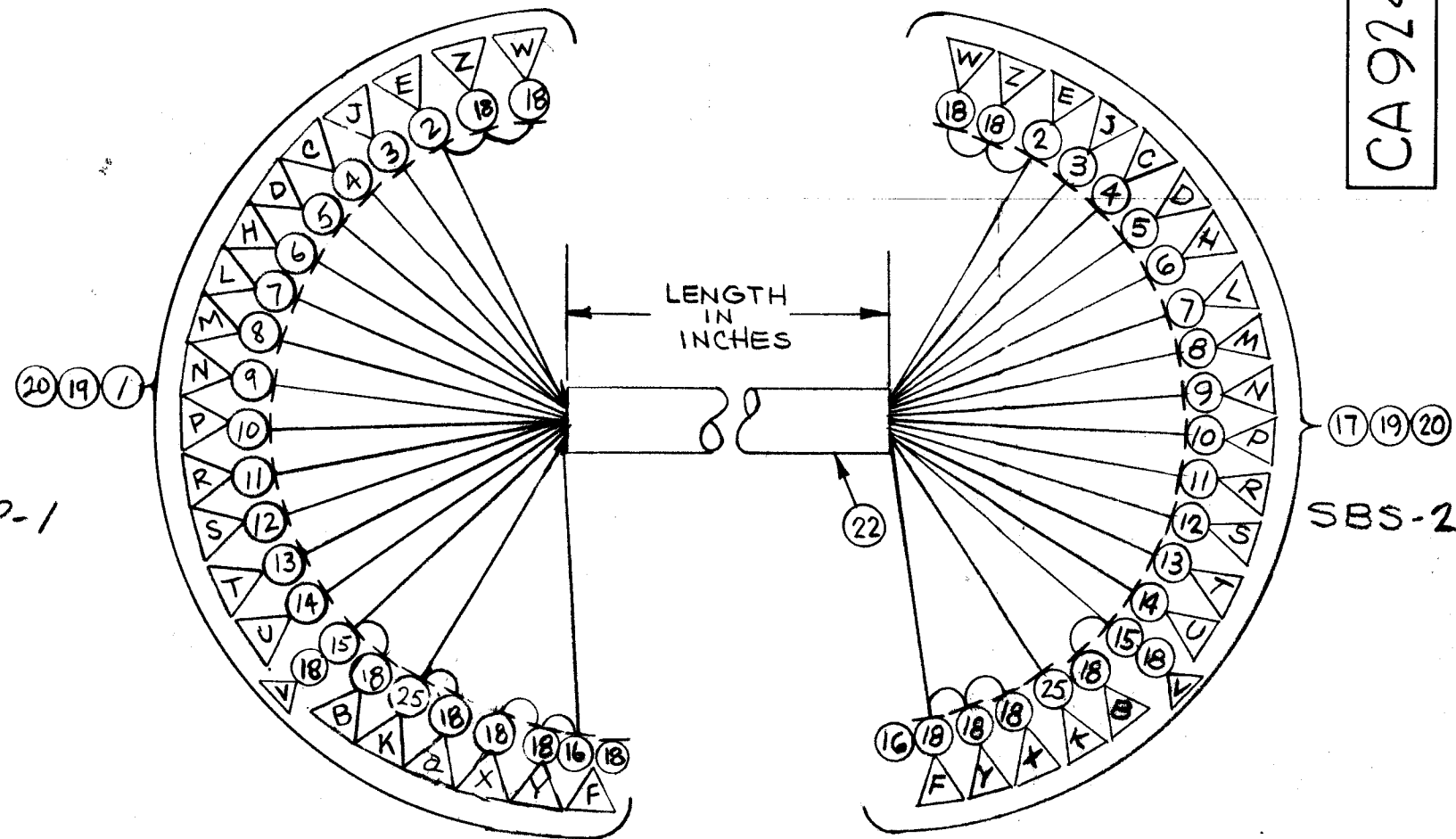


4
CA924

REVISIONS

SYM	DESCRIPTION	DATE	E.M.N. NO.	DRAFT	CHKD	APPD
Ø	ORIGINAL RELEASE FOR PRODUCTION	4/30/65	-A	HLA		
A	ADDED IT.25 & UPDATED & REV.	6.4.68	18953	HLA		EFM



REQD	ITEM	PART NUMBER	DESCRIPTION	SYMBOL
	25	MWC20(7)U 2	WIRE, ELEC, INSULATED	RED
X	24	CD-101-MW	CORD, NYLON, LACING	BLK
X	23	BS-100	SOLDER, TIN ALLOY	
SEE CHART	22	PX-100-5-438	INSULATION, SLEEVING	BLK
4	21	PX-100-1-095	INSULATION, SLEEVING	BLK
2	20	MS 3420-12A	BUSHING, RUBBER	
2	19	MS 3420-8A	BUSHING, RUBBER	
5	18	WL-100-8	WIRE, ELEC, BUSS #24	
1	17	PL-212-4	CONNECTOR, PLUG, FEMALE-24C	
	16	MWC20(7)U91	WIRE, ELEC, INSULATED	W/BRN
	15	MWC20(7)U90		W/BLK
	14		95	W/GRN
	13		93	W/ORN
	12		4	VEL
	11		94	W/VEL
	10		3	ORN
	9		96	W/BLU
	8		6	BLU
	7		0	BLK
	6		5	GRN
	5		7	VIO
	4		97	W/VIO
	3		98	W/GRY
	2	MWC20(7)U 1	WIRE, ELEC, INSULATED	BRN
1	1	PL-212-3	CONNECTOR, PLUG, MALE-24C	

HFP-1

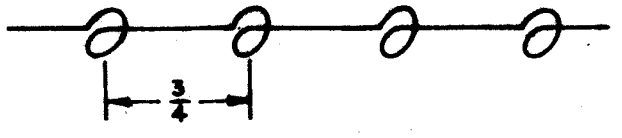
SBS-2

CA-924-115
TMC P/N LENGTH

○ DENOTES ITEM No.
△ DENOTES PIN No.

THIS SYMBOL DENOTES END OF INSULATION AND NAIL DRIVING POINT. WIRE MUST BE STRIPPED 3/4" BEYOND THIS POINT AND TINNED 1/2" UNLESS OTHERWISE SPECIFIED.

USE AS APPLIES
WIRES SHOULD BE PLACED IN CABLE IN NUMERICAL SEQUENCE AS THEY APPEAR IN ITEM COLUMN BY CATEGORY
1-ALL RF CABLES 2-ALL SHIELDED CABLES 3-ALL OTHERS
SPACE LACING APPROXIMATELY 3/4" APART.



NOTES

1	DDR-551	
Q'TY./UNIT	MODEL USED ON	ASS'Y. NO.
SCALE	CODE	

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MATERIAL		THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
FINISH		TITLE CABLE, SP PURPOSE ELEC SBSA-2 TO HFP-1			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES AND INCLUDE CHEMICALLY APPLIED OR PLATED FINISHES		DRAWN HLA	DATE 3-2-65	FINAL APPROVAL	
DECIMALS .X ± .05 .XX ± .01 .XXX ± .005		CHECKED [Signature]	DATE 4/30/65	DATE	
FRACTIONS ± 1/64 ANGLES ± 0° 30'		ELECT. DES [Signature]	DATE 4-30-65	DATE	
TOLERANCES		MECH. DES [Signature]	DATE	SHEET	
		CA924		A	
		REV. LTR.			