

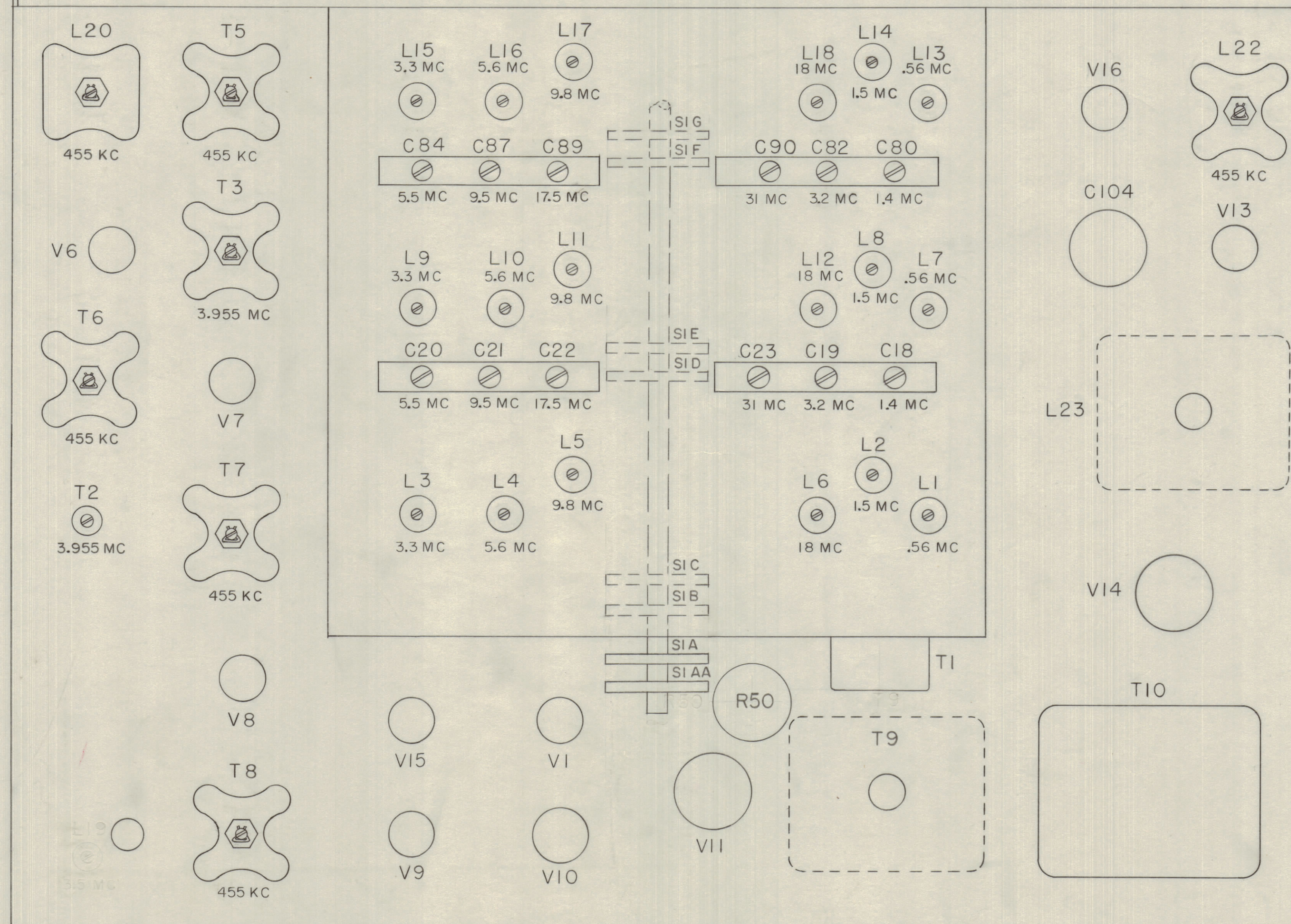
IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.
 MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES.

NOTICE TO PERSONS RECEIVING THIS DRAWING

THE TECHNICAL MATERIEL CORPORATION claims proprietary right in the material disclosed hereon. This drawing is issued in confidence for engineering information only and may not be reproduced or used to manufacture anything shown hereon without permission from THE TECHNICAL MATERIEL CORPORATION to the user. This drawing is loaned for mutual assistance and is subject to recall at any time.

Property of:
 THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK

BOTTOM VIEW OF CHASSIS
 SHOWING ALIGNMENT ADJUSTMENTS



NOTE- Bottom View of Chassis Showing Alignment Adjustments and Tube Locations.

C	1	SI, T1 ADDED	11/16/57	3	16	P.R.K. A.J.J.	
B	2	NO. WAS ID-180	11/16/56	2	16	P.R.K. A.J.J.	
A	1	REDRAWN- R50 ADDED	11/16/56	1	16	CHAS. A.J.J.	
ISSUE	ITEM	CHANGED FROM	DATE	DN. NO.	DRAFTS	CHECKER	ENG. APP.
TOLERANCES			SCALE:				
ALL	DEC. DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK					
OTHERS	PRAC. DIM. ±	SIZES AND MANUFACTURERS					
	ANGULAR DIM. ±	TOLERANCES ARE NOT INCLUDED.					

REQ PER UNIT	MODEL	PROJECT NO.	ASSY. NO.	DATE
	GPR			11-16-56
USED ON				

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
BOTTOM VIEW OF CHASSIS,			
GPR-90, MARK II			
STOCK SIZE		16-11-16-56 P.R.K.	
MATERIAL		ELEC. DES. APP. MECH. DES. APP.	
WEIGHT PER PC.		DRAWN 11/16/56	
TYPE & TEMPER.		ELEC. DES. APP. MECH. DES. APP.	
HEAT TREAT. SPEC.		CHECKED 11/16/56	
FINISH & SPEC. NO.		FINAL APPROVAL	
WAS ID-180 (INST. BOOK)		A.J.J.	
		IN-122 C	

IN-122 C