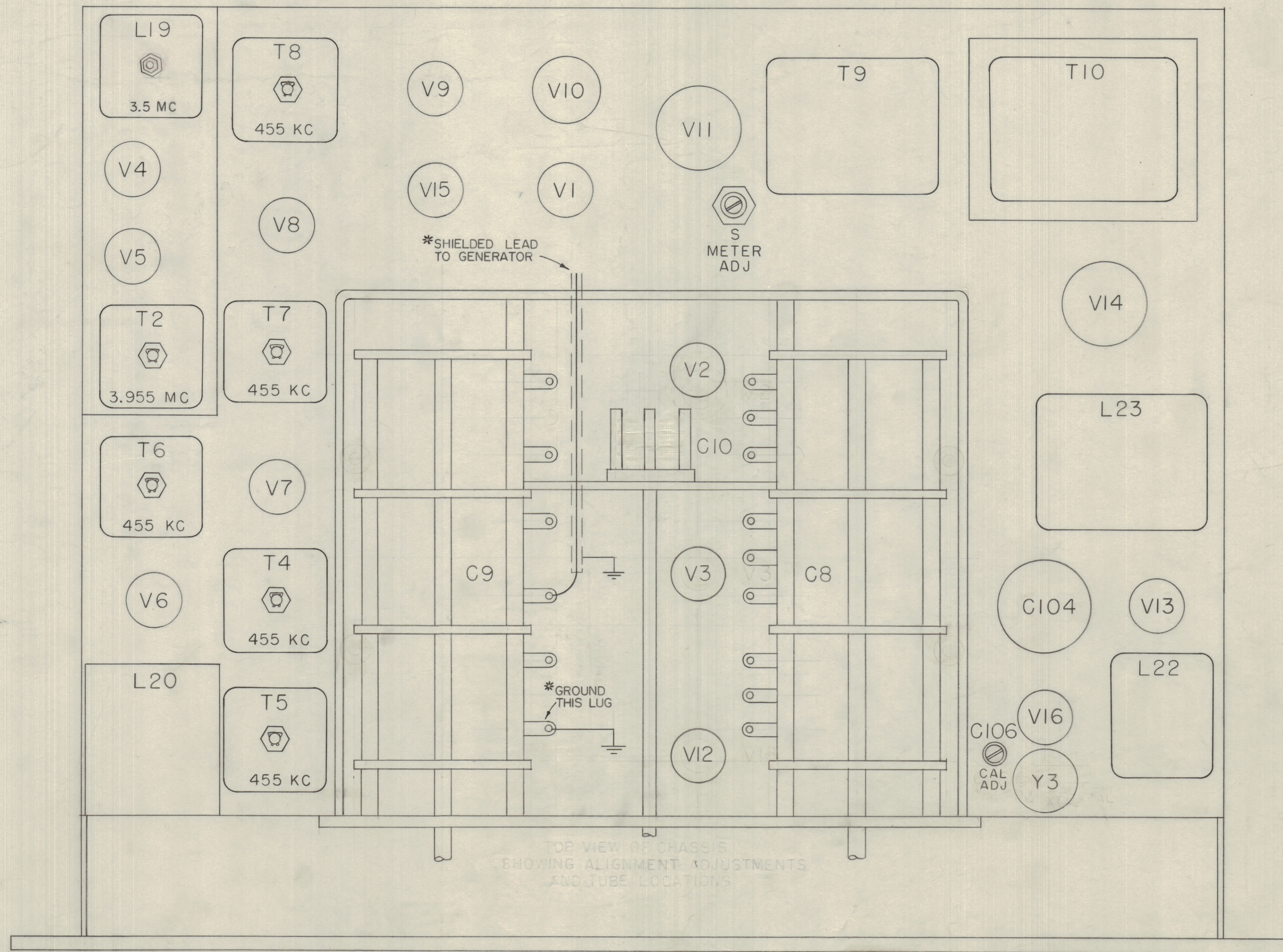


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION.
 REMOVE ALL BURRS AND SHARP EDGES

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 MAMARONECK, NEW YORK



TOP VIEW OF CHASSIS
 SHOWING ALIGNMENT ADJUSTMENTS
 AND TUBE LOCATIONS

NOTE - Top View of Chassis Showing Alignment Adjustments, Tube Locations and Receiver Connection to Signal Generator for IF Alignment.

Z	Write moved & changed						
D	1 CENTER SECTION PICTORIAL CHG'D TO CAL. XTAL ADDED - Y3 TUBE TAKEN FROM INST. BOOK	1/18/57	4	16	P.L.K.	A.S.S.	
C	2 CAL. XTAL DELE. - Y3 ADDED	1/2/57	3	16	P.L.K.	A.S.S.	
T	1 SLOTTED CAL. ADJ. CLARIFIED						
B	3 NO. WAS ID-181	1/13/56	2	16	P.L.K.	A.S.S.	
	2 CAL. XTAL ADDED						
	1 L19 TUNING & FREQ. ADDED						
A	1 REDRAWN - 'S METER ADJ.' ADDED	11/20/56	1	16	P.L.K.	A.S.S.	
ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES		SCALE:					
ALL OTHERS	DEC. DIM. ± FRAC. DIM. ± ANGULAR DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					

REQ. PER UNIT	GPR	MODEL	PROJECT NO.	ASSY. NO.	DATE
					11-20-56
USED ON					

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
TOP VIEW OF CHASSIS, GPR-90, MARK II			
STOCK SIZE			
MATERIAL		WEIGHT PER PC.	
TYPE & TEMPER		16 11-20-56 P.L.K.	
HEAT TREAT. SPEC.		DRAWN ELEC. DES. APP. MECH. DES. APP.	
CHECKED		FINAL APPROVAL	
WAS ID-181 (INST. BOOK)		A.S.S.	
		IN-123 D	

IN-123 D