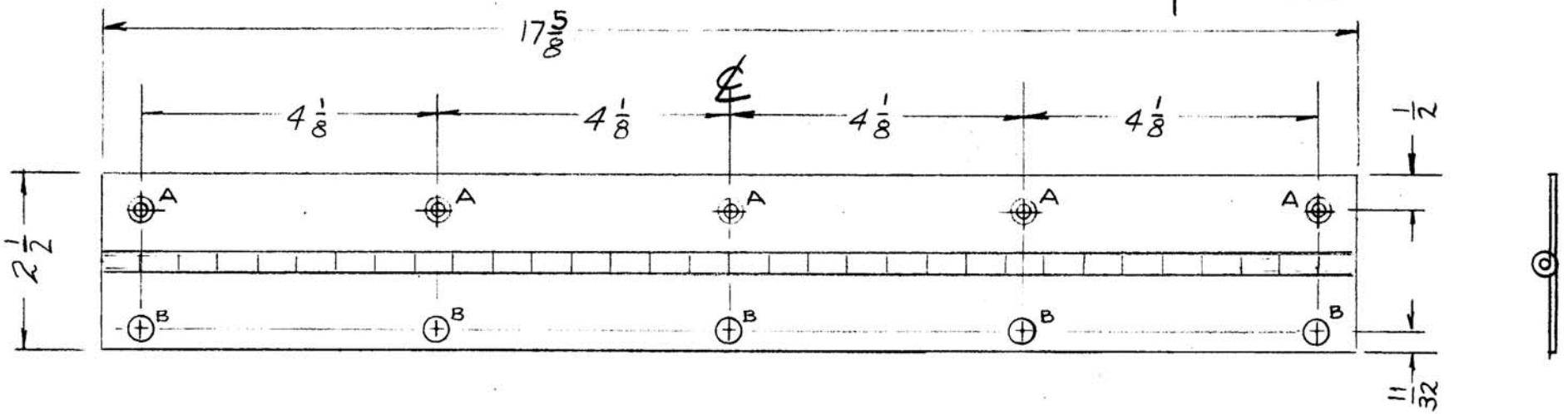
| REQ. PER UNIT | USED ON MODEL | ASS'Y. NO. | DATE |
|---|---|---|---|
| 1 | CONSOLE | | |
| 1 | RAK-7A | | |
| 1 | RAK-7B | | |

HI-110 C




.095 DURALUMINUM PIN

A~ C'SINK FOR 6-32 FHS-5 REQ

B~ 9/64 DIA. 5 REQ

| ISSUE | ITEM | CHANGED FROM | DATE | CH. NO. | DRAFTS | CHECKER | ENG. APP. |
|---|---|---|---|---|---|---|---|
| C | | S-254 WAS S-115 | 9-23-63 | 9986 | G.D.L | | |
| B | 4 | 5B HOLES WERE A" HOLE | 11-10-60 | 3450 | | | |
| | 3 | DIM 2 1/2 WAS 2 1/16 | | | | | |
| | 2 | DIM 1/2 WAS 7/16, 11/32 WAS 7/32 | | | | | |
| | 1 | DIM 17 5/8 WAS 17 3/8 | | | | | |
| A | 1 | 6404 IRIDITE WAS S101 CAUSTIC DIP | 12-7-59 | 1001 | | | EMN. |

TOLERANCES

DEC. DIM. ±
FRAC. DIM. ± 1/64
ANGULAR DIM. ±

SCALE:

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

| REQ. | ITEM | PART NO. | DESCRIPTION | SYMBOL |
|---|---|---|---|---|
| | | .057 THK. | | |

STOCK SIZE

ALUMINUM

MATERIAL

TYPE & TEMPER | HEAT TREAT. SPEC.

6404 IRIDITE
4114 ZINC CROMATE PRIM.
S254 TMC SMOOTH BLUE

FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK, NEW YORK

HINGE, TOP, CONSOLE

| DRAWN | CHECKED | FINAL APPROVAL |
|---|---|---|
| | | |
| ELEC. DES. APP | MECH. DES. APP | HI-110 C |

FORM 108-A