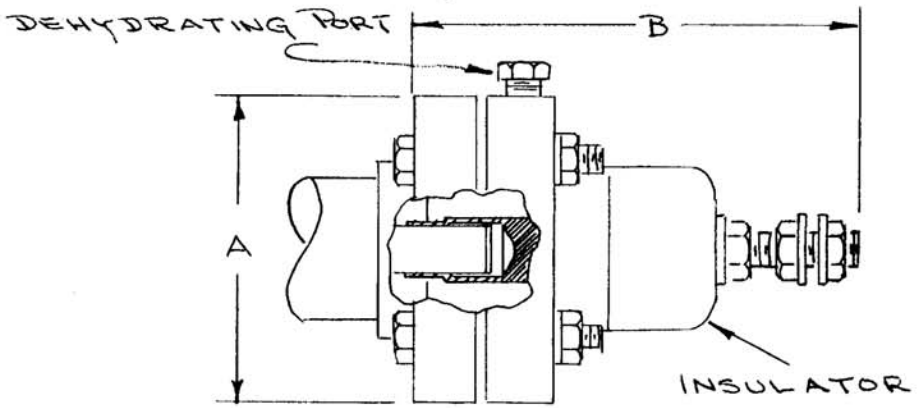
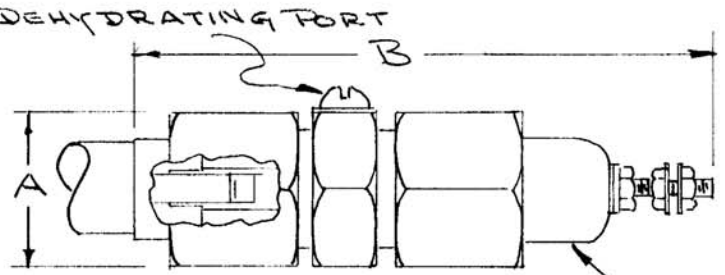
TMC NUMBER	CATALOG NUMBER	CABLE SIZE (O.D.)	IMP. OHMS	A	B
ES-100-1	53-513	3/8	50	11/16	3¼
ES-100-2	54-513	3/8	70	11/16	3¼
ES-100-3	53-514	1/2	50	7/8	3½
ES-100-4	54-514	1/2	70	7/8	3½
ES-100-5	53-515	3/4	50	1 1/4	4½
ES-100-6	54-515	3/4	70	1 1/4	4½
ES-100-7	53-516	7/8	50	1 3/8	4 5/8
ES-100-8	54-516	7/8	70	1 3/8	4 5/8
ES-100-9	53-518	1 1/8	50	1 5/8	5 7/8
ES-100-10	53-520	1 5/8	50	3 1/2	5
ES-100-11	54-520	1 5/8	70	3 1/2	5
ES-100-12	53-521	3 1/8	50	5 3/16	6 7/8

REQ. PER UNIT	USED ON MODEL	ASS'Y. NO.	DATE

ES-100



520 & 521 SERIES ONLY



STANDARD DRAWING

REF: COMMUNICATIONS PRODUCTS CO (CAT# 255A - ISSUE 3)

ISSUE	ITEM	CHANGED FROM	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.

TOLERANCES

DEC. DIM. ±
FRAC. DIM. ±
ANGULAR DIM. ±

SCALE:

MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION.
REMOVE ALL BURRS AND SHARP EDGES

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL

STOCK SIZE

MATERIAL

TYPE & TEMPER | HEAT TREAT. SPEC. | FINISH & SPEC. NO.

THE TECHNICAL MATERIEL CORP.
MAMARONECK. NEW YORK

END SEALS, FLARE TYPE

DRAWN	CHECKED	FINAL APPROVAL
JAHa 4/23/56	CWL 5/24/56	A. J. J

ELEC. DES. APP.	MECH. DES. APP.	
		ES-100

FORM - 108 - A