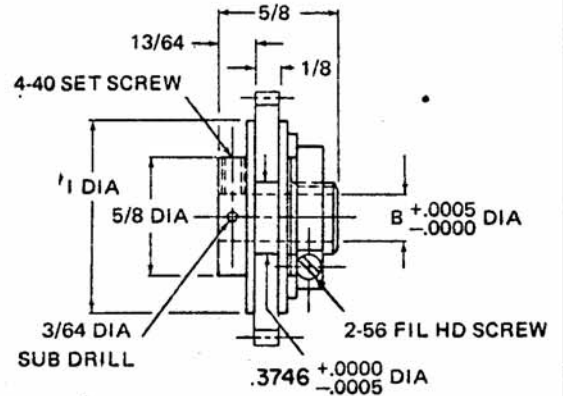


APPLICATION			REVISIONS						
QTY	MODEL USED ON	ASS'Y NO.	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	HFRR-4		X	EXPERIMENTAL RELEASE	8/22/68		R.V.	<i>J.D.</i>	<i>J.D.</i>
			Ø	ORIG. RELEASE FOR PROD.	9-11-68	Ø	R.G.	<i>J.D.</i>	<i>J.D.</i>
			A	DIM. .3746 WAS .3476	12/31/68	19167	<i>L.H.</i>	<i>J.D.</i>	<i>FB</i>

TMC P/N	CATALOG NO.	"B"
CZ104-1	AC29	.1200
-2	AC30	.1248
-3	AC31	.1873
-4	AC32	.2498



SPECIFICATIONS

TORQUE TO 50 IN OZ.

MATERIAL: HUB AND CLAMP, STAINLESS STEEL .303 CLEAR PASSIVATED
 BRAKE, MIL-B-5687A OILITE BRONZE
 SPRING WASHER, SPRING STEEL CADMIUM PLATED

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.	
DECIMALS: .X ± .05, .XX ± .01, .XXX ± .005 FRACTIONS: 1/64, ANGLES: 0°-30° TOLS.		LIST OF MATERIAL					
MATERIAL		MECH. DES. <i>[Signature]</i> DATE		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK CLUTCH, SLIP ADJUSTABLE			
FINISH		ELECT. DES. <i>M. ZETENA</i> DATE 9/5/68 CHECKED <i>J.D.</i> DATE 9/5/68 DRAWN <i>H.S.</i> DATE 9/22/68					
S401-472							
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				SCALE	SHEET		OF