

STANDARD DRAWING

GL-101

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

USED ON

DATE

ASSY. NO.

PROJECT NO.

MODEL

Application - Methods

1. Brush coat on each surface, wait until tacky, join under pressure, and dry.
2. Apply coat to both surfaces and let dry. Next, wet one or both surfaces with methyl-ethyl-ketone, then join, press, and dry.
3. Coat both parts, and after drying, join them. Then place in hot press, or oven, and heat at 225 to 325F, for 5 to 25 minutes.

TMC NO.	Fliobond No.	USE
GL-101-1	20	DENSE MATERIAL
GL-101-2	30	POROUS MATERIAL

To remove Fliobond from hands us methyl-ethyl-ketone or ketone, or just soap and water.

Ref: The Goodyear Tire and Rubber Co., Inc.

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
		THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
STOCK SIZE		Cement - Fliobond	
MATERIAL			
WEIGHT PER PC.			
TYPE & TEMPER			
HEAT TREAT. SPEC.			
FINISH & SPEC. NO.			

DRAWN: *W.D. 8-18-57* G.T.O. *W.D.*
 ELEC. DES. APP.
 MECH. DES. APP.
 CHECKED: *W.D. 8-18-57*
 FINAL APPROVAL:

ISSUE ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS CHECKER	ENG. APP.
SCALE					
TOLERANCES					
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED					
DEC. DIM. ±					
FRAC. DIM. ±					
ANGULAR DIM. ±					