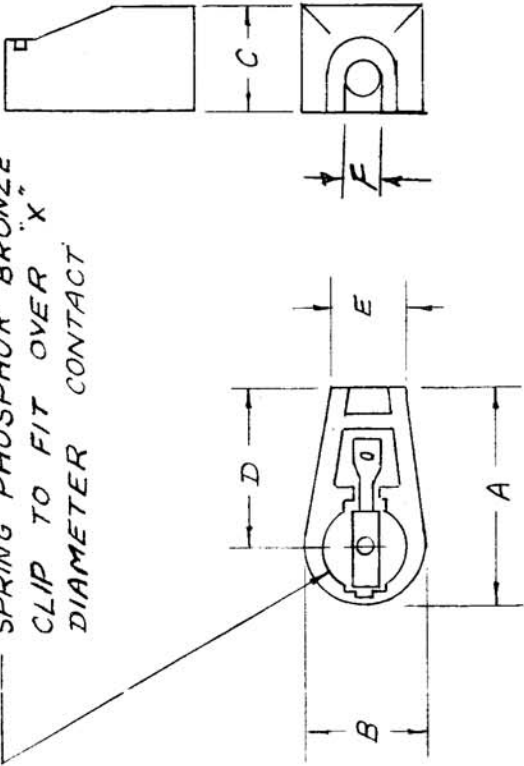


REQ. PER UNIT 1		USED ON		HB-102	B
MODEL XFK		ASSY. NO.			
		DATE			

**STANDARD DRAWING**

NOTE: SPRING PHOSPHOR BRONZE  
CLIP TO FIT OVER "X"  
DIAMETER CONTACT



T.M.C. NO.	CAT. NO.	"X"	A	B	C	D	E	F	MATERIAL
HB-102-1	36001	9/16	1 1/2	13/16	13/16	1	7/16	7/32	CERAMIC
HB-102-2	36002	3/8	1 1/8	5/8	9/16	25/32	3/8	3/16	CERAMIC
HE-102-3	36004	1/4	1 1/8	5/8	9/16	25/32	3/8	7/32	CERAMIC
HB-102-4	36006	3/8	1 9/32	5/8	9/16	11/16	3/8	.157	BLACK PHEN.

REF. JAMES MILLEN INC.

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
STOCK SIZE		PLATE CAP	
MATERIAL			
TYPE & TEMPER		1210/2815	
HEAT TREAT. SPEC.			
FINISH & SPEC. NO.			
CHECKER		JWD	
DRAFTS		3	
CH. NO.		2	
DATE		10/28/55	
CHANGED FROM			
ISSUE ITEM			
1		REDRAWN & CLARIFIED	
TOLERANCES		SCALE:	
DEC. DIM. ±		MAXIMUM ALLOWABLE TOLERANCES HAVE	
FRAC. DIM. ±		BEEN DETERMINED AND ANY DEVIATIONS	
ANGULAR DIM. ±		WILL BE CAUSE FOR REJECTION.	
ELEC. DES. APP.		O.T.P.	
MECH. DES. APP.			
FINAL APPROVAL		A.J.J.	
			HB-102