

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.		GL-110	
MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES		USED ON	
MODEL	PROJECT NO.	ASSY. NO.	DATE

MELTING POINT DRIP METHOD - 235/245 F
 COLD FLOW - 221/230
 OPERATING TEMPERATURE - 250/275
 SPECIFIC GRAVITY - 1.028

REF: ZOPHAR MILLS, INC. # 1563

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
STOCK SIZE		IMPREGNATING WAX	
MATERIAL	WEIGHT PER PC.		
TYPE & TEMPER			
HEAT TREAT. SPEC.			
FINISH & SPEC. NO.			

ISSUE ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS	CHECKER	ENG. APP.
SCALE						
TOLERANCES						
ALL	DEC. DIM. ±	DRILL, PUNCH, COMMERCIAL STOCK				
OTHERS	FRAC. DIM. ±	SIZES AND MANUFACTURERS				
	ANGULAR DIM. ±	TOLERANCES ARE NOT INCLUDED.				

DRAWN	ELEC. DES. APP.	MCH. DES. APP.
HAID	KZ	WZ
1/18/14		A.J.T.
CHECKED	FINAL APPROVAL	
	GL-110	