

STANDARD DRAWING

FS-10

IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

STANDARD DRAWING

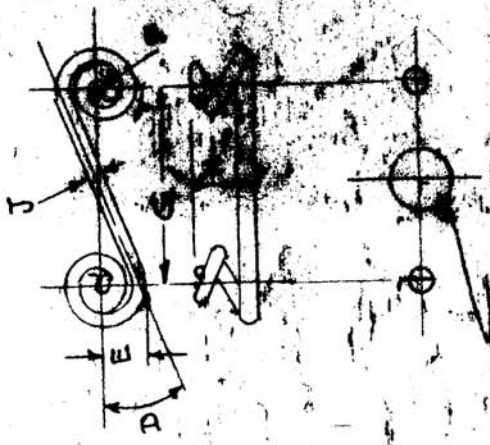
USED ON

ASSY. NO.

PROJECT NO.

MODEL

TMC. NO.	CAT. NO.	D	E	F	G	H	J	FOR USE WITH FASTENER TYPE	CLEARANCE HOLE SIZE
FS-102-1	SA-200	28°	13/64	3/32	3/4	.200	.062	A4 - AJ4	3/8
FS-102-2	SA-225	28°	13/64	3/32	3/4	.225	.062	A4 - AJ4	3/8
-3	SS-200	30°	9/32	1/8	1	.200	.080	A5 - AJ5	1/2
-4	SS-225	30°	9/32	1/8	1	.225	.080	A5 - AJ5	1/2



CLEARANCE HOLE SIZE

DIMENSIONS FOR REJECTION

REQ. ITEM	PART NO.	DESCRIPTION
		TECHNICAL MATERIAL CORP. MAMARONECK. NEW YORK
STOCK SIZE		
MUSIC WIRE		SPRING, TYPE S
MATERIAL	WEIGHT PER FT.	
	#	
TYPE & TEMPER		
HEAT TREAT. SPEC.		
S-105 CADMIUM PLATE		
FINISH & SPEC. NO.		FS-10

ISSUE ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS CHECKER	ENG. APP.
B 2	-3+-4 ADDED	12-21-48		HQ	
A 1	FS-102-2 ADDED	7-15-57	1	MR	
TOLERANCES		SCALE			
DEC. DIM. ± .005					
FRAC. DIM. ± 1/64					
ANGULAR DIM. ±					
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.					

C.D.D. 10-18-54

DRAWN

ELEC. DES. APP.

WDR 10/20

CHECKED

FINAL APP.