



END 1

END 2

- MOUNTING ASSEMBLY
- 1) SLIDE PX (ITEM 7) OVER END OF WIRE
 - 2) STRIP WIRE END 9/16
 - 3) PLACE (ITEM 8) ON END OF WIRE
 - 4) SLIDE ITEM 6 UP OVER ITEM 8 APPLY HEAT 500°-750° F. FOR A FEW SECONDS UNTIL ITEM 6 SHRINKS TIGHT TO ITEM 8.

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THE TECHNICAL MATERIEL CORPORATION
 MAMARONECK, NEW YORK

6	9	TE-155-34170	TERMINAL LUG, PLASTI-GRIP	
6	8	TE-155-34173	TERMINAL LUG, PLASTI-GRIP	
8"	7	PX-100-1-.625	SLEEVING, INSULATION	BLACK
18 1/2"	6	HWC 10 (37) U9	CABLE, INSULATED	WHITE
18"	5			WHITE
17 1/2"	4			WHITE
17 1/2"	3			WHITE
17 1/2"	2			WHITE
17"	1	HWC 10 (37) U9	CABLE, INSULATED	WHITE

SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
UNLESS OTHERWISE SPECIFIED:			SCALE DO NOT SCALE				
DIMENSIONS ARE IN INCHES			MAXIMUM ALLOWABLE TOLERANCES HAVE BEEN DETERMINED AND ANY DEVIATIONS WILL BE CAUSE FOR REJECTION. REMOVE ALL BURRS & SHARP EDGES				
TOLERANCES ON FRACTIONS ± 1/64			DECIMALS ± .005		ANGLES ± 1/2°		

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
	GDT-40K			5-12-62

REQ.	ITEM	PART NO.	BUDETTI	DESCRIPTION	SYMBOL
THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK					
CABLE ASSEMBLY ELECTRICAL					
FIN STRIP TO TOP RELAY					
DRAWN		CHECKED		FINAL APPROVAL	
G.D.L.		J.W.		J.M.A.	
2.R.		aa		CA-689	
ELEC. DES. APP.		MECH. DES. APP.		SHEET OF	