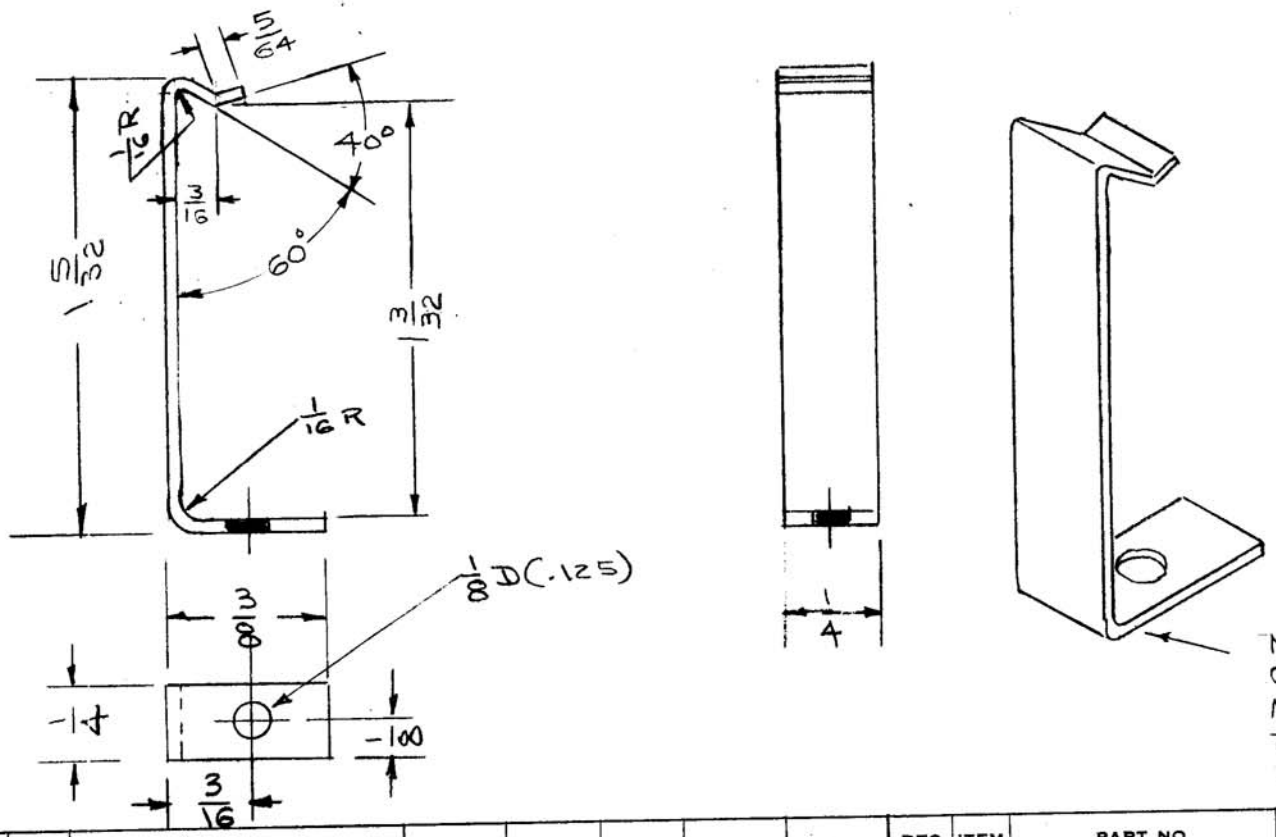
REQ. PER UNIT	USED ON MODEL	ASS'Y. NO.	DATE
5	VOX	101	
6	VOX-1, 2	291	1-24-55
3	XFK		
1	FFRD-1		5-13-58

FP-109 C.

ALL RADIUS BENDS 1/16



NOTE: BEND AS SHOWN SO CLAMP WILL GROUND AND MAINTAIN PRESSURE ON TOP OF XTAL CASE. FOR USE WITH TS-104-1.

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
C	1	Dimensions Clarified	4-5-57	3	SC.		
B	1	RADII ADDED	4/2/57	2			
A	—	REDRAWN NO REVISION	3/15/57	1			

TOLERANCES

DEC. DIM. ±
FRAC. DIM. ± 1/64
ANGULAR DIM. ±

SCALE:

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS AND SHARP EDGES

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
		.015	THE TECHNICAL MATERIEL CORP. MAMARONECK. NEW YORK	
		STOCK SIZE	CLAMP, XTAL	
		Phosphor Bronze		
		MATERIAL		

TYPE & TEMPER	HEAT TREAT. SPEC.	DRAWN	CHECKED	FINAL APPROVAL
Nickel Plate		3/15/57	3/15/57	
S-135				FP-109 C.
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.	

FORM • 108 • A