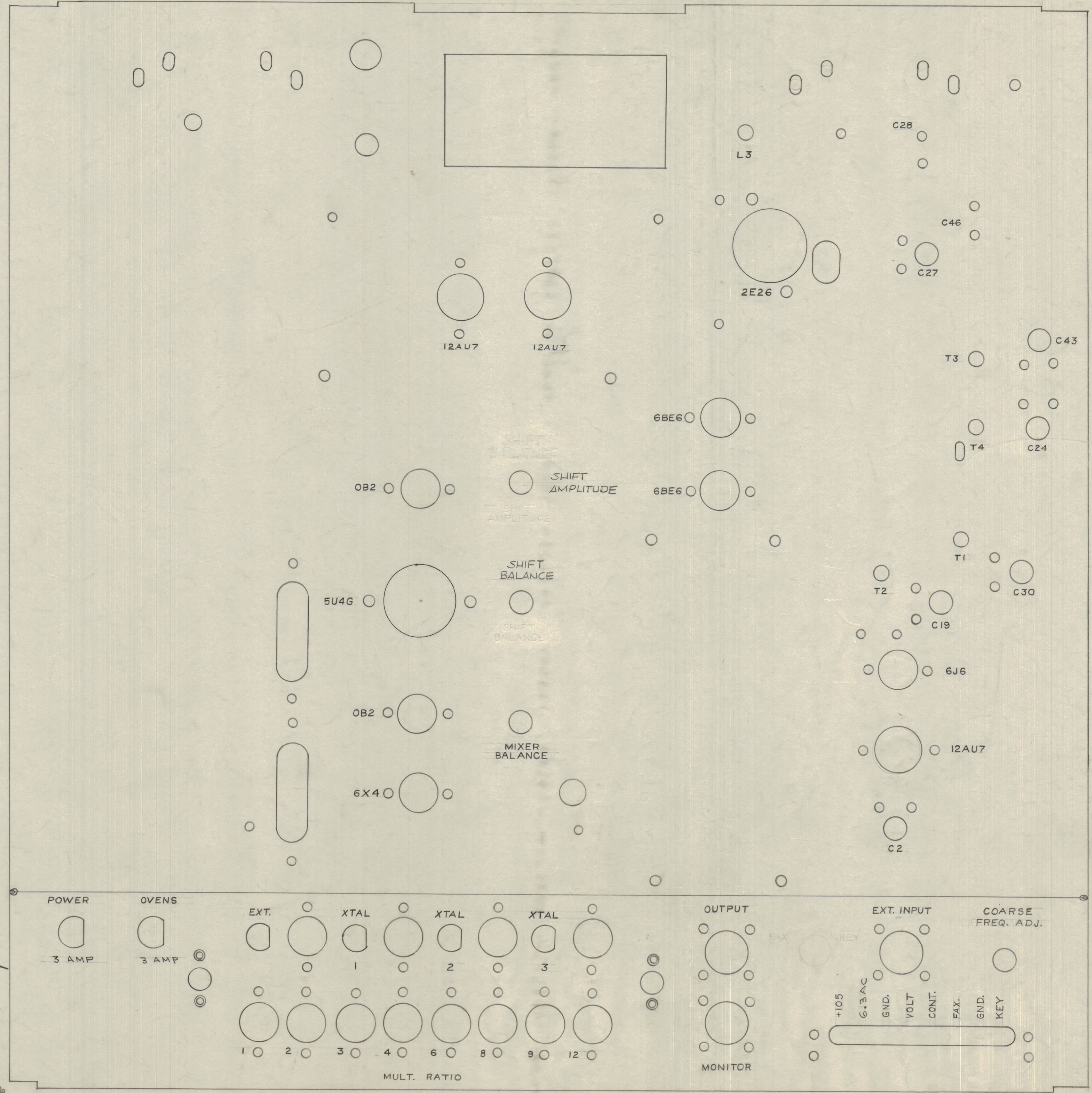


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NOTE:
 ALL LETTERS & NUMERALS TO BE 1/8 BLACK GOTHIC,
 AS PER TMC SPECIFICATION 5727.

LIP BENT UP FOR CLARITY

S	SHIFT BAL. & AMP. RELOCATED	2/17/54	20216	GE	J.P.A.
F	SEE SHEET 1	5/16/54	18226	100	FB
D	ONLY MADE SHEET 1 OF 2. MARKING 3028. CHANGED TITLE AND CHECKED LEFT	2-15-55	13926	H	J.P.S.
D	FAX & KEY SWITCH AND ITS POSITIONS SUBMITTED	7/1/54	1450	DM	J.P.S.
C	ISOMETER STRAPPING	5/14/54	3	100	J.P.S.
B	KEY ADDED	3-21-57	2	100	K
A	3 AMPS ADDED	6-25-54	1	100	J.P.S.

ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.
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FORM - 111

REF: MS-208 - MAIN CHASSIS

1	XFK-2				
1	XFK			3-11-54	
AMT. PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE	
					USED ON

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
	1	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
		MARKING, CHASSIS	
		(TOP)	XFK
		6-3-11-54	
		DRAWN	
		ELEC. DES. APP.	
		MECH. DES. APP.	
		CHECKED	
		FINAL APPROVAL	
			LD-188 G
			SHEET 1 OF 2

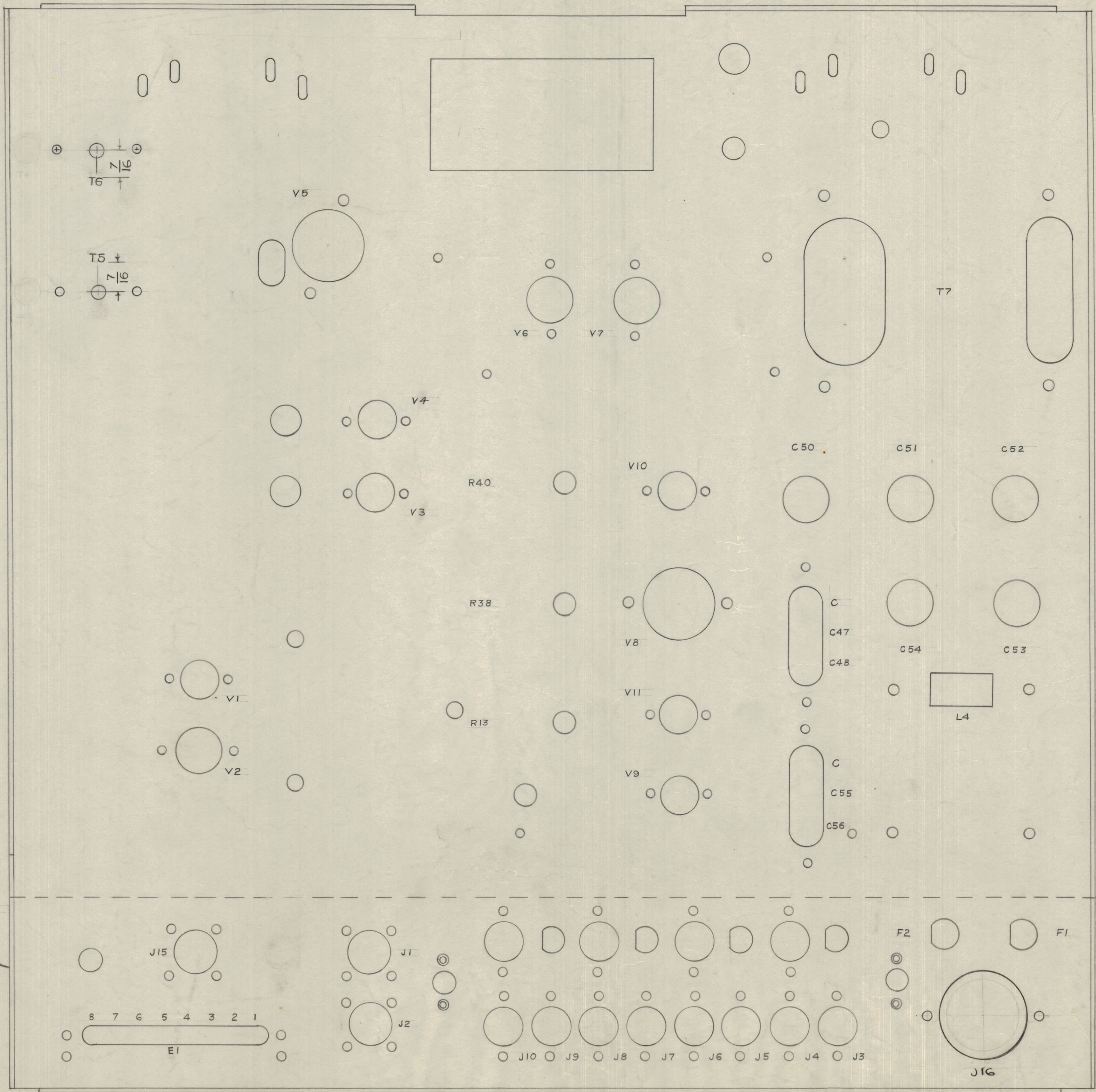
LD-188 G

3

3

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

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 THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK



NOTE:
 ALL LETTERING & NUMERALS TO BE 1/8", BLACK GOTHIC, AS PER TMC SPECIFICATION 3127.

LD-188
 15

G	SEE SH. 1	2/11/54	20216	GE	RU	YEB	
F	Relocated - J16	5/16/54	8226	RU	FB	file	
E	DRG NO. 1000 CD 1188 MARKING SPEC. CHANGED, TITLE WAS CHASSIS, LETTERING	1/15/53	13426	r2	YEB	YEB	
D	EX. KEY SW. & IFS POS. ELIMINATED	11/14/51	1450	DM	YEB	YEB	
C	TECH. BD STAMPING CLARIFIED	5/14/52	3	DM	YEB	YEB	
B	T5 & T6 HOLES RELOCATED	8/17/51	5448	DM	RU	YEB	
A	SS hole & Engraving Obsolete	10/25/53	1447	DM	YEB	YEB	
ISSUE	ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES							
SCALE:							
DEC. DIM. ±				DRILL PUNCH, COMMERCIAL STOCK			
FRAC. DIM. ±				SIZES AND MANUFACTURERS			
ANGULAR DIM. ±				TOLERANCES ARE NOT INCLUDED.			

1	XFK-2				
2	XFK			3-11-54	
REQ	MODEL	PROJECT NO.	ASS'Y. NO.	DATE	
PS					
UNIT					

REF. DWG: MS-208 - MAIN CHASSIS

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
1	XFK-2	THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK	
2	XFK	MARKING CHASSIS (BOTTOM)	XFK
STOCK SIZE			
MATERIAL			
WEIGHT PER PC.			
TYPE & TEMPER			
HEAT TREAT. SPEC.			
FINISH & SPEC. NO.			
DRAWN		ELEC. DES. APP.	MECH. DES. APP.
CHECKED		FINAL APPROVAL	
		LD-188	
SHEET 2 OF 2			