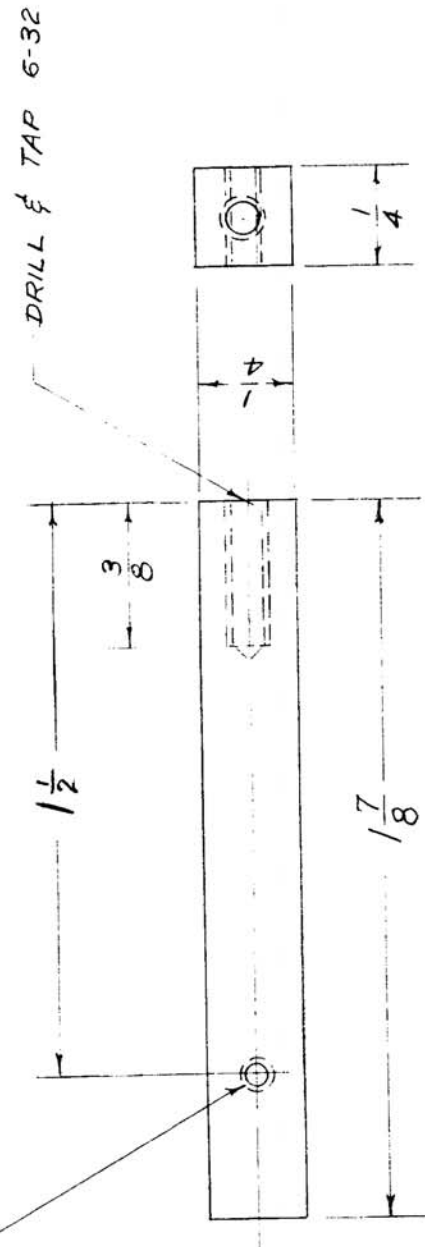


IF IT IS FOUND DESIRABLE TO CHANGE ANY TOLERANCE OR OTHER DETAIL SPECIFIED ON THIS DRAWING NOTIFY THE PURCHASER PROMPTLY.

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

DRILL & TAP 4-40



FP-114 B

USED ON

REQ. PER UNIT	PROJECT NO.	MODEL	ASSY. NO.	DATE
6		XFK	A-603	6-22-55

REQ. ITEM	PART NO.	DESCRIPTION	SYMBOL
1/4 SQUARE		THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
ALUMINUM	#	TERMINAL BOARD SUPPORTS	
MATERIAL	WEIGHT PER PC.	XFK	
24S-73			
TYPE & TEMPER			
#			
HEAT TREAT. SPEC.			
S-404-IRIDITE			
FINISH & SPEC. NO.			

B 1	S404-IRIDITE WAS 12-7	1001	SP	EMN
#	3101-CAUSTIC DIP 57	*	PS	UR
ISSUE ITEM	CHANGED FROM	DATE	CN. NO.	DRAFTS CHECKER
	REDRAWN NO CHANGE	8/22/55		
TOLERANCES				
DEC. DIM. ± .005				
FRAC. DIM. ± .064				
ANGULAR DIM. ±				
DRILL, PUNCH, COMMERCIAL STOCK SIZES AND MANUFACTURERS TOLERANCES ARE NOT INCLUDED.				

DRAWN	ELEC. DES. APP.	MECH. DES. APP.
3/11/55		
CHECKED	FINAL APPROVAL	
	FP-114 B	