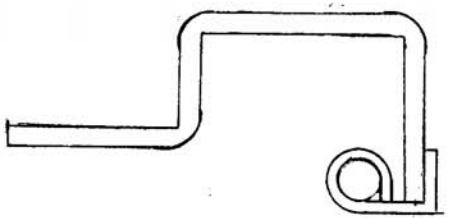
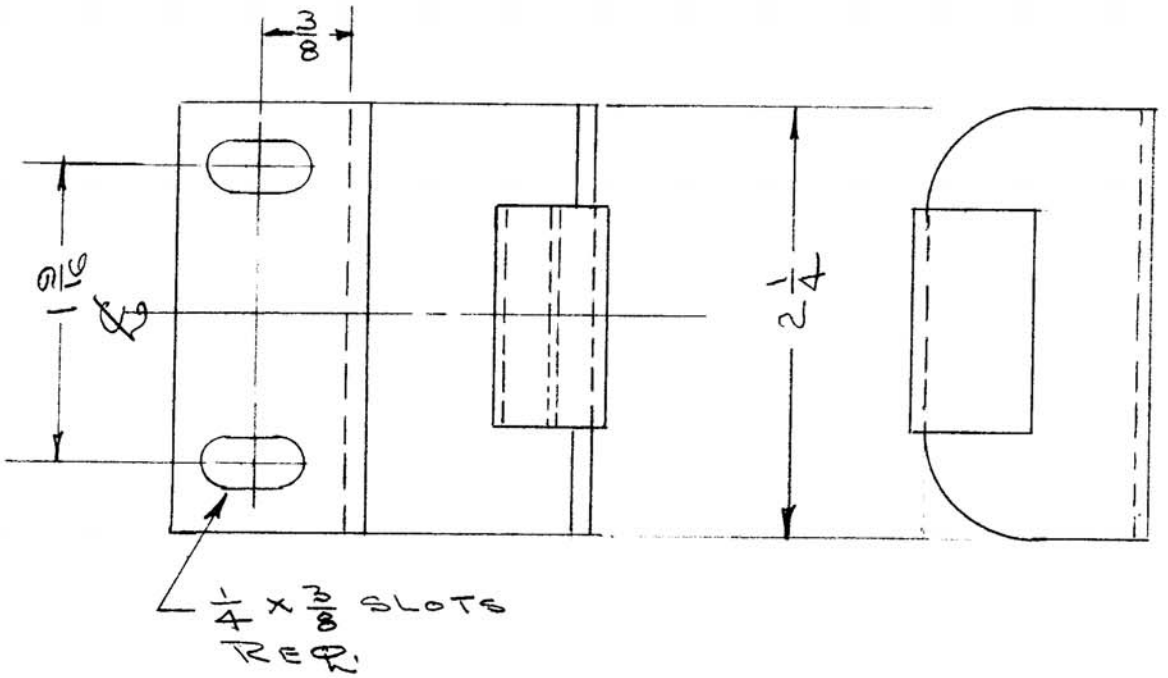
REQ. PER UNIT	USED ON			HI-104
	MODEL	ASS'Y. NO.	DATE	
3	A-1421		7-26-57	



FINISH:
S-114 – ZINC CHROMATE PRIMER
S-220 – RCAF GRAY SEMI-GLOSS ENAMEL



REF: PREMIER METAL PROD P/O PR-77

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES

DEC. DIM. ±
FRAC. DIM. ±
ANGULAR DIM. ±

SCALE:

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS AND SHARP EDGES

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		12 GA.	THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
		STOCK SIZE		
		STEEL	HINGE, DOOR	
		MATERIAL		

TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
SEE NOTE				HI-104
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	

FORM-106-A