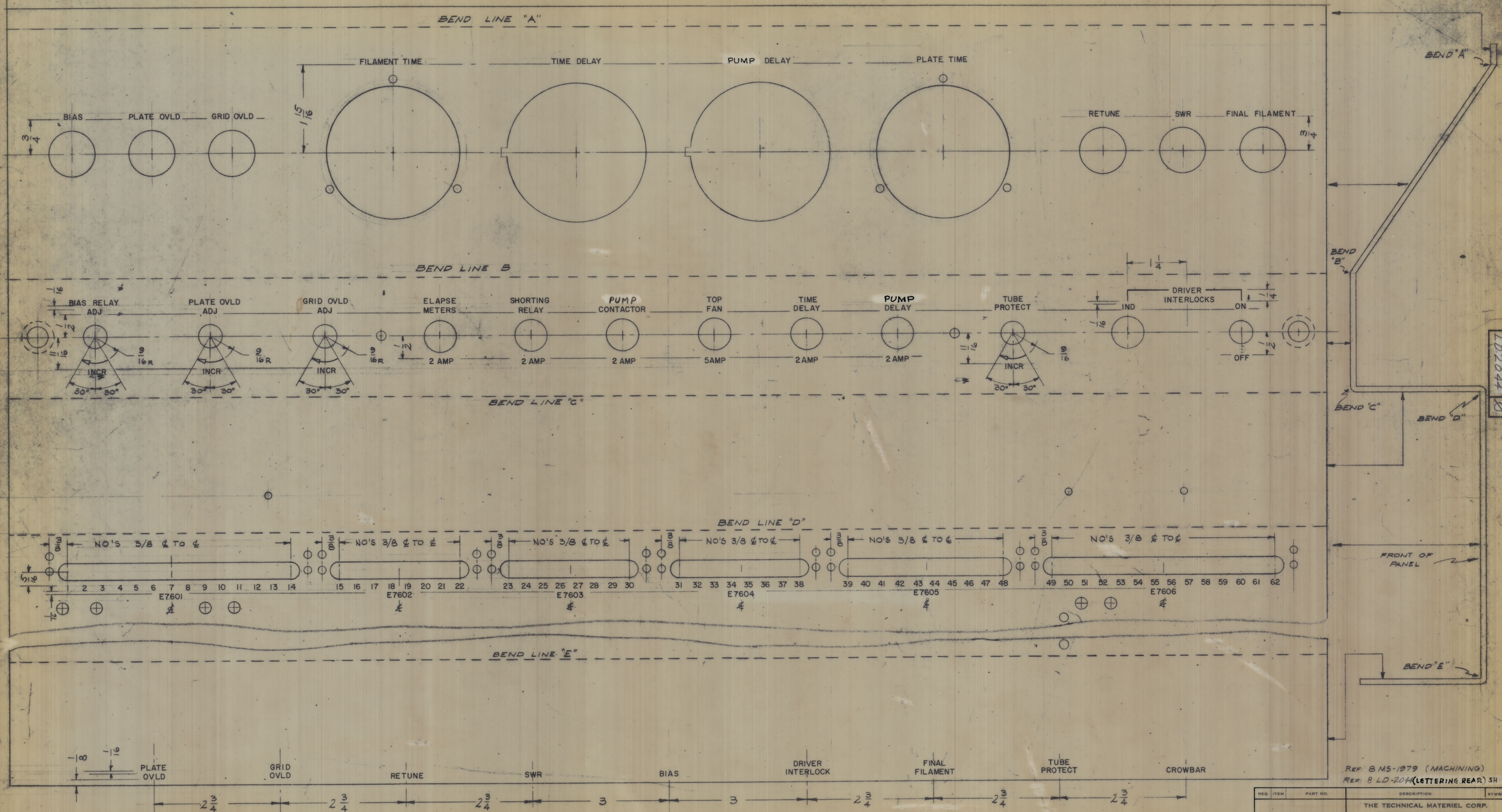


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION.
 REMOVE ALL BURRS AND SHARP EDGES.



ORIGINAL RELEASE	2/46	160
ISSUE ITEM	CHANGED FROM	DATE
TOLERANCES		SCALE:
ALL DEC. DIM. ±	FRAC. DIM. ±	ANGULAR DIM. ±
DRILL, PUNCH, COMMERCIAL STOCK		SIZES AND MANUFACTURERS
TOLERANCES ARE NOT INCLUDED.		

ALL ENGRAVING TO BE WHITE FILLED
 ALL LETTERS TO BE 1/8 HIGH GOTHIC
 DEPTH OF STROKE WIDTH OF STROKE
 LETTERING .010 .020
 LINE WORK .010 .015
 ARROWHEADS .010 (APPROX. SIZE SHOWN)

FRONT VIEW SHOWN
 NOTE: PANEL IS SHOWN IN A "FLATTENED VIEW"
 TO CLEARLY SHOW ALL LETTERING.

REQ PER UNIT	1	MODEL	KIT 180	PROJECT NO.		DATE	5-26-65
USED ON		ASSY. NO.					

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP.	
		MAMARONECK, NEW YORK	
		ENGRAVING, FRONT PANEL	
		40K RELAY PANEL	
		KIT-180 (CPT-40K VAPOR COOL)	
TYPE & TEMPER	B/NAP	RJP	
CHECKED	JLH 3/2/65	FINAL APPROVAL	
		HEAT TREAT SPEC.	
		FINISH & SPEC. NO.	
		SHEET 1 OF 2	LD2044

LD2044