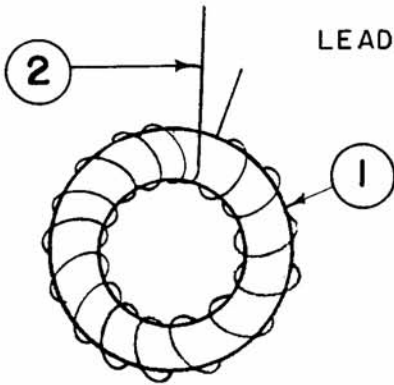


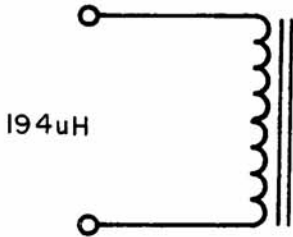
APPLICATION			REVISIONS						
QTY	MODEL USED ON	ASS'Y NO.	LTR	DESCRIPTION	DATE	E.M.N.NO	DRAFT	CHKD	APPD
	LFE - 1		X	EXPERIMENTAL RELEASE	2-27-70			KD	
	CHG( ) - 4		Ø	ORIG RELEASE FOR PROD	2/27/71			CV	078/6
	MMX( ) - 2								



LEADS  $\frac{1}{2}$ " LONG TIN  $\frac{1}{8}$ " FROM COIL TO END

WIRING PROCEDURE

- ON CI127-8 WIND 61 TURNS OF WI 141-32
- STAKE WITH GL 103.  
BAKE AT 180°F FOR 30 MINUTES.
- COAT WITH GL 102 AND BAKE AT 180°F FOR 30 MINUTES
- Q METER TEST — L = 194  $\mu$ H  $\pm$  2 %  
Q = 175 MIN
- TEST AT Q METER TEST FREQUENCY



REQ'D	ITEM	PART NUMBER	DESCRIPTION	SYM.
X	4	GL 102	LACQUER, QMAX, A-27	
X	3	GL 103	ADHESIVE, NITRO-CELLULOSE BASE	
X	2	WI 141-32	WIRE, ELECTRICAL, MAGNET, INSULATED	
I	1	CI 127-8	CORE, TOROID	

LIST OF MATERIAL

FINAL APPROVAL	DATE
MECH. DES.	DATE
ELECT. DES.	DATE
CHECKED	DATE
DRAWN	DATE

THE TECHNICAL MATERIEL CORP.  
MAMARONECK, NEW YORK

COIL  
RF ,TOROID

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES

DECIMALS	FRACTIONS
.X $\pm$ .05	1/64
.XX $\pm$ .01	ANGLES
.XXX $\pm$ .005	0° - 30'

MATERIAL SEE NOTES

FINISH SEE NOTES

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SIZE	CODE IDENT. NO.	DWG NO.	ISSUE
A	82679	CL 458	Ø
SCALE	SHEET		OF