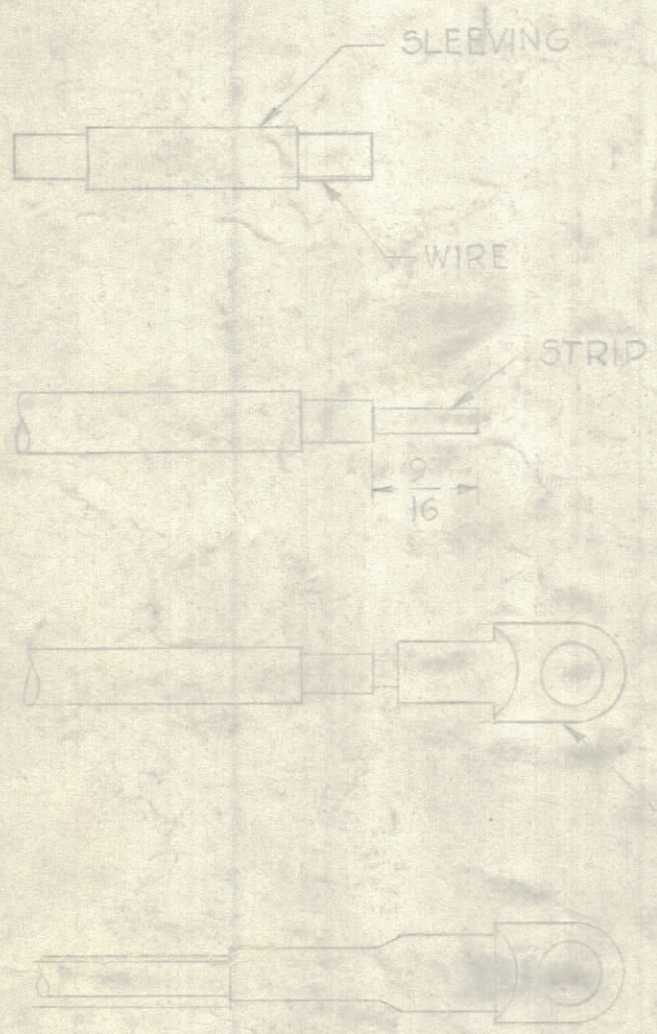


(DO NOT SCALE)

ASSEMBLY INSTRUCTIONS

- 1- SLIDE PX-643 (ITEM 6) OVER END OF WIRE.
- 2- STRIP WIRE END 9/16.
- 3- PLACE TE-178-T (ITEM 5) ON END OF WIRE AND CRIMP.
- 4- SLIDE ITEM 6 UP OVER ITEM 5. APPLY HEAT 500°-750°F. FOR A FEW SECONDS UNTIL ITEM 6 SHRINKS TIGHT TO ITEM 5.



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MAMARONECK, NEW YORK

REQ.	ITEM	PART NO.	DESCRIPTION	SYMBOL
4/2	6	PX-830-375-1	SLEEVING, INSULATION, SHRINK	BLACK
3	5	TE-197-0-50	TERMINAL, LUG, INSULATED	
33"	4	PX-100-1-1250	SLEEVING, INSULATION	BLACK
42"	3	WI-137-1	WIRE, HIGH VOLTAGE	WHITE
42"	2	WI-137-1	WIRE, HIGH VOLTAGE	WHITE
42"	1	WI-137-1	WIRE, HIGH VOLTAGE	WHITE

SYM	ZONE	DESCRIPTION	DATE	CH. NO.	DRAFTS	CHECKER	ENG. APP.
C	F2-G2	EXTEN. CHG. SEE EMN #10872	2-14-64	10872	A.M.	TR	[Signature]
B	B2	WIRE 4 1250 WAS 1.25	11-63	10394	[Signature]	[Signature]	[Signature]
A	B2	ITEMS (1) TO (4) LENGTHS CLARIFIED	3-1-63	8344	[Signature]	[Signature]	[Signature]

REQ. PER UNIT	MODEL	SECTION	ASS'Y. NO.	DATE
	GPT-40K		AP-103	5-12-62

THE TECHNICAL MATERIEL CORP. MAMARONECK, NEW YORK			
CABLE ASSEMBLY ELECTRICAL MAIN INPUT TO BREAKER MOTOR			
G.D.L.	[Signature]	[Signature]	[Signature]
DRAWN	CHECKED	FINAL APPROVAL	
[Signature]	[Signature]	CA-688 C	
FINISH & SPEC. NO.		ELEC. DES. APP.	MECH. DES. APP.
		[Signature]	[Signature]
		SHEET OF	
		CA-688 C	